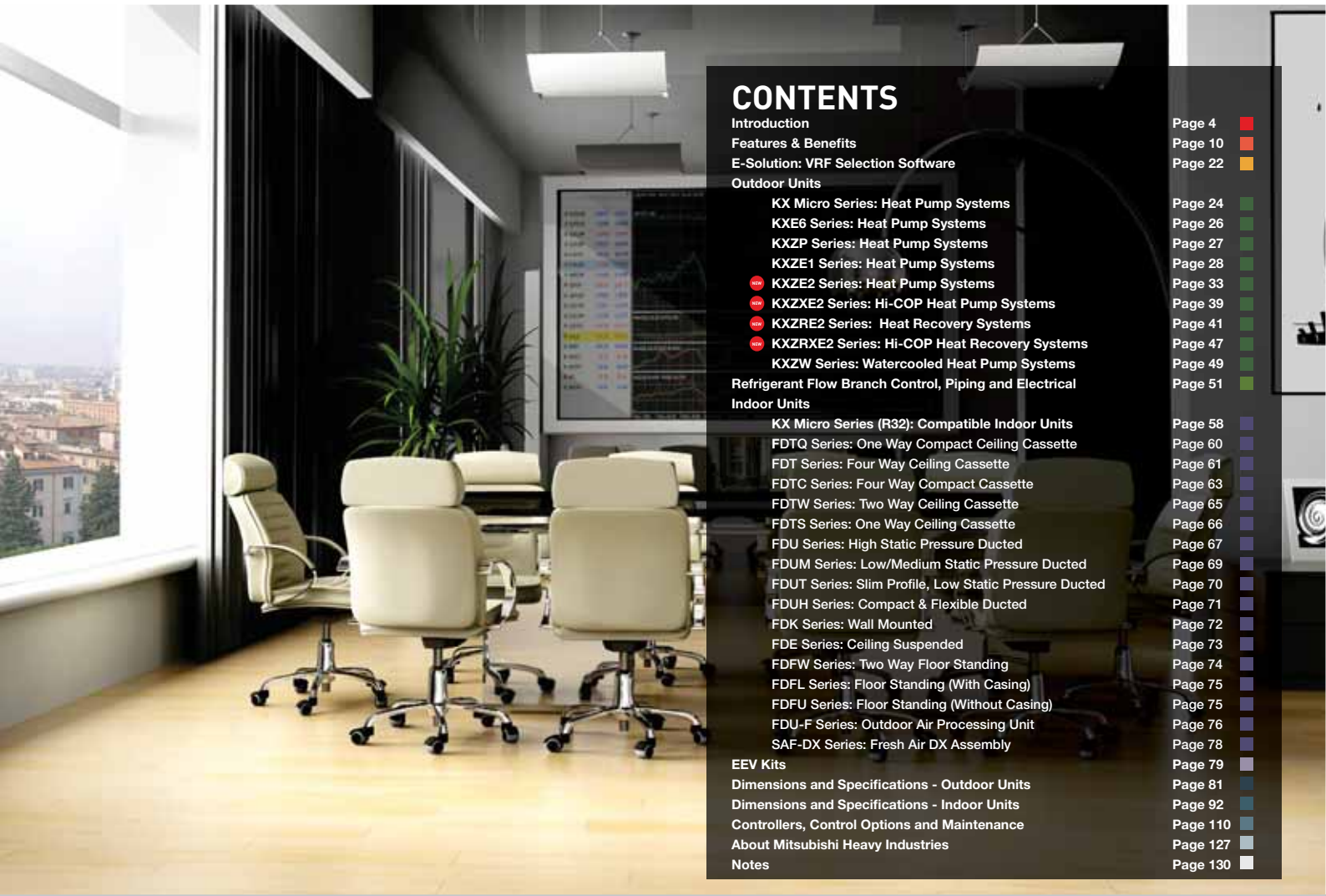




HEATING AND COOLING SOLUTIONS

**HIGH PERFORMANCE  
KX VRF SYSTEMS**





# CONTENTS


Introduction	Page 4	■
Features & Benefits	Page 10	■
E-Solution: VRF Selection Software	Page 22	■
Outdoor Units		
KX Micro Series: Heat Pump Systems	Page 24	■
KXE6 Series: Heat Pump Systems	Page 26	■
KXZP Series: Heat Pump Systems	Page 27	■
KXZE1 Series: Heat Pump Systems	Page 28	■
KXZE2 Series: Heat Pump Systems	Page 33	■
KXZXE2 Series: Hi-COP Heat Pump Systems	Page 39	■
KXZRE2 Series: Heat Recovery Systems	Page 41	■
KXZRXE2 Series: Hi-COP Heat Recovery Systems	Page 47	■
KXZW Series: Watercooled Heat Pump Systems	Page 49	■
Refrigerant Flow Branch Control, Piping and Electrical	Page 51	■
Indoor Units		
KX Micro Series (R32): Compatible Indoor Units	Page 58	■
FDTQ Series: One Way Compact Ceiling Cassette	Page 60	■
FDT Series: Four Way Ceiling Cassette	Page 61	■
FDTC Series: Four Way Compact Cassette	Page 63	■
FDTW Series: Two Way Ceiling Cassette	Page 65	■
FDTL Series: One Way Ceiling Cassette	Page 66	■
FDU Series: High Static Pressure Ducted	Page 67	■
FDUM Series: Low/Medium Static Pressure Ducted	Page 69	■
FDUT Series: Slim Profile, Low Static Pressure Ducted	Page 70	■
FDUH Series: Compact & Flexible Ducted	Page 71	■
FDK Series: Wall Mounted	Page 72	■
FDE Series: Ceiling Suspended	Page 73	■
FDFW Series: Two Way Floor Standing	Page 74	■
FDFL Series: Floor Standing (With Casing)	Page 75	■
FDFU Series: Floor Standing (Without Casing)	Page 75	■
FDU-F Series: Outdoor Air Processing Unit	Page 76	■
SAF-DX Series: Fresh Air DX Assembly	Page 78	■
EEV Kits	Page 79	■
Dimensions and Specifications - Outdoor Units	Page 81	■
Dimensions and Specifications - Indoor Units	Page 92	■
Controllers, Control Options and Maintenance	Page 110	■
About Mitsubishi Heavy Industries	Page 127	■
Notes	Page 130	■

# INTRODUCTION

# INTRODUCTION

## KX MICRO Series

	<b>11.2kW</b> FDC112K0EN6	<b>14kW</b> FDC140K0EN6	<b>15.5kW</b> FDC155K0EN6	
	FDC140K0ES6	FDC155K0ES6		

	<b>9kW</b> FDC09K0ZEN1-W	<b>11.2kW</b> FDC112K0ZEN1-W	<b>14kW</b> FDC140K0ZEN1-W	<b>15.2kW</b> FDC152K0ZEN1-W
	FDC112K0ZEN1-W	FDC140K0ZEN1-W	FDC152K0ZEN1-W	



## KX66 Series

	<b>22.4kW</b> FDC224K0E6	<b>28kW</b> FDC28K0E6	<b>33.5kW</b> FDC335K0E6
--	-----------------------------	--------------------------	-----------------------------



## KXZP Series

	<b>22.4kW</b> FDC224K0ZPE1	<b>28kW</b> FDC28K0ZPE1
---	-------------------------------	----------------------------

## KXZE1 Series

<b>28kW</b> FDC28K0KZE1	<b>33.5kW</b> FDC335K0KZE1	<b>40kW</b> FDC40K0KZE1	<b>45kW</b> FDC45K0KZE1
<b>47.5kW</b> FDC475K0KZE1	<b>50kW</b> FDC50K0KZE1	<b>56kW</b> FDC56K0KZE1	

<b>61.5kW</b> FDC615K0KZE1	<b>67kW</b> FDC67K0KZE1	<b>73.5kW</b> FDC735K0KZE1	<b>80kW</b> FDC80K0KZE1	<b>85kW</b> FDC85K0KZE1
<b>90kW</b> FDC90K0KZE1	<b>95kW</b> FDC95K0KZE1	<b>100kW</b> FDC100K0KZE1	<b>106kW</b> FDC106K0KZE1	<b>112kW</b> FDC112K0KZE1

<b>120kW</b> FDC120K0KZE1	<b>125kW</b> FDC125K0KZE1	<b>130kW</b> FDC130K0KZE1	<b>135kW</b> FDC135K0KZE1	<b>142.5kW</b> FDC1425K0KZE1
<b>145kW</b> FDC145K0KZE1	<b>150kW</b> FDC150K0KZE1	<b>156kW</b> FDC156K0KZE1	<b>162kW</b> FDC162K0KZE1	<b>168kW</b> FDC168K0KZE1

<b>145kW</b> FDC145K0KZE1	<b>150kW</b> FDC150K0KZE1	<b>156kW</b> FDC156K0KZE1	<b>162kW</b> FDC162K0KZE1	<b>168kW</b> FDC168K0KZE1
<b>170kW</b> FDC170K0KZE1	<b>175kW</b> FDC175K0KZE1	<b>180kW</b> FDC180K0KZE1	<b>186kW</b> FDC186K0KZE1	<b>192kW</b> FDC192K0KZE1

## KXZW Watercooled Series

<b>22.4kW</b> FDC224K0ZWE1	<b>28kW</b> FDC28K0ZWE1	<b>33.5kW</b> FDC335K0ZWE1
-------------------------------	----------------------------	-------------------------------

<b>45kW</b> FDC45K0ZWE1	<b>50kW</b> FDC50K0ZWE1	<b>56kW</b> FDC56K0ZWE1	<b>61.5kW</b> FDC615K0ZWE1	<b>67kW</b> FDC67K0ZWE1
<b>73kW</b> FDC73K0ZWE1	<b>77.5kW</b> FDC775K0ZWE1	<b>85kW</b> FDC85K0ZWE1	<b>90kW</b> FDC90K0ZWE1	<b>95kW</b> FDC95K0ZWE1

<b>73kW</b> FDC73K0ZWE1	<b>77.5kW</b> FDC775K0ZWE1	<b>85kW</b> FDC85K0ZWE1	<b>90kW</b> FDC90K0ZWE1	<b>95kW</b> FDC95K0ZWE1	<b>100kW</b> FDC100K0ZWE1
<b>105kW</b> FDC105K0ZWE1	<b>110kW</b> FDC110K0ZWE1	<b>115kW</b> FDC115K0ZWE1	<b>120kW</b> FDC120K0ZWE1	<b>125kW</b> FDC125K0ZWE1	<b>130kW</b> FDC130K0ZWE1



# KXZ2

## High Performance VRF Systems

NEW

# INTRODUCTION

# INTRODUCTION

## KXZE2 Series NEW

28kW	33.5kW	40kW	45kW
FDC280KQZE2	FDC335KQZE2	FDC400KQZE2	FDC450KQZE2
47.5kW	50kW	56kW	
FDC475KQZE2	FDC500KQZE2	FDC560KQZE2	

61.5kW	67kW	73.5kW	80kW	85kW
FDC615KQZE2	FDC670KQZE2	FDC735KQZE2	FDC800KQZE2	FDC850KQZE2
FDC280KQZE2	FDC335KQZE2	FDC335KQZE2	FDC400KQZE2	FDC400KQZE2
FDC335KQZE2	FDC335KQZE2	FDC400KQZE2	FDC400KQZE2	FDC450KQZE2

90kW	95kW	100kW	106kW	112kW
FDC900KQZE2	FDC950KQZE2	FDC1000KQZE2	FDC1060KQZE2	FDC1120KQZE2
FDC450KQZE2	FDC475KQZE2	FDC500KQZE2	FDC500KQZE2	FDC560KQZE2
FDC450KQZE2	FDC475KQZE2	FDC500KQZE2	FDC560KQZE2	FDC560KQZE2

120kW	125kW	130kW	135kW	142.5kW
FDC1200KQZE2	FDC1250KQZE2	FDC1300KQZE2	FDC1350KQZE2	FDC1425KQZE2
FDC400KQZE2	FDC400KQZE2	FDC400KQZE2	FDC450KQZE2	FDC475KQZE2
FDC400KQZE2	FDC400KQZE2	FDC450KQZE2	FDC450KQZE2	FDC475KQZE2
FDC400KQZE2	FDC450KQZE2	FDC450KQZE2	FDC450KQZE2	FDC475KQZE2

145kW	150kW	156kW	162kW	168kW
FDC1450KQZE2	FDC1500KQZE2	FDC1560KQZE2	FDC1620KQZE2	FDC1680KQZE2
FDC475KQZE2	FDC500KQZE2	FDC500KQZE2	FDC500KQZE2	FDC560KQZE2
FDC475KQZE2	FDC500KQZE2	FDC500KQZE2	FDC560KQZE2	FDC560KQZE2
FDC500KQZE2	FDC500KQZE2	FDC560KQZE2	FDC560KQZE2	FDC560KQZE2

## KXZXE2 Hi-COP Series NEW

56kW
FDC560KQZE2
FDC280KQZE2
FDC280KQZE2

85kW	90kW	95kW	100kW	106kW	112kW
FDC850KQZE2	FDC900KQZE2	FDC950KQZE2	FDC1000KQZE2	FDC1060KQZE2	FDC1120KQZE2
FDC280KQZE2	FDC280KQZE2	FDC280KQZE2	FDC335KQZE2	FDC335KQZE2	FDC335KQZE2
FDC280KQZE2	FDC280KQZE2	FDC335KQZE2	FDC335KQZE2	FDC335KQZE2	FDC400KQZE2
FDC280KQZE2	FDC335KQZE2	FDC335KQZE2	FDC335KQZE2	FDC400KQZE2	FDC400KQZE2

## KXZRE2 Series NEW

22.4kW	28kW	33.5kW
FDC224KQZRE2	FDC280KQZRE2	FDC335KQZRE2

40kW	45kW	47.5kW	50kW
FDC400KQZRE2	FDC450KQZRE2	FDC475KQZRE2	FDC500KQZRE2

73.5kW	80kW	85kW	90kW
FDC735KQZRE2	FDC800KQZRE2	FDC850KQZRE2	FDC900KQZRE2
FDC335KQZRE2	FDC400KQZRE2	FDC400KQZRE2	FDC450KQZRE2
FDC400KQZRE2	FDC400KQZRE2	FDC450KQZRE2	FDC450KQZRE2

95kW	100kW
FDC950KQZRE2	FDC1000KQZRE2
FDC475KQZRE2	FDC500KQZRE2
FDC475KQZRE2	FDC500KQZRE2

120kW	125kW	130kW	135kW	142.5kW
FDC1200KQZRE2	FDC1250KQZRE2	FDC1300KQZRE2	FDC1350KQZRE2	FDC1425KQZRE2
FDC400KQZRE2	FDC400KQZRE2	FDC400KQZRE2	FDC450KQZRE2	FDC475KQZRE2
FDC400KQZRE2	FDC400KQZRE2	FDC450KQZRE2	FDC450KQZRE2	FDC475KQZRE2
FDC400KQZRE2	FDC450KQZRE2	FDC450KQZRE2	FDC450KQZRE2	FDC475KQZRE2

145kW	150kW
FDC1450KQZRE2	FDC1500KQZRE2
FDC475KQZRE2	FDC500KQZRE2
FDC475KQZRE2	FDC500KQZRE2
FDC500KQZRE2	FDC500KQZRE2

## KXZRXE2 Series NEW

45kW	50kW	56kW	61.5kW	67kW
FDC450KQZRE2	FDC500KQZRE2	FDC560KQZRE2	FDC615KQZRE2	FDC670KQZRE2
FDC224KQZRE2	FDC224KQZRE2	FDC280KQZRE2	FDC280KQZRE2	FDC335KQZRE2
FDC224KQZRE2	FDC280KQZRE2	FDC280KQZRE2	FDC335KQZRE2	FDC335KQZRE2

73.5kW	80kW	85kW	90kW	95kW	100kW
FDC735KQZRE2	FDC800KQZRE2	FDC850KQZRE2	FDC900KQZRE2	FDC950KQZRE2	FDC1000KQZRE2
FDC224KQZRE2	FDC224KQZRE2	FDC280KQZRE2	FDC280KQZRE2	FDC280KQZRE2	FDC335KQZRE2
FDC224KQZRE2	FDC280KQZRE2	FDC280KQZRE2	FDC280KQZRE2	FDC335KQZRE2	FDC335KQZRE2
FDC280KQZRE2	FDC280KQZRE2	FDC280KQZRE2	FDC335KQZRE2	FDC335KQZRE2	FDC335KQZRE2

# INTRODUCTION

# INTRODUCTION

## Indoor Unit Lineup

Range of 16 types of exposed or concealed indoor units are available in a wide range of capacities (total 87 indoor models). The best selection of indoor units for all applications is available from our full lineup.

Type	Model	Capacity: kW	1.5	2.2	2.8	3.6	4.5	5.6	7.1	9.0	11.2	14.0	16.0	22.4	28.0
Ceiling Cassette	Four Way	FDT			■	■	■	■	■	■	■	■	■		
	Four Way Compact	FDTQ	■	■	■	■	■								
	Two Way	FDTW			■		■	■	■	■	■	■			
	One Way	FDTSS					■		■						
Ducted	High Static	FDU					■	■	■	■	■	■	■	■	■
	Low/Middle Static	FDUM			■	■	■	■	■	■	■	■	■	■	■
	Slim Profile Low Static	FDUT			■	■	■	■	■	■	■	■	■	■	■
	Compact & Flexible	FDUH			■	■	■								
Wall Mounted	FDK		■	■	■	■	■	■	■						
Ceiling Suspended	FDE				■	■	■	■		■	■				
Floor Standing	Two Way	FDPW			■		■	■							
	With Casing	FDFL							■						
	Without Casing	FDFU			■		■	■	■						
Outside Air Processing Unit	FDU-F								■		■		■	■	

Type	Model	L/sec	69	97	139	222	278
Fresh Air DX Assembly	SAF-DX		■	■	■	■	■

## Indoor Unit Capacity Connection

Series	Capacity: kW	Capacity Connection Range: %	Series	Capacity: kW	Capacity Connection Range: %
KX Micro (R32)	9.0	100 - 150	KXZE2	56.0 - 95.0	80 - 160
	11.2 - 15.2	80 - 150		100.5 - 113.5	80 - 130
KX Micro (R410A)	11.2 - 15.5	80 - 150	KXZRE2	22.4 - 45.0	50 - 200
	KXE6	22.4 - 33.5		50 - 150	47.5 - 95.0
KXZP	22.4 - 28.0	50 - 120		100.0 - 150.0	50 - 130
KXZE1	28 - 168.0	50 - 130	KXZRXE2	45.0	80 - 200
	28 - 45	50 - 200		50.0 - 95.0	80 - 160
	47.5 - 95.0	50 - 160		100	80 - 130
	100.0 - 169.0	50 - 130			

## Connectable Indoor Units

Series	Capacity: kW	11.2	14	15.5	Series	Capacity: kW	9.0	11.2	14	15.2						
KX Micro (R410A)	Max. Indoor Units	6	8	8	KX Micro (R32)	Max. Indoor Units	8	8	10	10						
KXZP	Capacity: kW	22.4	28		KXE6	Capacity: kW	22.4	28	33.5							
	Max. Indoor Units	8	8			Max. Indoor Units	22	24	24							
KXZE1	Capacity: kW	28	33.5	40	45	47.5	50	56	61.5	67	73.5	80	85	90	95	
	Max. Indoor Units	24	29	34	39	41	43	48	53	58	63	69	73	78	80	
	Capacity: kW	100	106	112	120	125	130	135	142.5	145	150	156	162	168		
Max. Indoor Units	80	80	80	80	80	80	80	80	80	80	80	80	80	80		
KXZE2	Capacity: kW	28	33.5	40	45	47.5	50	56	61.5	67	73.5	80	85	90	95	
	Max. Indoor Units	37	44	53	60	50	53	59	65	71	78	80	80	80	80	
	Capacity: kW	100	106	112	120	125	130	135	142.5	145	150	156	162	168		
Max. Indoor Units	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	
KXZRXE2	Capacity: kW	56	84	89.5	95	100.5	107	113.5								
	Max. Indoor Units	59	80	80	80	80	80	80								
KXZRE2	Capacity: kW	22.4	28	33.5	40	45	47.5	50	56	61.5	67	73.5	80	85	90	95
	Max. Indoor Units	29	37	44	53	60	50	53	59	65	71	78	80	80	80	80
	Capacity: kW	100	120	125	130	135	142.5	145	150							
Max. Indoor Units	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80	80
KXZRXE2	Capacity: kW	45	50	56	61.5	67	73.5	80	85	90	95	100				
	Max. Indoor Units	60	53	59	65	71	78	80	80	80	80	80	80	80	80	80

## Control Systems

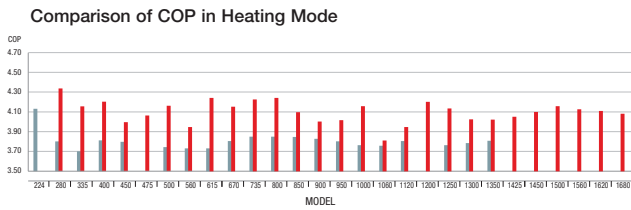
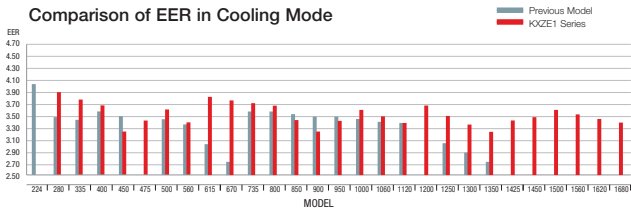
All series offer wide variation of control systems allowing for a suitable solution for a wide range of applications.

Type	Description	Model	Max. Connection Indoor Units	Electric Power Calculation	
Individual Controller	Wired	RC-E5	16	-	
		RC-EX23A	16	-	
	Wireless	RCN Series	16	-	
	Motion Sensor	LB Series	1	-	
Central Controller	Simple Press Button	SC-SL1N-E	16	-	
	LCD Screen	SC-SL2NA-E	64	-	
		SC-SL4-AE	128	-	
	Touch Screen	SC-SL4-BE	128	■	
	BMS Interface Units	Web & BACnet	SC-WBGW256	256 (128 x 2)	■
		LonWorks	SC-LGWNB	96 (48 x 2)	-

## FEATURES AND BENEFITS

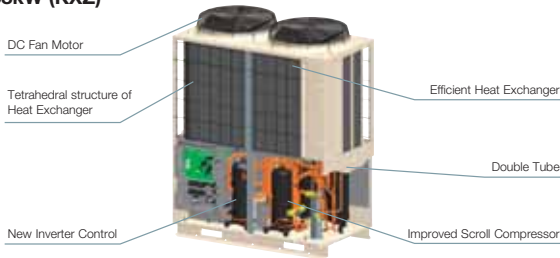
### High Efficiency & Comfort (KXZE1)

The below graphs highlight the improved efficiencies between the previous models compared to the KXZ standard and Hi-COP models.



### Improved component design allows for high efficiency and compact design

#### 28~168kW (KXZ)

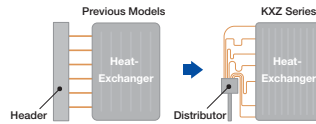


## FEATURES AND BENEFITS

### Improved Heat-exchanger

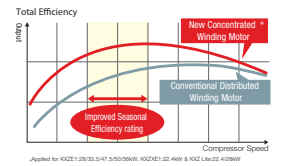
With a new piping layout between the header and the heat exchanger, refrigerant distribution flow has been greatly improved.

The new design also features a larger heat exchange area, boosting the unit's overall efficiency.



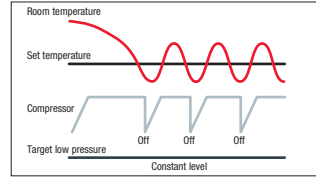
### Efficient, High Output Winding Motor

The newly designed high performance CPU enables high precision optimisation for compressor speed, which leads to concentrated winding motor use.



### VTCC : Variable Temperature and Capacity Control (KXZ)

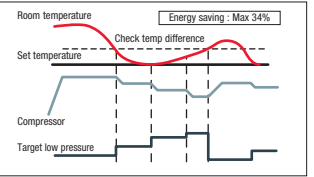
#### Normal Operation (Cooling Mode)



VTCC adjusts the target pressure of the refrigerant cycle in the outdoor unit automatically according to the demand of the indoor units in partial load conditions.

These smooth adjustments ensure an optimal capacity usage of the indoor units as well as maximised energy savings. Ultimately this also increases comfort for the user.

#### Energy Saving Operation (Cooling Mode)



For example, in partial load conditions where you have low cooling and heating requirements, VTCC reduces the compressor frequency and controls the actuators in the outdoor unit.

Overall with the VTCC functionality you will always have an additional energy saving of up to 34% (depending on configuration and usage of system) in low cooling and heating load requirements.

### Multiport Compressor

The new multiport discharge area in the compressor has optimised pressure control with improved better balancing. The performance improvement at medium Hz has resulted in higher annual efficiencies.



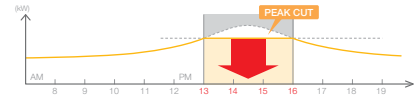
### Oil Level Control

Our proprietary technology of adjusting oil level for combination of two or three outdoor units has created a leveled operation rate, keeping performance of the units and ensuring long life of the system.



### Capacity Control (KXZ)

Capacity control can be set by peak cut function with PC-EXZ3A for better energy saving. Five-step capacity control is available. (100-80-60-40-0%)



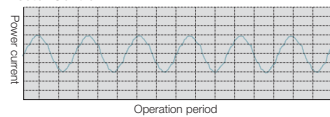
## FEATURES AND BENEFITS

### Vector Control

New applied Vector control has a high efficiency and many new advanced features.

- Smooth operation from low speed to high speed
- Smooth Sine Voltage Wave form is attained
- Energy efficiency is further improved in low speed range

### Vector Control

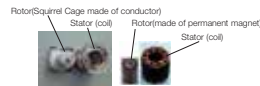


### Long-Chorded 3 Propeller Fan With Serration

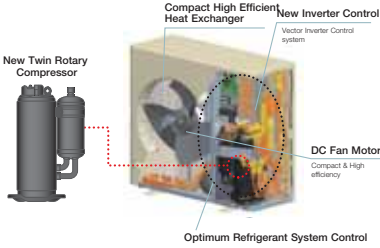
The fan blade design adapted from MHI's aerospace division - with serrated edges that deliver increased air volume with less power input.

### DC Fan Motor

Use of a DC fan motor has enabled an excellent efficiency of approximate 60% higher than previous models.

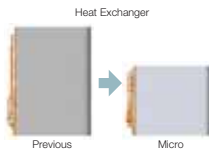


### 9.0-15.5kW (KX Micro)

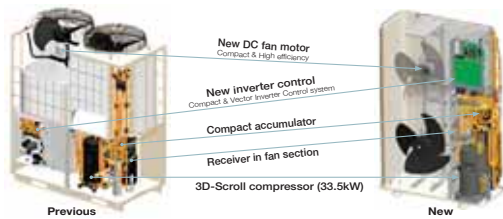


### Compact High Efficiency Heat Exchanger

- Optimising relationship of the air flow velocity & fin pattern
- Improvement of air distribution Maximising efficiency of heat exchanger



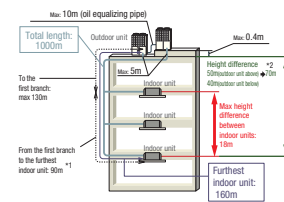
### 22.4-33.5kW (KXE6)



## FEATURES AND BENEFITS

### Long Pipe Length 28~168KW (KXZ)

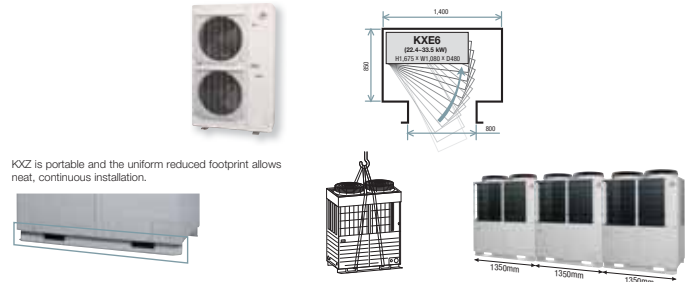
Piping length limits have been improved and the maximum height difference between indoor units has been increased to 18m. This enables us to put indoor units on an extra three floors. The furthest indoor unit: 160m or total length: 1000m contributes to system design flexibility.



- \*1 The difference between the longest and the shortest indoor unit piping from the first branch must be within 40m. (MAXIMUM)
- \*2 In case of height difference up to 70m, please contact your dealer. Height difference up to 90m is possible with High Heat series.

### Easy Transportation & Installation

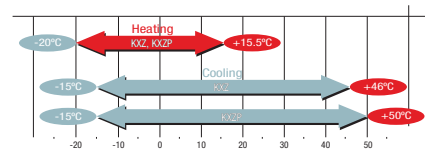
Due to a significant reduction in size and foot print which is one of the smallest in the industry, transportation in an elevator made for six persons (Width:1400mm, Depth:850, Open area:800mm) is possible, eliminating cost of a crane and reducing labour.



### Wide Range of Operation (KXZ, KXZP)

KXZ series permits an extensible system design considering a heating range operation under a low temperature condition down to -20°C and a cooling range operation up to 46°C (previous model : 43°C)

Furthermore KXZP extends a cooling range operation up to 50°C.



# FEATURES AND BENEFITS

## Automatically Select Functions For Capacity Control (KXZP)

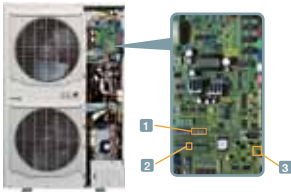
The following 3 items are available for capacity control function.  
You can select one item individually or select 2 or 3 items at the same time.  
In case of selecting 2 or 3 items, the unit will operate with the most effective function automatically.

### 1. Compressor Speed Control

You can set compressor speed at 100%-80%-60%-40% before starting operation with PWB in the outdoor unit or with a demand controller (procured locally).

#### How to set "Compressor speed"

- 1 Set the function of external input (CNS1) to "Capacity control input" using P07 of 7SEG setting.
- 2 Set the Demand rate using SW4-7, 4-8 according to the following chart.
- 3 The input signal will be through CNS1. ON/ connected, OFF/ not connected.



SW4-7	SW4-8	Compressor speed
OFF	OFF	80%
ON	OFF	60%
OFF	ON	40%
ON	ON	0%

### 2. Capacity Control Timer

You can set capacity control with RC-EXZ3A up to 4 times per day.  
The timer setting can be changed using 5 minute intervals.

### 3. Silent Mode

Considering noise regulations or surrounding circumstances, you can now select 4 levels of silent mode. [1] & [2] Setting the combination of silent mode is available by using timer function of RC-EXZ3A.

- Silent mode [1] : Priority for capacity.  
This is an effective function during low load operation conditions.  
This setting may be cancelled in overload conditions.

- Silent mode [2] : Priority for silent mode.  
Regardless of operation conditions, the outdoor unit will keep the operation at the selected sound level.

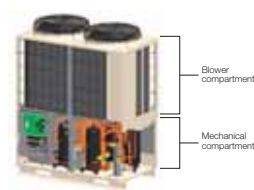


# FEATURES AND BENEFITS

## Serviceability

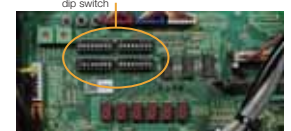
### Easy Service

Quick and easy access to service parts by separating compartments.



### Check Operation (28-168kW)

Closing of Service valve, crossing connection of refrigerant piping and electrical wiring, proper operation of EEV (Electrical Expansion Valve) can be checked automatically in cooling operation. This check operation can be done at 0-43°C outdoor temperature and 10-32°C indoor temperature by use of outdoor unit dip switch. The check should be done in one refrigerant system. It takes 15-30 minutes and avoids frequent failure by preventing careless mistakes during installation.



### Monitoring Function

All series include new features to assist with servicing and trouble shooting.  
Various data can be monitored through 3-digit or 6-digit display on the outdoor unit PCB.

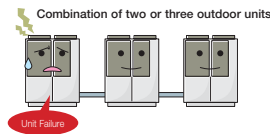
Detailed fault diagnosis and operation history memory via 7-segment display.



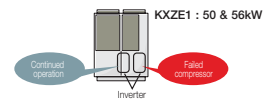
Equipped with RS232C for connection directly to your PC monitoring and service tasks made simple with our service software ("Mente PC").

### Back-up Operation

In the event that one unit has a failure, the system will keep operating with the other good units.



In the unlikely event that one compressor fails, the unit's other compressor will continue to operate.



This operation is an emergency measure for a limited time and a necessary repair should be done as soon as possible.

### 3 Layer Construction

Thanks to the control box structure with 3 layer/2 layer construction using hinge connection, service and maintenance has been made much easier for inverter components.



KXZ (3 layer)



KXZP (2 layer)

### Blue Fin

Due to application of blue coated fins for the heat exchanger of new outdoor unit, corrosion resistance has been improved compared to current models.



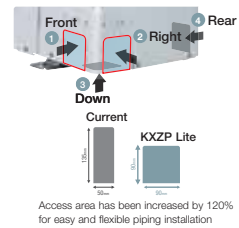


# FEATURES AND BENEFITS

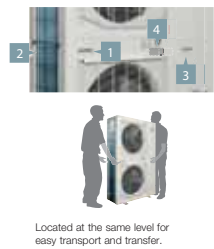
# FEATURES AND BENEFITS

## KXZP Improved Features

### Easy and Flexible Piping Installation



### Four Handles For Easy Transport



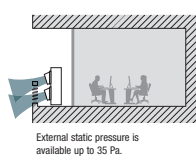
### Compact Design



KXE6

KXZP Lite

### External Static Pressure



### Two Screw Installation



Installation and service is quick and easy with the number of screws reduced to 2.

### Transparent Rain Cover



Attached as a standard for easy maintenance.

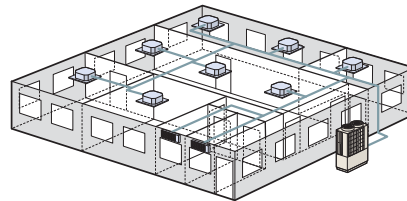
## Heat Pump Systems

Heat pump systems operate with 2 inter-connecting pipes, thus commonly referred to as a '2-pipe system'.

These systems provide either a heating or cooling operation to all indoor units and are suitable for a wide range of applications from an individual apartment to an entire multi storey building, especially where there are significant open plan areas to be controlled.

The range starts with a 9.0kW cooling capacity, up to 56.0kW cooling capacity. Outdoor units can also be "twinned" or "tripled" providing up to 168.0kW on a single system.

The range has a total piping length of 1000m (KXZ) and the furthest indoor unit can be connected up to 160m (22.4kW+, KXZ, KXE6) from the outdoor unit.



Fixed Cooling mode/fixed heating mode (summer/winter switch): It is possible to fix the operational mode of the system (either cooling or heating) using a switch (SW3-7) on the outdoor unit PCB board - this enables the building user to decide the operation of the system (e.g. cooling only in summer/heating only in winter), to avoid unnecessary energy wastage. It is also possible to wire the control switch to a control room, or even linked to an ambient thermostat.

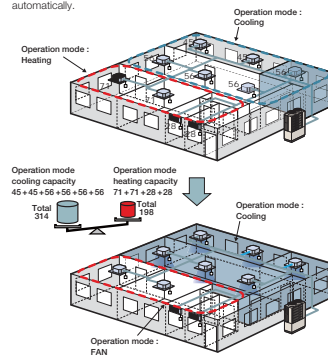
### Priority Operation Mode Rule (KXZ, KXZP)

You can select the following priority operation mode. (for whole system)

1. First unit's operation mode (by default setting)
2. Last unit's operation mode
3. Majority operation mode (see below)
4. Master operation mode (see below)

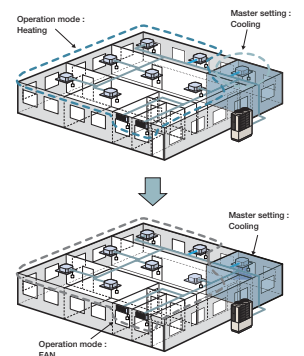
### Majority Operation Mode

The system is operated according to the mode selected by the majority of units in operation (whichever greater capacity between the sums of cooling mode and heating mode). The operation mode in minority is set to fan mode automatically.



### Master Operation Mode

The system is operated according to master operation mode. When master operation mode is set at cooling mode, units selected as heating mode is set to fan mode automatically.



## FEATURES AND BENEFITS

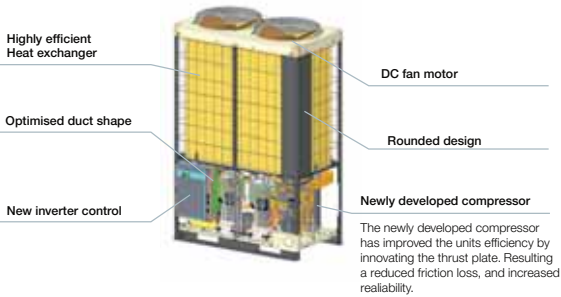
**KXZ2**



### New Design

The new KXZ2 series has a layered design and a refined new form. The flexibility in design and ease of installation are further enhanced to provide optimum response to medium and large building air-conditioning systems. This new design also allows for:

- Increased number of connectable units
- Increased max capacity connection (compared to KXZE1)



### Indoor Capacity Connection

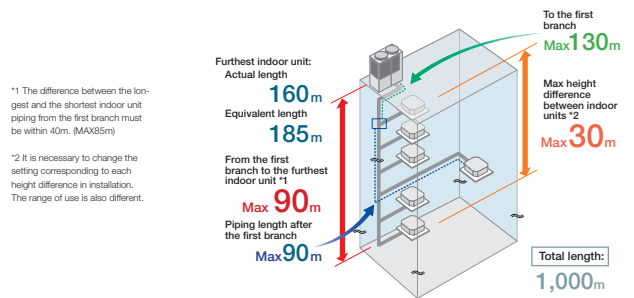
KXZE2	Capacity: kW	28	33.5	40	45	47.5	50	56	61.5	67
	Max. Indoor Units	37	44	53	60	50	53	59	65	71
	Capacity: kW	73.5	80	85	90	95	100	106	112	120
	Max. Indoor Units	78	80	80	80	80	80	80	80	80
KXZE1	Capacity: kW	125	130	135	142.5	145	150	156	162	168
	Max. Indoor Units	80	80	80	80	80	80	80	80	80



## FEATURES AND BENEFITS

### Long Pipe Length

The maximum height difference between indoor units has been increased to a maximum of 30m, and the maximum height difference between the outdoor unit and indoor unit has been expanded to 90m. For with few limitations, contributes to system design flexibility.

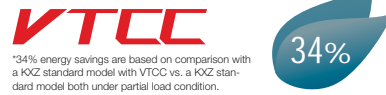


### Continuous Heating Capacity Control (CHCC)

Our CHCC defrosting control has been added to our KXZ2 system and allows to achieve greater capacities than that of our previous model in low ambient temperature conditions. CHCC controls the target pressure automatically before the capacity drops, which increases the period of heating operation and reduces the systems defrosting time.

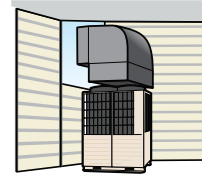
### Variable Temperature and Capacity Control

VTCC adjusts the target pressure of the refrigerant cycle in the outdoor unit automatically according to the demand of the indoor units in partial load conditions. These smooth adjustments ensure optimal usage of the indoor units as well as maximised energy savings. Ultimately this also increases comfort for the user.



### Extended External Static Pressure from 50Pa to 85Pa

The KXZE2 series offering greater flexibility to meet installation location needs with an extended external static pressure now up to 85Pa.



# FEATURES AND BENEFITS

## KXZRE2

### Heat Recovery Systems - for Simultaneous Cooling and Heating

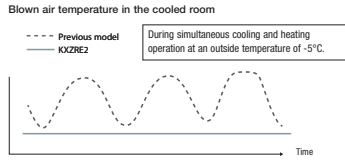
The heat recovery systems operate with 3 inter-connecting pipes, commonly referred to as a "3-pipe system". The systems provide both heating and cooling operations simultaneously to individual indoor units according to room conditions or user requirements. The systems incorporate highly sophisticated controls transferring heat load energy from the entire building to provide an efficient, comfortable heating and cooling environment.

The system interconnecting pipework has a unique arrangement, with two of the interconnecting pipes routed through a PFD distribution controller and the third pipe connected directly to each indoor unit from the main pipe run. This reduces installation time, and the number of brazed connections on site. The PFD Distribution Controllers are available for single connection, or as a combined PFD 4-way connection, with each connected unit having independent cooling or heating operation.

In previous model, when high demand for heating and low cooling demand are required at the same time in low ambient temperature condition, pressure control is adjusted to keep more heating capacity than good enough cooling capacity.

New adopted heat exchanger and pressure control in KXZR series, has improved its capacity for both good enough heating and cooling capacity at the same time. (\*)

(\*) Refrigerant system will prioritize required heating mode more than very low cooling demand, in case most of indoor units are operated in heating mode.



### Reduced Noise

With improved acoustic insulation, the noise level of the PFD box has been greatly reduced.

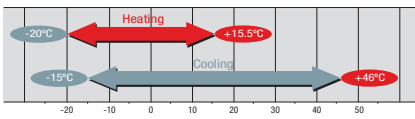


### Design Flexibility

Up to 91 indoor units can be connected to the largest capacity outdoor unit, with a range of 15 types of exposed or concealed indoor unit, in several capacities, a choice of 91 indoor units is available.

### Wide Range of Operation

KXZR series permits an extensible system design considering a heating range operation under a low temperature condition down to -20°C and a cooling range operation up to 46°C (previous model : 43°C)

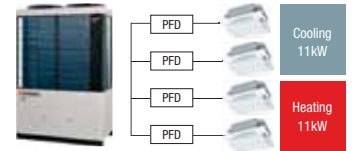
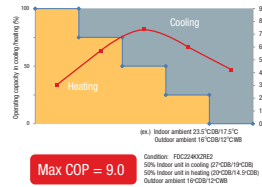


# FEATURES AND BENEFITS

## High Efficiency in Simultaneous Cooling and Heating Modes

Highly efficient operation mode is automatically determined inside the refrigerant system during simultaneous cooling and heating operation. Heat recovery efficiency is maximized by this control and Max COP 9.0 (\*) is achieved during operation with simultaneous cooling and heating. \* Conditions for simultaneous cooling and heating (Our estimation in 22.4kW operation and the following conditions: Temperature outside the room DB16°C/WB12°C, temperature in the cooled room DB27°C/19°C, and temperature in the heated room DB20°C/WB14.5°C)

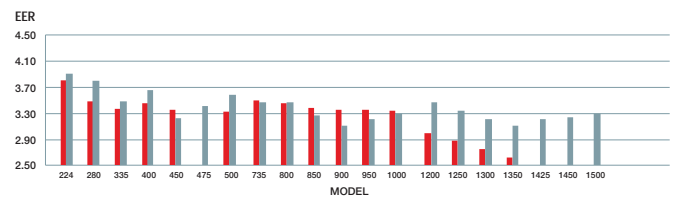
## Energy Efficiency in Heat Recovery Mode



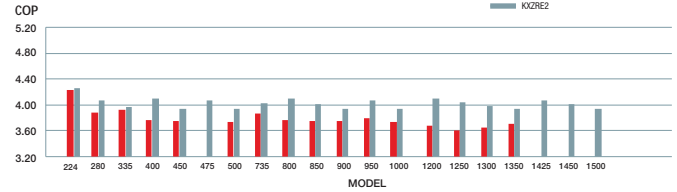
## High Efficiency

The below graphs highlight the improved efficiencies between the previous models compared to the KXZR standard and HI-COP models.

### Comparison of EER in Cooling Mode



### Comparison of COP in Heating Mode

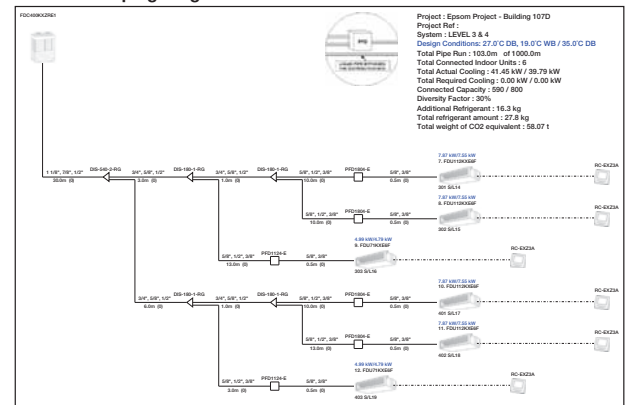


# VRF SELECTION SOFTWARE

# VRF SELECTION SOFTWARE



E-Solution Piping Diagram



## E-Solution: Easy VRF Selection Tool

E-Solution is a design software tool which includes specification details of the latest KX VRF systems. By using E-Solution this simplifies the process and enables engineers to select the most cost-effective and energy efficient mix of indoor units, outdoor units, pipework and controls.

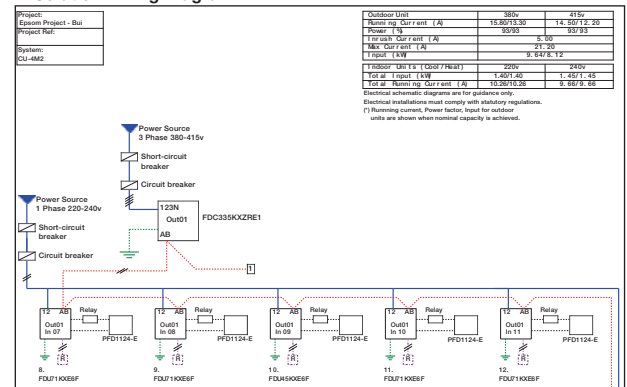
For more information on downloading and using E-Solution software please contact the technical sales manager in your state.

Furthermore it is also developed to cater for the design of two and three pipe systems and specifies appropriate models and sizes. It also generates wiring diagrams and engineering drawings which can be exported to AutoCAD or saved in PDF format.

This flexibility enables engineers to print select design information and comprehensive operation and maintenance manuals for presentations to clients. Engineers can also incorporate design information into their own formats and documents for personalised proposals.



E-Solution Wiring Diagram

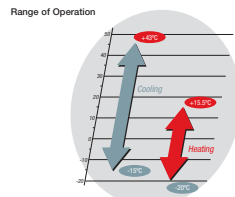
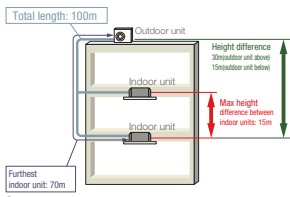


## KX MICRO Heat Pump Systems (11.2kW - 15.5kW)

Model No.	Nominal Cooling Capacity
FDC112KXEN6	11.2kW (1Phase)
FDC140KXEN6	14.0kW (1Phase)
FDC155KXEN6	15.5kW (1Phase)
FDC140KXES6	14.0kW (3Phase)
FDC155KXES6	15.5kW (3Phase)



- These heat pump 2-pipe systems offer high performance VRF for applications that require either cooling only or heating only, ideal for open plan areas.
- Connect up to 8 indoor units/up to 150% capacity.
- High efficiency with COP (in cooling) up to 4.0.
- These units employ DC inverter compressors ONLY.
- Industry leading total piping length up to 100m and a maximum pipe run of 70m.



\* The total length of ø9.52mm(3/8") liquid piping must be 50m or less  
Note:FDU115KXEF-E and FDC115KXEF can not be connected to the above systems.

### Specifications

See page 81 for exterior dimensions

Item	Model	1 Phase 220-240V, 50Hz			3 Phase 380-415V, 50Hz		
		FDC112KXEN6	FDC140KXEN6	FDC155KXEN6	FDC140KXES6	FDC155KXES6	
Power Source	Cooling	11.2	14.0	15.5	14.0	15.5	
	Heating	12.5	16.0	16.3	16.0	16.3	
Nominal Capacity	Cooling	11.2	14.0	15.5	14.0	15.5	
	Heating	12.5	16.0	16.3	16.0	16.3	
Electrical Characteristics	Starting Current	28		5			
	Max Current	28		5			
Electrical Characteristics	Power Consumption	Cooling	2.80	4.17	4.71	4.71	
		Heating	2.89	4.31	4.38	4.31	4.38
	Running Current	Cooling	13.5	20.6	23.3	6.9	7.8
		Heating	14.1	21.5	21.9	7.2	7.3
Exterior Dimensions	H x W x D	mm 845x970x370					
Net Weight	kg	85		87			
Refrigerant Charge	R410A	kg 5.0					
Sound Pressure level	Cooling/Heating	dB(A) 52/54	53/55	53/56	53/55	53/56	
	Liquid Line	mm (in) ø9.52(3/8")					
Refrigerant Piping Size	Liquid Line	mm (in) ø15.88(5/8")					
	Gas Line	mm (in) ø15.88(5/8")					
Capacity Connection	%	80 - 150		80 - 150			
Max Connectable Indoor Units		6	8	8	8	8	

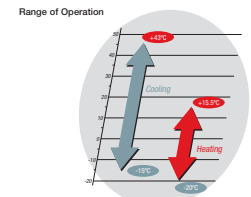
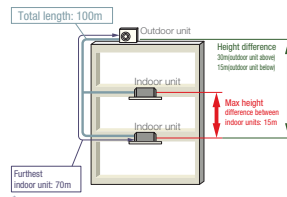
1. The data is measured under the following conditions (JIS / NZS 8823.3): Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB; Heating: Indoor temp. of 20°CDB, 15°CWB, and outdoor temp. of 7°CDB. Piping length is 7.5m.  
2. The operation data indicates when the air conditioner is operated at 220V/50Hz for 1 phase, 400V/50Hz for 3 phase.  
3. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.  
4. Select the breaker size according to the over-current standard.  
5. Multi-VX series air conditioners are VRF systems to which the indoor units of different capacities and different models can be connected, the operation characteristics of all combinations are different. MAHA advise the use of Multi-VX series design software for specifications on all individual combination types.

## KX MICRO Heat Pump Systems (9.0kW - 15.2kW)

Model No.	Nominal Cooling Capacity
FDC90KXZEN1-W	9.0kW (1 Phase)
FDC112KXZEN1-W	11.2kW (1 Phase)
FDC140KXZEN1-W	14.0kW (1 Phase)
FDC155KXZEN1-W	15.2kW (1 Phase)
FDC112KXZES1-W	11.2kW (3 Phase)
FDC140KXZES1-W	14.0kW (3 Phase)
FDC155KXZES1-W	15.2kW (3 Phase)



- These heat pump 2-pipe systems offer high performance VRF for applications that require either cooling only or heating only, ideal for open plan areas.
- Connect up to 10 indoor units/up to 150% capacity.
- High efficiency with COP (in cooling) up to 4.87.
- These units employ DC inverter compressors ONLY.
- Industry leading total piping length up to 100m and a maximum pipe run of 70m.



\* The total length of ø9.52mm(3/8") liquid piping must be 50m or less

### Specifications

See page 58 for compatible indoor units  
See page 82 for exterior dimensions

Item	Model	1 Phase 220-240V, 50Hz			3 Phase 380-415V, 50Hz				
		FDC90KXZEN1-W	FDC112KXZEN1-W	FDC140KXZEN1-W	FDC155KXZEN1-W	FDC112KXZES1-W	FDC140KXZES1-W	FDC155KXZES1-W	
Power Source	Cooling	9.0	11.2	14.0	15.2	11.2	14.0	15.2	
	Heating	9.0	11.2	14.0	15.5	11.2	14.0	15.5	
Nominal Capacity	Cooling	9.0	11.2	14.0	15.2	11.2	14.0	15.2	
	Heating	9.0	11.2	14.0	15.5	11.2	14.0	15.5	
Electrical Characteristics	Starting Current	23		5		13.5			
	Max Current	23		5		13.5			
Electrical Characteristics	Power Consumption	Cooling	1.98	2.55	4.00	4.87	2.55	4.00	4.87
		Heating	1.93	2.53	3.52	4.06	2.53	3.52	4.06
	Running Current	Cooling	8.3	10.7	16.8	20.5	3.8	6.0	7.4
		Heating	8.1	10.6	14.8	17.1	3.8	5.4	6.2
Exterior Dimensions	H x W x D	mm 845x970x370							
Net Weight	kg	85			87				
Refrigerant Charge	R32	4.2 (R32)			4.2 (R32)				
Sound Pressure level	Cooling/Heating	dB(A) 53/54	53/55	54/58	54/58	53/55	54/58	54/58	
	Liquid Line	mm (in) ø9.52 (3/8")							
Refrigerant Piping Size	Liquid Line	mm (in) ø15.88 (5/8")							
	Gas Line	mm (in) ø15.88 (5/8")							
Capacity Connection	%	100 - 150		80 - 150					
Max Connectable Indoor Units		8	8	10	10	8	10	10	

1. The data is measured under the following conditions (JIS / NZS 8823.3): Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB; Heating: Indoor temp. of 20°CDB, 15°CWB, and outdoor temp. of 7°CDB. Piping length is 7.5m.  
2. The operation data indicates when the air conditioner is operated at 220V/50Hz for 1 phase, 400V/50Hz for 3 phase.  
3. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.  
4. Select the breaker size according to the over-current standard.  
5. Multi-VX series air conditioners are VRF systems to which the indoor units of different capacities and different models can be connected, the operation characteristics of all combinations are different. MAHA advise the use of Multi-VX series design software for specifications on all individual combination types.



# OUTDOOR UNITS

# OUTDOOR UNITS

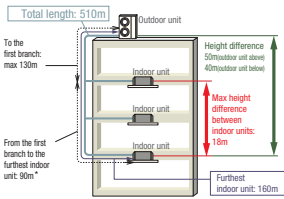


## KXEG Heat Pump Systems (22.4kW - 33.5kW)

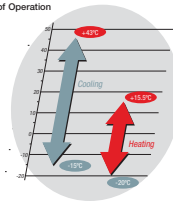
Model No.	Nominal Cooling Capacity
FDC224KXE6	22.4kW
FDC280KXE6	28.0kW
FDC335KXE6	33.5kW



- These heat pump 2-pipe systems offer high performance VRF for applications that require either cooling only or heating only, ideal for open plan areas.
- Connect up to 24 indoor units/up to 150% capacity.
- High efficiency with COP (in cooling) up to 4.0.
- These units employ DC inverter compressors ONLY.
- Industry leading total piping length up to 510m and a maximum pipe run of 160m.



Range of Operation



### Specifications

See page 63 for exterior dimensions

Item	Model	FDC224KXE6	FDC280KXE6	FDC335KXE6	
Power Source		3 Phase 380-415V, 50Hz			
Nominal Capacity	Cooling	22.4	28.0	33.5	
	Heating	25.0	31.5	37.5	
Electrical Characteristics	Starting Current	A			
		Max Current	20	20	23
		Power Consumption	5.60	8.09	9.82
	Running Current	Cooling	6.03	8.21	10.12
		Heating	9.25	13.22	15.87
		Heating	9.85	13.41	16.36
Exterior Dimensions	H x W x D	mm 1675x1080x480			
Net Weight	kg	221			
Refrigerant Charge	R410A	kg 11.5			
Sound Pressure level	Cooling/Heating	dB(A) 59/58			
		dB(A) 59/60			
Refrigerant Piping Size	Liquid Line	mm φ9.52(3/8")			
	Gas Line	mm φ22.22(7/8")			
Capacity Connection		mm φ19.05(3/4")			
	%	50 - 150			
Max Connectable Indoor Units		22	24	24	

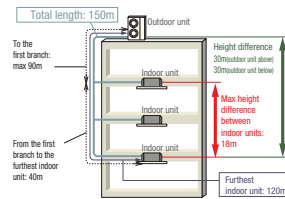
1. The data is measured under the following conditions (JIS / NZS 1823.3): Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB; Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB. Piping length is 7.5m.  
 2. The operation data indicates when the air conditioner is operated at 220V 50Hz for 1 phase, 400V 50Hz for 3 phase.  
 3. Sound pressure level indicates the value in an anechoic chamber. During operation, these values are somewhat higher due to ambient conditions.  
 4. Select the breaker size according to the over-current standard.  
 5. Multi-VX series air conditioners are VRF systems to which the indoor units of different capacities and different models can be connected, the operation characteristics of all combinations are different. MAHA advise the use of Multi-VX series design software for specifications on all individual combination types.

## KXZP Heat Pump Systems (22.4kW - 28.0kW)

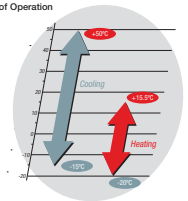
Model No.	Nominal Cooling Capacity
FDC224KXZPE1	22.4kW
FDC280KXZPE1	28.0kW



- These heat pump 2-pipe systems offer high performance VRF for applications that require either cooling only or heating only, ideal for open plan areas.
- Connect up to 8 indoor units/up to 120% capacity.
- High efficiency with COP (in cooling) up to 4.0.
- These units employ DC inverter multiport compressors with concentrated winding motor.



Range of Operation



### Specifications

See page 64 for exterior dimensions

Item	Model	FDC224KXZPE1	FDC280KXZPE1	
Power Source		3 Phase 380-415V, 50Hz		
Nominal Capacity	Cooling	22.4	28.0	
	Heating	22.4	28.0	
Electrical Characteristics	Starting Current	A		
		Max Current	21	22
		Power Consumption	5.6	7.87
	Running Current	Cooling	4.8	6.47
		Heating	9.2	12.9
		Heating	7.9	10.6
Exterior Dimensions	H x W x D	mm 1505x970x370		
Net Weight	kg	165		
Refrigerant Charge	R410A	kg 8.9		
Sound Pressure level	Cooling/Heating	dB(A) 59/60		
		dB(A) 60/63		
Refrigerant Piping Size	Liquid Line	mm φ9.52(3/8")		
	Gas Line	mm φ22.22(7/8")		
Capacity Connection		mm φ19.05(3/4")		
	%	50 - 120		
Max Connectable Indoor Units		8	8	

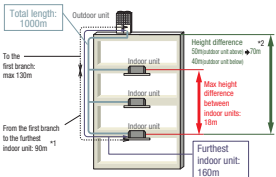
1. The data is measured under the following conditions (JIS / NZS 1823.3): Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB; Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB. Piping length is 7.5m.  
 2. The operation data indicates when the air conditioner is operated at 220V 50Hz for 1 phase, 400V 50Hz for 3 phase.  
 3. Sound pressure level indicates the value in an anechoic chamber. During operation, these values are somewhat higher due to ambient conditions.  
 4. Select the breaker size according to the over-current standard.  
 5. Multi-VX series air conditioners are VRF systems to which the indoor units of different capacities and different models can be connected, the operation characteristics of all combinations are different. MAHA advise the use of Multi-VX series design software for specifications on all individual combination types.

# OUTDOOR UNITS

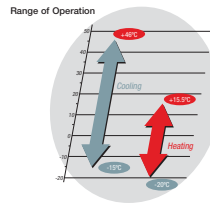
## KXZEI Heat Pump Combination Systems (28.0kW - 33.5kW)

Model No.	Nominal Cooling Capacity
FDC280KXZE1	28.0kW
FDC335KXZE1	33.5kW

- The KXZ heat pump 2-pipe systems offer high performance VRF for applications that require either cooling only or heating only, ideal for open plan areas.
- Connect up to 29 indoor units/up to 130% capacity.
- High efficiency with COP (in cooling) up to 3.9.
- KXZ employs DC inverter compressors ONLY.
- Industry leading total piping length up to 1000m and a maximum pipe run of 160m.



- \*1 The difference between the longest and the shortest indoor unit piping from the first branch must be within 40m. (MAX35m)
- \*2 In case of height difference up to 70m, please contact your dealer. Height difference up to 90m is possible with High Head series.



### Specifications

See page 85 for exterior dimensions

Item	Model	FDC280KXZE1	FDC335KXZE1	
Power Source		3 Phase 380-415V, 50Hz		
Nominal Capacity	Cooling	28.0	33.5	
	Heating	31.5	37.5	
Electrical Characteristics	Starting Current	8		
	Max Current	21.2		
	Power Consumption	Cooling	7.24	8.96
		Heating	7.28	9.04
	Running Current	Cooling	11.9	14.6
		Heating	12.0	14.8
Exterior Dimensions	H x W x D	1690x1350x720		
Net Weight	kg	272		
Refrigerant Charge	R410A	11.0		
Sound Pressure level	Cooling/Heating	dB(A)		
		55/57	61/58	
Refrigerant Piping Size	Liquid Line	mm		
	Gas Line	(in)		
Capacity Connection	%	50 - 130		
Max Connectable Indoor Units		24	29	

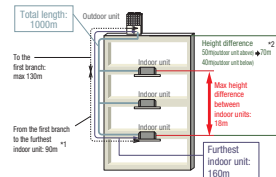
- The data is measured under the following conditions (JIS / NZS 3823.3). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB. Piping length is 7.5m.
- The operation data indicates when the air conditioner is operated at 220V/50Hz for 1 phase, 400V/50Hz for 3 phase.
- Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.
- Select the breaker size according to the over-current standard.
- Multi-VX series air conditioners are VRF systems to which the indoor units of different capacities and different models can be connected, the operation characteristics of all combinations are different. MAHA advise the use of Multi-VX series design software for specifications on all individual combination types.

# OUTDOOR UNITS

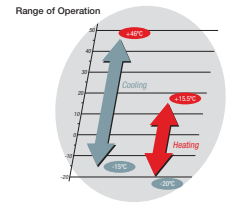
## KXZEI Heat Pump Systems (40.0kW - 56.0kW)

Model No.	Nominal Cooling Capacity
FDC400KXZE1	40.0kW
FDC450KXZE1	45.0kW
FDC475KXZE1	47.5kW
FDC500KXZE1	50.0kW
FDC560KXZE1	56.0kW

- The KXZ heat pump 2-pipe systems offer high performance VRF for applications that require either cooling only or heating only, ideal for open plan areas.
- Connect up to 48 indoor units/up to 130% capacity.
- High efficiency with COP (in cooling) up to 3.6.
- KXZ employs DC inverter compressors ONLY.
- Industry leading total piping length up to 1000m and a maximum pipe run of 160m.



- \*1 The difference between the longest and the shortest indoor unit piping from the first branch must be within 40m. (MAX35m)
- \*2 In case of height difference up to 70m, please contact your dealer. Height difference up to 90m is possible with High Head series.



### Specifications

See page 86 for exterior dimensions

Item	Model	FDC400KXZE1	FDC450KXZE1	FDC475KXZE1	FDC500KXZE1	FDC560KXZE1	
Power Source		3 Phase 380-415V, 50Hz					
Nominal Capacity	Cooling	40.0	45.0	47.5	50.0	56.0	
	Heating	45.0	50.0	53.0	56.0	63.0	
Electrical Characteristics	Starting Current	8					
	Max Current	32					
	Power Consumption	Cooling	10.96	13.98	13.98	13.97	16.62
		Heating	10.69	12.50	13.00	13.49	15.95
	Running Current	Cooling	17.5	22.4	22.6	22.6	26.9
		Heating	17.5	20.4	21.0	21.8	25.8
Exterior Dimensions	H x W x D	2048x1350x720					
Net Weight	kg	317					
Refrigerant Charge	R410A	11.5					
Sound Pressure level	Cooling/Heating	dB(A)					
		60/62	61/62	61/61	61/62	64/66	
Refrigerant Piping Size	Liquid Line	mm					
	Gas Line	(in)					
Capacity Connection	%	50 - 130					
Max Connectable Indoor Units		34	39	41	43	48	

- The data is measured under the following conditions (JIS / NZS 3823.3). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB. Piping length is 7.5m.
- The operation data indicates when the air conditioner is operated at 220V/50Hz for 1 phase, 400V/50Hz for 3 phase.
- Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.
- Select the breaker size according to the over-current standard.
- Multi-VX series air conditioners are VRF systems to which the indoor units of different capacities and different models can be connected, the operation characteristics of all combinations are different. MAHA advise the use of Multi-VX series design software for specifications on all individual combination types.

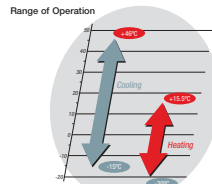
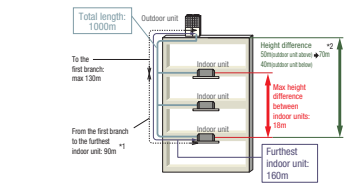
# OUTDOOR UNITS

## KXZEI Heat Pump Combination Systems (61.5kW - 67.0kW)

Model No.	Nominal Cooling Capacity
FDC615KXZE1 (FDC280+FDC335)	61.5kW
FDC670KXZE1 (FDC335+FDC335)	67.0kW



- The KXZ heat pump 2-pipe systems offer high performance VRF for applications that require either cooling only or heating only, ideal for open plan areas.
- Connect up to 58 indoor units/up to 130% capacity.
- High efficiency with COP (in cooling) up to 3.8.
- KXZ employs DC inverter compressors ONLY.
- Industry leading total piping length up to 1000m and a maximum pipe run of 160m.



\*1 The difference between the longest and the shortest indoor unit piping from the first branch must be within 40m. (MAX50m)  
\*2 In case of height difference up to 70m, please contact your dealer. Height difference up to 90m is possible with High Head series.

### Specifications

See page 85 for exterior dimensions

Item	Model	FDC615KXZE1	FDC670KXZE1
Combination (FDC)		280KXZE1 335KXZE1	335KXZE1
Power Source		3 Phase 380~415V 50Hz	
Nominal Capacity	Cooling	61.5	67.0
	Heating	69.0	75.0
Electrical Characteristics	Starting Current	16	
	Max Current	42.4	
	Power Consumption	Cooling 16.20	17.92
Exterior Dimensions	H x W x D	1690x2700x720	
	Net Weight	544	
	Refrigerant Charge	R410A 11.0x2	
Refrigerant Piping Size	Liquid Line	ø12.7(1/2")	
	Gas Line	ø28.58(1.18")	
Capacity Connection	%	50 - 130	
Max Connectable Indoor Units		53	58

1. The data is measured under the following conditions (AS1 / NDS 3823.3). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB. Piping length is 7.5m.  
2. The operation data indicates when the air-conditioner is operated at 230V/50Hz for 1 phase, 400V/50Hz for 3 phase. 3. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.  
4. Select the breaker size according to the own national standard.  
5. Multi-VX series air-conditioner as VRF systems to which the indoor units of different capacities and different models can be connected, the operation characteristics of all combinations are different. MAHA advise the use of Multi-VX series design software for specifications on all individual combination types.

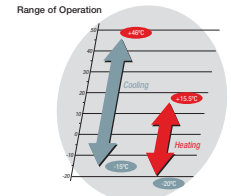
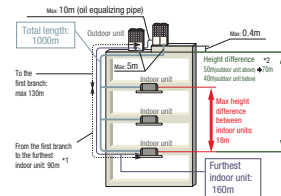
# OUTDOOR UNITS

## KXZEI Heat Pump Combination Systems (73.5kW - 112.0kW)

Model No.	Nominal Cooling Capacity
FDC735KXZE1 (FDC335+FDC400)	73.5kW
FDC800KXZE1 (FDC400+FDC400)	80.0kW
FDC850KXZE1 (FDC400+FDC450)	85.0kW
FDC900KXZE1 (FDC450+FDC450)	90.0kW
FDC950KXZE1 (FDC475+FDC475)	95.0kW
FDC1000KXZE1 (FDC500+FDC500)	100.0kW
FDC1060KXZE1 (FDC500+FDC560)	106.0kW
FDC1120KXZE1 (FDC560+FDC560)	112.0kW



- The KXZ heat pump 2-pipe systems offer high performance VRF for applications that require either cooling only or heating only, ideal for open plan areas.
- Connect up to 80 indoor units/up to 130% capacity.
- High efficiency with COP (in cooling) up to 3.7.
- KXZ employs DC inverter compressors ONLY.
- Industry leading total piping length up to 1000m and a maximum pipe run of 160m.



\*1 The difference between the longest and the shortest indoor unit piping from the first branch must be within 40m. (MAX50m)  
\*2 In case of height difference up to 70m, please contact your dealer. Height difference up to 90m is possible with High Head series.

### Specifications

See page 84-85 for exterior dimensions

Item	Model	FDC735KXZE1	FDC800KXZE1	FDC850KXZE1	FDC900KXZE1	FDC950KXZE1	FDC1000KXZE1	FDC1060KXZE1	FDC1120KXZE1	
Combination (FDC)		335KXZE1 400KXZE1	400KXZE1 400KXZE1	400KXZE1 450KXZE1	450KXZE1 475KXZE1	475KXZE1 500KXZE1	500KXZE1 560KXZE1	560KXZE1 560KXZE1	560KXZE1	
Power Source		3 Phase 380~415V 50Hz								
Nominal Capacity	Cooling	73.5	80.0	85.0	90.0	95.0	100.0	106.0	112.0	
	Heating	82.5	90.0	95.0	100.0	106.0	112.0	119.0	126.0	
Electrical Characteristics	Starting Current	16								
	Max Current	A		64		84.8				
	Power Consumption	Cooling	19.92	21.92	24.94	27.96	27.96	27.94	30.59	33.24
Exterior Dimensions	H x W x D	2048x2700x720								
	Net Weight	kg		634		740				
	Refrigerant Charge	R410A		11.0+11.5		11.5 x 2				
Refrigerant Piping Size	Liquid Line	ø15.88(5/8")								
	Gas Line	ø31.75(1.14") [ø34.92(1.38")]								
Capacity Connection	%	50 - 130								
Max Connectable Indoor Units		63	69	73	78	80				

1. The data is measured under the following conditions (AS1 / NDS 3823.3). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB. Piping length is 7.5m.  
2. The operation data indicates when the air-conditioner is operated at 230V/50Hz for 1 phase, 400V/50Hz for 3 phase. 3. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.  
4. Select the breaker size according to the own national standard.  
5. Multi-VX series air-conditioner as VRF systems to which the indoor units of different capacities and different models can be connected, the operation characteristics of all combinations are different. MAHA advise the use of Multi-VX series design software for specifications on all individual combination types.





## OUTDOOR UNITS

## OUTDOOR UNITS

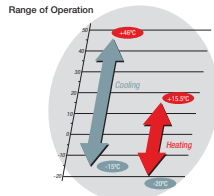
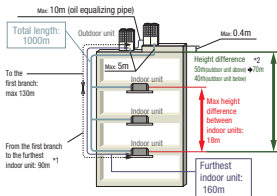


### KXZEI Heat Pump Combination Systems (120.0kW - 168.0kW)

Model No.	Nominal Cooling Capacity
FDC1200KXZE1 (FDC400+FDC400+FDC400)	120.0kW
FDC1250KXZE1 (FDC400+FDC400+FDC450)	125.0kW
FDC1300KXZE1 (FDC400+FDC450+FDC450)	130.0kW
FDC1350KXZE1 (FDC450+FDC450+FDC450)	135.0kW
FDC1425KXZE1 (FDC475+FDC475+FDC475)	142.5kW
FDC1450KXZE1 (FDC475+FDC475+FDC500)	145.0kW
FDC1500KXZE1 (FDC500+FDC500+FDC500)	150.0kW
FDC1560KXZE1 (FDC500+FDC500+FDC560)	156.0kW
FDC1620KXZE1 (FDC500+FDC560+FDC560)	162.0kW
FDC1680KXZE1 (FDC560+FDC560+FDC560)	168.0kW



- The KXZEI heat pump 2-pipe systems offer high performance VRF for applications that require either cooling only or heating only, ideal for open plan areas.
- Connect up to 80 indoor units up to 130% capacity.
- High efficiency with COP (in cooling) up to 3.6.
- KXZEI employs DC inverter compressors ONLY.
- Industry leading total piping length up to 1000m and a maximum pipe run of 160m.



\*1 The difference between the longest and the shortest indoor unit piping from the first branch must be within 40m. (MAX50m)  
\*2 In case of height difference up to 70m, please contact your dealer. Height difference up to 90m is possible with High Head series.

### Specifications

See page 86 for exterior dimensions

Item	Model	See page 86 for exterior dimensions									
		FDC1200KXZE1	FDC1250KXZE1	FDC1300KXZE1	FDC1350KXZE1	FDC1425KXZE1	FDC1450KXZE1	FDC1500KXZE1	FDC1560KXZE1	FDC1620KXZE1	FDC1680KXZE1
Combination (FDC)		400KXZE1	400KXZE1	450KXZE1	450KXZE1	475KXZE1	475KXZE1	500KXZE1	500KXZE1	560KXZE1	560KXZE1
		400KXZE1	450KXZE1	450KXZE1	450KXZE1	475KXZE1	475KXZE1	500KXZE1	500KXZE1	560KXZE1	560KXZE1
Power Source		3 Phase 380-415V, 50Hz									
		3 Phase 380-415V, 50Hz									
Nominal Capacity	Cooling	120.0	125.0	130.0	135.0	142.5	145.0	150.0	156.0	162.0	168.0
	Heating	135.0	140.0	145.0	150.0	159.0	162.0	168.0	175.0	182.0	189.0
Electrical Characteristics	Starting Current	A									
	Max Current	A									
Power Consumption	Cooling	32.88	35.90	38.92	41.90	41.94	41.93	41.91	44.56	47.21	49.86
		32.07	33.88	35.69	37.50	39.00	39.49	40.47	42.93	45.39	47.85
	Heating	52.5	57.4	62.3	67.2	67.8	67.8	67.8	72.1	76.4	80.7
		52.5	55.4	58.3	61.2	63.0	63.8	65.4	69.4	73.4	77.4
Exterior Dimensions	H x W x D	mm 2048x1127x720									
Net Weight	kg	951									
Refrigerant Charge	R410A	kg 11.5 x 3									
Refrigerant Piping Size	Liquid Line	mm φ19.05(3/4")									
	Gas Line	mm φ38.1(1 1/2") [φ34.92(1 3/8")]									
Capacity Connection	%	50 - 130									
Max Connectable Indoor Units		80									

1. The data is measured under the following conditions (AS/NZS 3822.3): Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB. Piping length is 7.5m.  
2. The operation data indicates when the air conditioner is operated at 230V/50Hz for 1 phase, 400V/50Hz for 3 phases. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.  
3. Select the breaker size according to the own national standard. Multi-KX series air conditioners are VRF systems to which the indoor units of different capacities and different models can be connected, the operation characteristics of all combinations are different. MHAH advise the use of Multi-KX series design software for specifications on all individual combination types.

### KXZE2 Heat Pump Systems (28.0kW - 33.5kW)

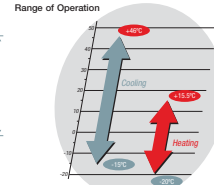
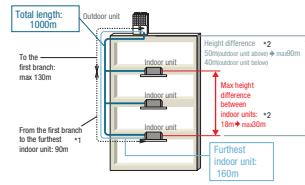
Model No.	Nominal Cooling Capacity
FDC280KXZE2	28.0kW
FDC335KXZE2	33.5kW



- The new KXZE2 heat pump 2-pipe systems offer high performance VRF in a new modern design.
- Connect up to 44 indoor units up to 200% capacity.
- High efficiency with EER up to 3.86.
- New Heating Solution-Continuous Heating Capacity Control (CHCC).

Increased Number of Connectable Units			Increased Connection Capacity		
Model	KXZE1	KXZE2	Model	KXZE1	KXZE2
280	1-24	1-37	280	50-190%	50-200%
335	1-29	1-44	335	50-190%	50-200%

Uniform footprint of models (28.33.5kW) allows continuous side-by-side installation



\*1 The difference between the longest and the shortest indoor unit piping from the first branch must be within 40m. (MAX50m)  
\*2 If it is necessary to change the setting corresponding to each height difference in installation, the range of use is also different.

### Specifications

See page 87 for exterior dimensions

Item	Model	See page 87 for exterior dimensions		
		FDC280KXZE2	FDC335KXZE2	
Power Source		3 Phase 380-415V, 50Hz		
Nominal Capacity	Cooling	28.0	33.5	
	Heating	31.5	37.5	
Electrical Characteristics	Starting Current	A 5		
	Max Current	A 20.1		
	Power Consumption	Cooling	7.25	8.98
		Heating	7.41	9.03
Running Current	Cooling	12.0	14.7	
	Heating	12.2	14.8	
Exterior Dimensions	H x W x D	mm 1697x1350x720		
Net Weight	kg	288		
Refrigerant Charge	R410A	kg 11.0		
Sound Pressure level	Cooling/Heating	dB(A) 56/57		
Refrigerant Piping Size	Liquid Line	mm φ9.52(3/8")		
	Gas Line	mm φ22.22(7/8")		
Capacity Connection	%	50 - 200		
Max Connectable Indoor Units		37		

1. The data is measured under the following conditions (AS/NZS 3822.3): Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB. Piping length is 7.5m.  
2. The operation data indicates when the air conditioner is operated at 230V/50Hz for 1 phase, 400V/50Hz for 3 phases. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.  
3. Select the breaker size according to the own national standard.  
4. Multi-KX series air conditioners are VRF systems to which the indoor units of different capacities and different models can be connected, the operation characteristics of all combinations are different. MHAH advise the use of Multi-KX series design software for specifications on all individual combination types.



NEW

# OUTDOOR UNITS

# OUTDOOR UNITS

NEW



## KXZE2

### Heat Pump Systems (40.0kW - 56.0kW)

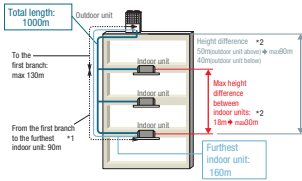
Model No.	Nominal Cooling Capacity
FDC400KXZE2	40.0kW
FDC450KXZE2	45.0kW
FDC475KXZE2	47.5kW
FDC500KXZE2	50.0kW
FDC560KXZE2	56.0kW

- The new KXZE2 heat pump 2-pipe systems offer high performance VRF in a new modern design.
- Connect up to 59 indoor units up to 160% capacity.
- High efficiency with EER up to 3.64.
- Extended external static pressure 50Pa to Max 85Pa

Increased Number of Connectable Units			Increased Connection Capacity		
Model	KXZE1	KXZE2	Model	KXZE1	KXZE2
400	1-34	1-53	400	50-190%	50-200%
450	1-39	1-60	450	50-190%	50-200%
475	1-41	1-50	475	50-190%	50-160%
500	1-43	1-53	500	50-190%	50-160%
560	1-48	1-59	560	50-190%	50-160%

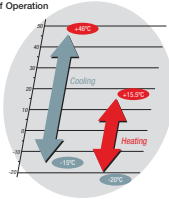


Uniform footprint of all models (from 40-56kW) allows continuous side-by-side installation



- \*1 The difference between the longest and the shortest indoor unit piping from the first branch must be within 40m. (MAX85Pa)
- \*2 It is necessary to change the setting corresponding to each height difference in installation. The range of use is also different.

#### Range of Operation



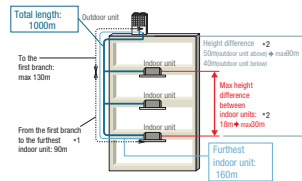
## KXZE2

### Heat Pump Combination Systems (61.5kW - 67.0kW)

Model No.	Nominal Cooling Capacity
FDC615KXZE2	61.5kW
FDC670KXZE2	67.0kW

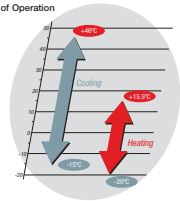
- The new KXZE2 heat pump 2-pipe systems offer high performance VRF in a new modern design.
- Connect up to 71 indoor units up to 160% capacity.
- High efficiency with EER up to 3.78
- New Heating Solution-Continuous Heating Capacity Control (CHCC)

Increased Number of Connectable Units			Increased Connection Capacity		
Model	KXZE1	KXZE2	Model	KXZE1	KXZE2
615	2-55	2-66	615	50-190%	50-160%
670	2-58	2-71	670	50-190%	50-160%



- \*1 The difference between the longest and the shortest indoor unit piping from the first branch must be within 40m. (MAX85Pa)
- \*2 It is necessary to change the setting corresponding to each height difference in installation. The range of use is also different.

#### Range of Operation



## Specifications

See page 88 for exterior dimensions

Item	Model	FDC400KXZE2	FDC450KXZE2	FDC475KXZE2	FDC500KXZE2	FDC560KXZE2	
Power Source		3 Phase 380-415V, 50Hz					
Nominal Capacity	Cooling	40.0	45.0	47.5	50.0	56.0	
	Heating	45.0	50.0	53.0	56.0	63.0	
Starting Current	Max Current	5		32		40.2	
	Power Consumption	Cooling	10.96	13.98	13.97	14.01	17.50
Running Current	Max Current	Cooling	10.23	12.50	12.99	13.56	16.15
	Running Current	Cooling	17.6	22.4	22.6	22.6	26.9
Exterior Dimensions	H x W x D	mm		2052-1350-720		219	
	Net Weight	kg		332		378	
Refrigerant Charge	R410A	kg		11.5		11.5	
Sound Pressure level	Cooling/Heating	dB(A)		60/62		61/62	
Refrigerant Piping Size	Liquid Line	mm		φ12.7(1/2")		φ12.7(1/2")	
	Gas Line	(in)		φ25.4(1") (φ28.58(1 1/8"))		φ28.58(1 1/8")	
Capacity Connection	%	50 - 200		50		50 - 160	
Max Connectable Indoor Units		53		60		59	

1. The data is measured under the following conditions (AS1/NCS 3823.3). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB. Piping length is 7.5m.  
 2. The operation data indicates when the air-conditioner is operated at 230V/50Hz for 1 phase, 400V/50Hz for 3 phase.  
 3. Sound pressure level indicates the value in an anechoic chamber. During operation, these values are somewhat higher due to ambient conditions.  
 4. Select the breaker size according to the own national standard.  
 5. Multi-VX series air conditioners are VRF systems to which the indoor units of different capacities and different models can be connected. The operation characteristics of all combinations are different. MAHA advise the use of Multi-VX series design software for specifications on all individual combination types.

## Specifications

See page 88 for exterior dimensions

Item	Model	FDC615KXZE2	FDC670KXZE2	
Combination (FDC)		280KXZE2	335KXZE2	
Power Source		3 Phase 380-415V, 50Hz		
Nominal Capacity	Cooling	61.5	67.0	
	Heating	69.0	75.0	
Starting Current	Max Current	10		
	Power Consumption	Cooling	16.24	17.96
Running Current	Max Current	Cooling	16.44	18.06
	Running Current	Cooling	26.7	29.4
Exterior Dimensions	H x W x D	mm		
	Net Weight	kg		
Refrigerant Charge	R410A	kg		
Refrigerant Piping Size	Liquid Line	mm		
	Gas Line	(in)		
Capacity Connection	%	50 - 160		
Max Connectable Indoor Units		65		
		71		

1. The data is measured under the following conditions (AS1/NCS 3823.3). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB. Piping length is 7.5m.  
 2. The operation data indicates when the air-conditioner is operated at 230V/50Hz for 1 phase, 400V/50Hz for 3 phase.  
 3. Sound pressure level indicates the value in an anechoic chamber. During operation, these values are somewhat higher due to ambient conditions.  
 4. Select the breaker size according to the own national standard.  
 5. Multi-VX series air conditioners are VRF systems to which the indoor units of different capacities and different models can be connected. The operation characteristics of all combinations are different. MAHA advise the use of Multi-VX series design software for specifications on all individual combination types.



NEW

# OUTDOOR UNITS

## KXZE2 Heat Pump Combination Systems (73.5kW - 112.0kW)

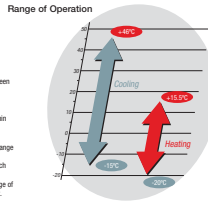
Model No.	Nominal Cooling Capacity
FDC735KXZE2 (FDC335+FDC400)	73.5kW
FDC800KXZE2 (FDC400+FDC400)	80.0kW
FDC850KXZE2 (FDC400+FDC450)	85.0kW
FDC900KXZE2 (FDC450+FDC450)	90.0kW
FDC950KXZE2 (FDC475+FDC475)	95.0kW
FDC1000KXZE2 (FDC500+FDC500)	100.0kW
FDC1060KXZE2 (FDC500+FDC560)	106.0kW
FDC1120KXZE2 (FDC560+FDC560)	112.0kW

- The new KXZE2 heat pump 2-pipe systems offer high performance VRF in a new modern design.
- Connect up to 80 indoor units/up to 160% capacity.
- High efficiency with EER up to 3.68.
- Industry leading total piping length up to 1000m and a maximum height difference between indoor units has been increased to 30m.



Increased Connection Capacity		
Model	KXZE1	KXZE2
735	50-130%	50-160%
800	50-130%	50-160%
850	50-130%	50-160%
900	50-130%	50-160%
950	50-130%	50-160%

Increased Number of Connectable Units		
Model	KXZE1	KXZE2
735	2-63	2-78
800	2-69	2-80
850	2-78	2-80



- \*1 The difference between the longest and the shortest indoor unit piping from the first branch must be within 40m. (MAX40m)
- \*2 It is necessary to change the setting corresponding to each height difference in installation. The range of use is also different.

# OUTDOOR UNITS

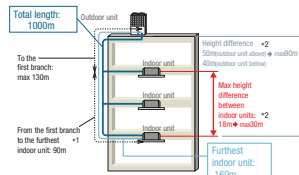
NEW



## KXZE2 Heat Pump Combination Systems (120.0kW - 135.0kW)

Model No.	Nominal Cooling Capacity
FDC1200KXZE2 (FDC400+FDC400+FDC400)	120.0kW
FDC1250KXZE2 (FDC400+FDC400+FDC450)	125.0kW
FDC1300KXZE2 (FDC400+FDC450+FDC450)	130.0kW
FDC1350KXZE2 (FDC450+FDC450+FDC450)	135.0kW

- The new KXZE2 heat pump 2-pipe systems offer high performance VRF in a new modern design.
- Connect up to 80 indoor units/up to 130% capacity.
- High efficiency with EER up to 3.64.
- Extended external static pressure 50Pa to Max 85Pa.



- \*1 The difference between the longest and the shortest indoor unit piping from the first branch must be within 40m. (MAX40m)
- \*2 It is necessary to change the setting corresponding to each height difference in installation. The range of use is also different.

### Specifications

See page 87-88 for exterior dimensions

Item	Model	FDC735KXZE2	FDC800KXZE2	FDC850KXZE2	FDC900KXZE2	FDC950KXZE2	FDC1000KXZE2	FDC1060KXZE2	FDC1120KXZE2	
Combination (FDC)		335KXZE2	400KXZE2	400KXZE2	450KXZE2	475KXZE2	500KXZE2	500KXZE2	560KXZE2	
		400KXZE2	400KXZE2	450KXZE2	450KXZE2	475KXZE2	500KXZE2	560KXZE2	560KXZE2	
Power Source		3 Phase 380~415V, 50Hz								
Nominal Capacity	Cooling	73.5	80.0	85.0	90.0	95.0	100.0	106.0	112.0	
	Heating	82.5	90.0	95.0	100.0	106.0	112.0	119.0	126.0	
Electrical Characteristics	Starting Current	10								
	Max Current	16								
Electrical Characteristics	Power Consumption	Cooling	52.1	21.96	24.96	27.95	27.94	28.02	31.51	35.00
		Heating	19.96	20.45	22.73	25.00	25.98	27.12	29.71	32.51
	Running Current	Cooling	32.3	35.2	40.0	44.8	45.2	45.2	49.5	53.8
		Heating	31.5	33.4	37.1	40.8	42.0	43.8	48.0	52.2
Exterior Dimensions	H x W x D	2052x2700x720								
Net Weight	kg	620		664			756			
Refrigerant Charge	R410A	11.0~11.5								
Refrigerant Piping Size	Liquid Line	ø15.88(5/8")								
	Gas Line	ø19.05(3/4")								
Capacity Connection	%	50-160			50-130			50-130		
Max Connectable Indoor Units		78			80			80		

1. The data is measured under the following conditions (AS/NZS 3802.3). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB. Piping length is 7.5m.  
 2. The operation data indicates when the air conditioner is operated at 230V/50Hz for 1 phase, 400V/50Hz for 3 phases. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.  
 3. Select the breaker size according to the own national standard.  
 4. Multi-VX series air conditioners are VRF systems to which the indoor units of different capacities and different models can be connected. The operation characteristics of all combinations are different. MAHA advises the use of Multi-VX series design software for specifications on all individual combination types.

### Specifications

See page 88 for exterior dimensions

Item	Model	FDC1200KXZE2	FDC1250KXZE2	FDC1300KXZE2	FDC1350KXZE2	
Combination (FDC)		400KXZE2	400KXZE2	400KXZE2	450KXZE2	
		400KXZE2	400KXZE2	450KXZE2	450KXZE2	
Power Source		3 Phase 380~415V, 50Hz				
Nominal Capacity	Cooling	120.0	125.0	130.0	135.0	
	Heating	135.0	140.0	145.0	150.0	
Electrical Characteristics	Starting Current	15				
	Max Current	96				
	Power Consumption	Cooling	32.94	35.94	38.93	41.93
		Heating	30.68	32.95	35.23	37.50
Running Current	Cooling	52.8	57.6	62.4	67.2	
	Heating	50.1	53.8	57.5	61.2	
Exterior Dimensions	H x W x D	2052x4050x720				
Net Weight	kg	996				
Refrigerant Charge	R410A	11.5 x 3				
Refrigerant Piping Size	Liquid Line	ø19.05(3/4")				
	Gas Line	ø38.1(1 1/2") (ø34.92(1 3/8"))				
Capacity Connection	%	50-130				
Max Connectable Indoor Units		80				

1. The data is measured under the following conditions (AS/NZS 3802.3). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB. Piping length is 7.5m.  
 2. The operation data indicates when the air conditioner is operated at 230V/50Hz for 1 phase, 400V/50Hz for 3 phases. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.  
 3. Select the breaker size according to the own national standard. Multi-VX series air conditioners are VRF systems to which the indoor units of different capacities and different models can be connected. The operation characteristics of all combinations are different. MAHA advises the use of Multi-VX series design software for specifications on all individual combination types.



NEW

## OUTDOOR UNITS

## OUTDOOR UNITS

NEW

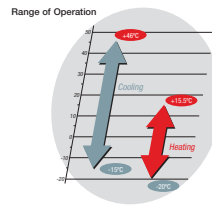
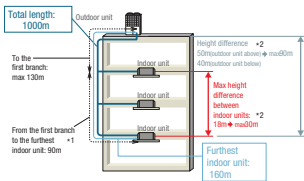


### KXZE2 Heat Pump Combination Systems (142.5kW - 168.0kW)

Model No.	Nominal Cooling Capacity
FDC1425KXZE2 (FDC475+FDC475+FDC475)	142.5kW
FDC1450KXZE2 (FDC475+FDC475+FDC500)	145.0kW
FDC1500KXZE2 (FDC500+FDC500+FDC500)	150.0kW
FDC1560KXZE2 (FDC500+FDC500+FDC560)	156.0kW
FDC1620KXZE2 (FDC500+FDC560+FDC560)	162.0kW
FDC1680KXZE2 (FDC560+FDC560+FDC560)	168.0kW



- The new KXZE2 heat pump 2-pipe systems offer high performance VRF in a new modern design.
- Connect up to 80 indoor units up to 130% capacity.
- High efficiency with EER up to 3.40
- Extended external static pressure 50Pa to Max 85Pa.



\*1 The difference between the longest and the shortest indoor unit piping from the first branch must be within 40m. (MAX5m)  
 \*2 It is necessary to change the setting corresponding to each height difference in installation. The range of use is also different.

See page 88 for exterior dimensions

Item	Model	FDC1425KXZE2	FDC1450KXZE2	FDC1500KXZE2	FDC1560KXZE2	FDC1620KXZE2	FDC1680KXZE2		
Combination (FDC)		475KXZE2	475KXZE2	500KXZE2	500KXZE2	500KXZE2	560KXZE2		
		475KXZE2	475KXZE2	500KXZE2	500KXZE2	560KXZE2	560KXZE2		
		475KXZE2	500KXZE2	500KXZE2	560KXZE2	560KXZE2	560KXZE2		
Power Source	Cooling	142.5	145.0	150.0	156.0	162.0	168.0		
	Heating	159.0	162.0	168.0	175.0	182.0	189.0		
Nominal Capacity	Cooling	142.5	145.0	150.0	156.0	162.0	168.0		
	Heating	159.0	162.0	168.0	175.0	182.0	189.0		
	Starting Current	24							
	Max Current	120.6							
	Electrical Characteristics	Power Consumption	Cooling	41.91	41.95	42.03	45.52	49.01	52.50
			Heating	38.97	39.54	40.68	43.27	45.87	48.46
Running Current		Cooling	67.8	67.8	67.8	72.1	76.4	80.7	
		Heating	63.0	63.9	65.7	69.9	74.1	78.3	
Exterior Dimensions	H x W x D	mm 2052x4050x720							
Net Weight	kg	1134							
Refrigerant Charge	R410A	kg 11.5 x 3							
Refrigerant Piping Size	Liquid Line	mm (in) φ19.05(3/4")							
	Gas Line	mm (in) φ38.1(1 1/2") (ø34.92(1 3/8"))							
Capacity Connection	%	50 - 130							
Max Connectable Indoor Units		80							

1. The data is measured under the following conditions (AS / NS): 35°C, Cooling indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB, 21°CWB, 19°CWB. Piping length is 7.5m.  
 2. The operation data indicates when the air conditioner is operated at 220V/50Hz for 1 phase, 400V/50Hz for 3 phases. 3. Sound pressure level indicates the value in an anechoic chamber. During operation, these values are somewhat higher due to ambient conditions.  
 4. Select the breaker size according to the own national standard. 5. Multi-KX series air conditioner are VRF systems to which the indoor units of different capacities and different models can be connected, the operation characteristics of all combinations are different. 6. Make advance the use of Multi-KX series design software for specifications on all individual combination types.

### KXZE2 Hi-COP Heat Pump Systems (56.0kW - 113.5kW)

Model No.	Nominal Cooling Capacity
FDC560KXZE2 (FDC280+FDC280)	56.0kW
FDC850KXZE2 (FDC280+FDC280+FDC280)	84.0kW
FDC900KXZE2 (FDC280+FDC280+FDC335)	89.5kW
FDC950KXZE2 (FDC280+FDC335+FDC335)	95.0kW
FDC1000KXZE2 (FDC335+FDC335+FDC335)	100.5kW
FDC1060KXZE2 (FDC280+FDC335+FDC400)	107.0kW
FDC1120KXZE2 (FDC335+FDC400+FDC400)	113.5kW



56.0kW

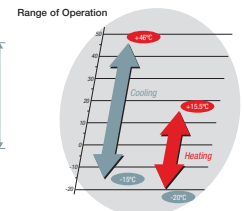
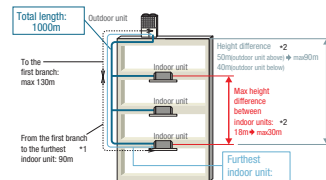


85.0kW - 100.0kW



107.0kW - 113.5kW

- The KXZE2 2-pipe, heat pump systems offer high performance and highly energy efficient VRF solution for applications that require either cooling only or heating only, ideal for open plan areas.
- High efficiency with EER up to 3.86
- These units employ DC inverter multiport compressors with concentrated winding motor.
- Extended external static pressure 50Pa to Max 85Pa.
- Industry leading total piping length up to 1000m and a maximum pipe run of 160m.



\*1 The difference between the longest and the shortest indoor unit piping from the first branch must be within 40m. (MAX5m)  
 \*2 It is necessary to change the setting corresponding to each height difference in installation. The range of use is also different.



**NEW**

# OUTDOOR UNITS

# OUTDOOR UNITS

**NEW**



## KXZXE2

### Hi-COP Heat Pump Systems (56.0kW - 113.5kW)

#### Specifications

See page 87 for exterior dimensions

Item	Model	FDC260KXZE2	FDC350KXZE2	FDC300KXZE2	
Combination (FDC)		280KXZE2	280KXZE2	335KXZE2	
		280KXZE2	280KXZE2	280KXZE2	
Power Source		3Phase 380-415V, 50Hz			
Nominal Capacity	Cooling	56.0	84.0	89.5	
	Heating	63.0	94.5	100.5	
Electrical Characteristics	Starting Current	A	10	15	
		Max Current	40.2	60.3	
	Power Consumption	Cooling	14.51	21.76	23.49
		Heating	14.82	22.23	23.85
	Running Current	Cooling	24.0	36.0	38.7
		Heating	24.4	36.6	39.2
Exterior Dimensions	H x W x D	1697x4050x720		1697x4050x720	
Net Weight	kg	576	864	864	
Refrigerant Charge	R410A	11.0 x 2		11.0 x 3	
Refrigerant Piping Size	Liquid Line	ø12.7(1/2")		ø15.88(5/8")	
	Gas Line	ø28.58(1 1/8")		ø31.75(1 1/4") [ø34.92(1 3/8")]	
Capacity Connection	%	80 - 160		80	
Max Connectable Indoor Units		59		80	

See page 87-88 for exterior dimensions

Item	Model	FDC350KXZE2	FDC1000KXZE2	FDC1050KXZE2	FDC1200KXZE2	
Combination (FDC)		335KXZE2	335KXZE2	335KXZE2	335KXZE2	
		335KXZE2	335KXZE2	400KXZE2	400KXZE2	
Power Source		3Phase 380-415V, 50Hz				
Nominal Capacity	Cooling	95.0	100.5	107.0	113.5	
	Heating	106.5	112.0	12.0	127.5	
Electrical Characteristics	Starting Current	A	15		15	
		Max Current	60.3		84.1	
	Power Consumption	Cooling	25.22	26.94	28.94	30.94
		Heating	25.47	27.09	28.29	29.46
	Running Current	Cooling	41.4	41.1	47.0	49.9
		Heating	41.8	44.4	46.3	48.2
Exterior Dimensions	H x W x D	1697x4050x720		2052x4050x720		
Net Weight	kg	864		908	952	
Refrigerant Charge	R410A	11.0 x 3		11.0 x 2 + 11.5		
Refrigerant Piping Size	Liquid Line	ø15.88(5/8")		ø19.05(3/4")		
	Gas Line	ø31.75(1 1/4") [ø34.92(1 3/8")]		ø38.1(1 1/2") [ø34.92(1 3/8")] ø31.75(1 1/4") [ø34.92(1 3/8")]		
Capacity Connection	%	80 - 160		80 - 130		
Max Connectable Indoor Units		80		80		

1. The data is measured under the following conditions (AS/NZS3802.3). Cooling indoor temp. of 27°CDB, 19°CWB and outdoor temp. of 35°CDB. Heating indoor temp. of 20°CDB and outdoor temp. of 7°CDB. Piping length is 7.5m.  
 2. The operation data indicate when the air conditioner is operated at 220V/50Hz for 1 phase, 400V/50Hz for 3 phases. 3. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.  
 4. Select the breaker size according to the user manual database. 5. Multi-KX series air conditioners are VRF systems to which the indoor units of different capacities and different models can be connected, the operation characteristics of all combinations are different. MHAH advise the use of Multi-KX series design software for specifications on all individual combination types.

## KXZRE2

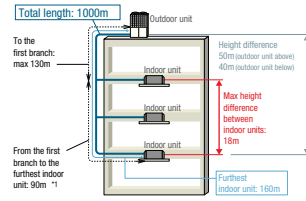
### Heat Recovery Systems (22.4kW - 33.5kW)

Model No.	Nominal Cooling Capacity
FDC224KXZRE2	22.4kW
FDC280KXZRE2	28.0kW
FDC335KXZRE2	33.5kW

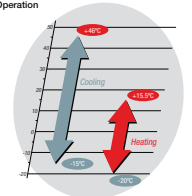


Uniform footprint of all models (from 22.4kW-50kW) allows continuous side-by-side installation

- The new KXZ2 series has a layered design and a refined new form.
- Connect up to 44 indoor units / up to 200% capacity.
- High efficiency with EER up to 3.89
- These units employ DC inverter multiport compressors with concentrated winding motor.
- Industry leading total piping length up to 1000m and a maximum pipe run of 160m.



Range of Operation



\*1 The difference between the longest and the shortest indoor unit piping from the first branch must be within 40m.

#### Specifications

See page 89 for exterior dimensions

Item	Model	FDC224KXZRE2	FDC280KXZRE2	FDC335KXZRE2	
Power Source		3 Phase 380-415V, 50Hz			
Nominal Capacity	Cooling	22.4	28.0	33.5	
	Heating	22.4	28.0	33.5	
Electrical Characteristics	Starting Current	A	5	5	
		Max Current	16	20	21.2
	Power Consumption	Cooling	5.76	7.39	9.65
		Heating	5.27	6.86	8.44
	Running Current	Cooling	10.1	12.2	15.8
		Heating	9.1	11.3	13.8
Exterior Dimensions	H x W x D	1697-1350x720			
Net Weight	kg	305			
Refrigerant Charge	R410A	11.5			
Sound Pressure level	Cooling/Heating	56/58	55/57	63/63	
Refrigerant Piping Size	Liquid Line	ø9.52(3/8")			
	Suction Gas Line	ø19.05(3/4")	ø22.22(7/8")	ø25.41(1") [ø22.22(7/8")]	
	Discharge Gas Line	ø15.88(5/8")			
Capacity Connection	%	50 - 200			
Max Connectable Indoor Units		29	37	44	

1. The data is measured under the following conditions (AS/NZS3802.3). Cooling indoor temp. of 27°CDB, 19°CWB and outdoor temp. of 35°CDB. Heating indoor temp. of 20°CDB and outdoor temp. of 7°CDB. Piping length is 7.5m.  
 2. The operation data indicate when the air conditioner is operated at 220V/50Hz for 1 phase, 400V/50Hz for 3 phases. 3. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.  
 4. Select the breaker size according to the user manual database. 5. Multi-KX series air conditioners are VRF systems to which the indoor units of different capacities and different models can be connected, the operation characteristics of all combinations are different. MHAH advise the use of Multi-KX series design software for specifications on all individual combination types.



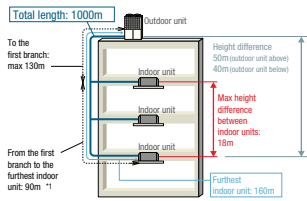
**NEW**

## OUTDOOR UNITS

### KXZRE2 Heat Recovery Systems (40.0kW - 50.0kW)

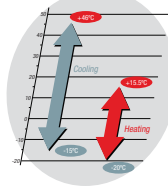
Model No.	Nominal Cooling Capacity
FDC400KXZRE2	40.0kW
FDC450KXZRE2	45.0kW
FDC475KXZRE2	47.5kW
FDC500KXZRE2	50.0kW

- The new KXZRE2 series has a layered design and a refined new form.
- Connect up to 60 indoor units / up to 160% Capacity. (400-450KXZRE2:200%)
- High efficiency with a EER up to 3.46
- These units employ DC inverter multiport compressors with concentrated winding motor.
- Industry leading total piping length up to 1000m and a maximum pipe run of 160m.



\*1 The difference between the longest and the shortest indoor unit piping from the first branch must be within 40m.

Range of Operation



### Specifications

See page 88 for exterior dimensions

Item	Model	FDC400KXZRE2	FDC450KXZRE2	FDC475KXZRE2	FDC500KXZRE2	
Power Source		3 Phase 380-415V, 50Hz				
Nominal Capacity	Cooling	40.0	45.0	47.5	50.0	
	Heating	40.0	45.0	47.5	50.0	
Electrical Characteristics	Starting Current	A	30	32	40.4	41
		Max Current	11.56	14.47	14.94	15.20
	Power Consumption	Cooling	9.76	11.39	11.67	12.69
		Heating	18.5	23.1	24.0	24.6
Running Current	Cooling	15.9	18.6	18.9	20.5	
	Heating					
Exterior Dimensions	H x W x D	mm 2052x1350x720				
Net Weight	kg	372				
Refrigerant Charge	R410A	kg 11.5				
Sound Pressure level	Cooling/Heating	dB(A) 61/62				
Refrigerant Piping Size	Liquid Line	mm (in) ø12.7(1/2")				
	Suction Gas Line	mm (in) ø25.4(1")/ø3.58(1.8")				
	Discharge Gas Line	mm (in) ø22.2(7/8")				
Capacity Connection	%	50 - 200		50 - 160		
Max Connectable Indoor Units		53	60	50	53	

1. The data is measured under the following conditions (AS/NZS3802.3). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB, 19°CWB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. Piping length is 7.6m.  
2. The operation data indicates when the air-conditioner is operated at 230V 50Hz for 1 phase, 400V 50Hz for 3 phases. 3. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.  
4. Select the breaker size according to the user manual database.  
5. Multi-KX series air conditioners are VRF systems to which the indoor units of different capacities and different models can be connected, the operation characteristics of all combinations are different. MAHA advise the use of Multi-KX series design software for specifications on all individual combination types.

## OUTDOOR UNITS

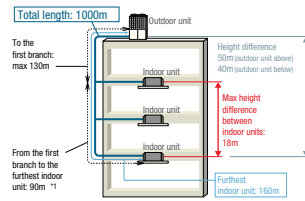
**NEW**



### KXZRE2 Heat Recovery Combination Systems (73.5kW-90.0kW)

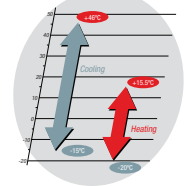
Model No.	Nominal Cooling Capacity
FDC735KXZRE2 (FDC335+FDC400)	73.5kW
FDC800KXZRE2 (FDC400+FDC400)	80.0kW
FDC850KXZRE2 (FDC400+FDC450)	85.0kW
FDC900KXZRE2 (FDC450+FDC450)	90.0kW

- Connect up to 80 indoor units / up to 160% capacity.
- High efficiency with EER up to 3.47
- These units employ DC inverter multiport compressors with concentrated winding motor.
- Industry leading total piping length up to 1000m and a maximum pipe run of 160m.



\*1 The difference between the longest and the shortest indoor unit piping from the first branch must be within 40m.

Range of Operation



### Specifications

See page 89-90 for exterior dimensions

Item	Model	FDC735KXZRE2	FDC800KXZRE2	FDC850KXZRE2	FDC900KXZRE2	
Combination (FDC)		400KXZRE2	400KXZRE2	450KXZRE2	450KXZRE2	
Power Source		333KXZRE2	400KXZRE2	400KXZRE2	450KXZRE2	
Power Source		3 Phase 380-415V, 50Hz				
Nominal Capacity	Cooling	73.5	80.0	85.0	90.0	
	Heating	73.5	80.0	85.0	90.0	
Electrical Characteristics	Starting Current	A	10			
		Max Current	51.2	60	62	64
	Power Consumption	Cooling	21.21	23.12	26.03	28.94
		Heating	18.20	19.52	21.15	22.78
Running Current	Cooling	34.3	37.0	41.6	46.3	
	Heating	23.7	31.9	34.6	37.2	
Exterior Dimensions	H x W x D	mm 2052x2700x720				
Net Weight	kg	677				
Refrigerant Charge	R410A	kg 11.5 x 2				
Refrigerant Piping Size	Liquid Line	mm (in) ø15.88(5/8")				
	Suction Gas Line	mm (in) ø31.75(1 1/4")/ø34.92(1 3/8")				
	Discharge Gas Line	mm (in) ø25.4(1")/ø28.58(1 1/8")				
Capacity Connection	%	78		50 - 160		
Max Connectable Indoor Units		78		80		

1. The data is measured under the following conditions (AS/NZS3802.3). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB, 19°CWB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. Piping length is 7.6m.  
2. The operation data indicates when the air-conditioner is operated at 230V 50Hz for 1 phase, 400V 50Hz for 3 phases. 3. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.  
4. Select the breaker size according to the user manual database.  
5. Multi-KX series air conditioners are VRF systems to which the indoor units of different capacities and different models can be connected, the operation characteristics of all combinations are different. MAHA advise the use of Multi-KX series design software for specifications on all individual combination types.



**NEW**

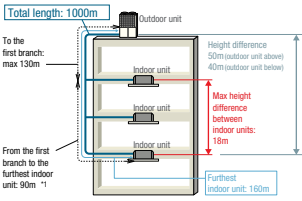
# OUTDOOR UNITS

## KXZRE2

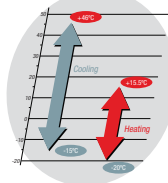
### Heat Recovery Combination Systems (95.0kW - 100.0kW)

Model No.	Nominal Cooling Capacity
FDC950KXZRE2 (FDC475+FDC475)	95.0kW
FDC1000KXZRE2 (FDC500+FDC500)	100.0kW

- The new KXZ2 series has a layered design and a refined new form.
- Connect up to 80 indoor units / up to 130% capacity. (950KXZRE2:160%)
- High efficiency with EER up to 3.47.
- These units employ DC inverter multiport compressors with concentrated winding motor.
- Industry leading total piping length up to 1000m and a maximum pipe run of 160m.



Range of Operation



\*1 The difference between the longest and the shortest indoor unit piping from the first branch must be within 40m.

## Specifications

See page 90 for exterior dimensions

Item	Model	FDC950KXZRE2	FDC1000KXZRE2	
Combination (FDC)		475KXZRE2	500KXZRE2	
Power Source		3 Phase 380-415V, 50Hz		
Nominal Capacity	Cooling	95.0	100.0	
	Heating	95.0	100.0	
Electrical Characteristics	Starting Current	16		
		Max Current	82.0	
	Power Consumption	Cooling	29.68	30.40
		Heating	23.34	25.38
Running Current	Cooling	48.0	49.1	
	Heating	37.7	41.0	
Exterior Dimensions	H x W x D	2052x2700x720		
Net Weight	kg	840		
Refrigerant Charge	R410A	11.5 x 2		
	Liquid Line	ø15.88(5/8")		
Refrigerant Piping Size	Suction Gas Line	ø31.75(1 1/4") (ø34.92(1 3/8"))		
	Discharge Gas Line	ø28.58(1 1/8")		
	Capacity Connection	%		
Max Connectable Indoor Units		50 - 160	50 - 130	

1. The data is measured under the following conditions (JIS / NDS 3823.3). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB. Piping length is 7.5m.  
2. The operation data indicates when the air conditioner is operated at 230V/50Hz for 1 phase, 400V/50Hz for 3 phase. 3. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.  
4. Select the breaker size according to the own national standard. 5. Multi-KX series air conditioners are VRF systems to which the indoor units of different capacities and different models can be connected, the operation characteristics of all combinations are different. M&M advise the use of Multi-KX series design software for specifications on all individual combination types.

# OUTDOOR UNITS

**NEW**

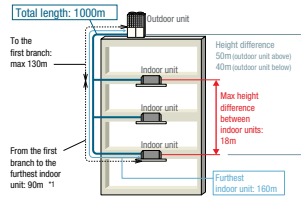


## KXZRE2

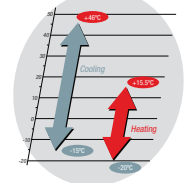
### Heat Recovery Combination Systems (120.0kW-142.5kW)

Model No.	Nominal Cooling Capacity
FDC1200KXZRE1 (FDC400+FDC400+FDC400)	120.0kW
FDC1250KXZRE1 (FDC400+FDC400+FDC450)	125.0kW
FDC1300KXZRE1 (FDC400+FDC450+FDC450)	130.0kW
FDC1350KXZRE1 (FDC450+FDC450+FDC450)	135.0kW
FDC1425KXZRE1 (FDC475+FDC475+FDC475)	142.5kW

- The new KXZ2 series has a layered design and a refined new form.
- Connect up to 80 indoor units / up to 130% capacity.
- High efficiency with EER up to 3.46
- These units employ DC inverter multiport compressors with concentrated winding motor.
- Industry leading total piping length up to 1000m and a maximum pipe run of 160m.



Range of Operation



\*1 The difference between the longest and the shortest indoor unit piping from the first branch must be within 40m.

## Specifications

See page 90 for exterior dimensions

Item	Model	FDC1200KXZRE2	FDC1250KXZRE2	FDC1300KXZRE2	FDC1350KXZRE2	FDC1425KXZRE2	
Combination (FDC)		400KXZRE2	400KXZRE2	450KXZRE2	450KXZRE2	475KXZRE2	
Power Source		3 Phase 380-415V, 50Hz					
Nominal Capacity	Cooling	120	125	130	135	142.5	
	Heating	120	125	130	135	142.5	
Electrical Characteristics	Starting Current	15					
		Max Current	90.0	92.0	94.0	96.0	121.2
	Power Consumption	Cooling	34.68	37.59	40.50	43.41	44.52
		Heating	29.28	30.91	32.54	34.17	35.01
Running Current	Cooling	55.5	60.1	64.8	69.4	72.0	
	Heating	47.8	50.5	53.2	55.8	56.6	
Exterior Dimensions	H x W x D	2052x4050x720					
Net Weight	kg	1116					
Refrigerant Charge	R410A	11.5 x 3					
	Liquid Line	ø19.05(3/4")					
Refrigerant Piping Size	Suction Gas Line	ø38.1(1 1/2") (ø34.92(1 3/8"))					
	Discharge Gas Line	ø31.75(1 1/4") (ø28.58(1 1/8"))					
	Capacity Connection	%					
Max Connectable Indoor Units		50 - 80					

1. The data is measured under the following conditions (JIS / NDS 3823.3). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB. Piping length is 7.5m.  
2. The operation data indicates when the air conditioner is operated at 230V/50Hz for 1 phase, 400V/50Hz for 3 phase. 3. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.  
4. Select the breaker size according to the own national standard. 5. Multi-KX series air conditioners are VRF systems to which the indoor units of different capacities and different models can be connected, the operation characteristics of all combinations are different. M&M advise the use of Multi-KX series design software for specifications on all individual combination types.



NEW

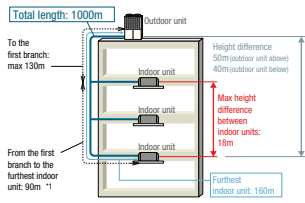
## OUTDOOR UNITS

### KXZRE2

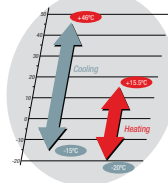
#### Heat Recovery Combination Systems (145.0kW - 150.0kW)

Model No.	Nominal Cooling Capacity
FDC1450KXZRE2 (FDC475+FDC475+FDC500)	145.0kW
FDC1500KXZRE2 (FDC500+FDC500+FDC500)	150.0kW

- The new KXZ2 series has a layered design and a refined new form.
- Connect up to 80 indoor units / up to 130% capacity.
- High efficiency with EER up to 3.46.
- These units employ DC inverter multiport compressors with concentrated winding motor.
- Industry leading total piping length up to 1000m and a maximum pipe run of 160m.



Range of Operation



\*1 The difference between the longest and the shortest indoor unit piping from the first branch must be within 40m.

### Specifications

See page 89 for exterior dimensions

Item	Model	FDC1450KXZRE2	FDC1500KXZRE2	
Combination (FDC)		475KXZRE2 475KXZRE2 500KXZRE2	500KXZRE2 500KXZRE2 500KXZRE2	
Power Source		3 Phase 380-415V, 50Hz		
Nominal Capacity	Cooling	145.0	150.0	
	Heating	145.0	150.0	
Electrical Characteristics	Starting Current	A	24	
	Max Current		121.8	
	Power Consumption	Cooling	44.88	45.60
	Running Current	Cooling	36.03	36.97
	Running Current	Heating	72.5	73.7
Exterior Dimensions	H x W x D	mm 2052x2700x720		
Net Weight		kg 1260		
Refrigerant Charge	R410A	kg 11.5 x 3		
Refrigerant Piping Size	Liquid Line	mm (in) 11.5 x 3		
	Suction Gas Line	mm (in) ø19.05(3/4")		
	Discharge Gas Line	mm (in) ø38.1(1 1/2") [ø34.92(1 3/8")]		
	Oil Equalization	mm (in) ø1.75(1/4") [ø2.58(1/8")]		
Capacity Connection		%		
Max Connectable Indoor Units		80		

1. The data is measured under the following conditions (6): (NDS 380.3). Cooling indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating indoor temp. of 20°CDB, 15°CWB, and outdoor temp. of 7°CDB. Piping length is 7.6m.  
2. The operation data indicates when the air conditioner is operated at 220V 50Hz for 1 phase, 400V 50Hz for 3 phase. 3. Sound pressure level indicates the value in an anechoic chamber. During operation, these values are somewhat higher due to ambient conditions.  
4. Select the breaker size according to the own national standard. 5. Multi-KX series air conditioners are VRF systems to which the indoor units of different capacities and different models can be connected, the operation characteristics of all combinations are different. M&M advise the use of Multi-KX series design software for specifications on all individual combination types.

## OUTDOOR UNITS

NEW

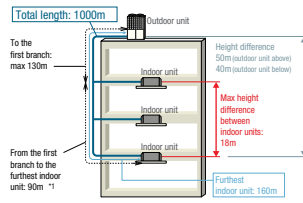


### KXZRE2

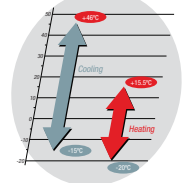
#### Hi-COP Heat Recovery Combination Systems (45.0kW-67.0kW)

Model No.	Nominal Cooling Capacity
FDC450KXZRE2 (FDC224+FDC224)	45.0kW
FDC500KXZRE2 (FDC224+FDC280)	50.0kW
FDC560KXZRE2 (FDC280+FDC280)	56.0kW
FDC615KXZRE2 (FDC280+FDC335)	61.5kW
FDC670KXZRE2 (FDC335+FDC335)	67.0kW

- Connect up to 71 indoor units / up to 160% capacity. (#50KXZRE2:200%)
- High efficiency with EER up to 3.91.
- These units employ DC inverter multiport compressors with concentrated winding motor.
- Industry leading total piping length up to 1000m and a maximum pipe run of 160m.



Range of Operation



\*1 The difference between the longest and the shortest indoor unit piping from the first branch must be within 40m.

### Specifications

See page 89 for exterior dimensions

Item	Model	FDC450KXZRE2	FDC500KXZRE2	FDC560KXZRE2	FDC615KXZRE2	FDC670KXZRE2	
Combination (FDC)		FDC224KXZRE2 FDC224KXZRE2	FDC280KXZRE2 FDC280KXZRE2	FDC280KXZRE2 FDC280KXZRE2	FDC335KXZRE2 FDC335KXZRE2	FDC335KXZRE2 FDC335KXZRE2	
Power Source		3 Phase 380-415V, 50Hz					
Nominal Capacity	Cooling	45.0	50.0	56.0	61.5	67.0	
	Heating	45.0	50.0	56.0	61.5	67.0	
Electrical Characteristics	Starting Current	A 10					
	Max Current	A 32.0					
	Power Consumption	Cooling	11.52	13.15	14.78	17.04	19.30
	Running Current	Cooling	20.2	22.3	24.4	28.0	31.5
	Running Current	Heating	40.4	44.6	48.8	56.0	63.0
Exterior Dimensions	H x W x D	mm 1697x2700x720					
Net Weight		kg 610					
Refrigerant Charge	R410A	kg 11.5 x 2					
Refrigerant Piping Size	Liquid Line	mm (in) ø12.7 (1/2")					
	Suction Gas Line	mm (in) ø28.58 (1 1/8")					
	Discharge Gas Line	mm (in) ø22.22 (7/8")					
	Oil Equalization	mm (in) ø25.4(1") [ø22.22(7/8")]					
Capacity Connection		%		%			
Max Connectable Indoor Units		80-200		80-160			
		65	53	59	65	71	

1. The data is measured under the following conditions (6): (NDS 380.3). Cooling indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating indoor temp. of 20°CDB, 15°CWB, and outdoor temp. of 7°CDB. Piping length is 7.6m.  
2. The operation data indicates when the air conditioner is operated at 220V 50Hz for 1 phase, 400V 50Hz for 3 phase. 3. Sound pressure level indicates the value in an anechoic chamber. During operation, these values are somewhat higher due to ambient conditions.  
4. Select the breaker size according to the own national standard. 5. Multi-KX series air conditioners are VRF systems to which the indoor units of different capacities and different models can be connected, the operation characteristics of all combinations are different. M&M advise the use of Multi-KX series design software for specifications on all individual combination types.





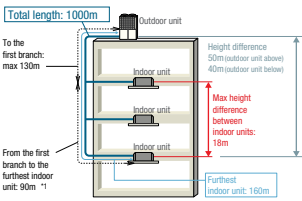
## OUTDOOR UNITS

### KXZRxE2

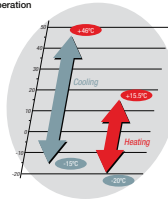
#### Hi-COP Heat Recovery Combination Systems (75.0kW - 100.0kW)

Model No.	Nominal Cooling Capacity
FDC735KXZRE2 (FDC224+FDC224+FDC280)	73.5kW
FDC800KXZRE2 (FDC224+FDC280+FDC280)	80.0kW
FDC850KXZRE2 (FDC280+FDC280+FDC280)	85.0kW
FDC900KXZRE2 (FDC280+FDC280+FDC335)	90.0kW
FDC950KXZRE2 (FDC280+FDC335+FDC335)	95.0kW
FDC1000KXZRE2(FDC335+FDC335+FDC335)	100.0kW

- Connect up to 80 indoor units / up to 160% capacity, (1000KXZRE2:130%)
- High efficiency with EER up to 3.89.
- These units employ DC inverter multiport compressors with concentrated winding motor.
- Industry leading total piping length up to 1000m and a maximum pipe run of 160m.



Range of Operation



\*1 The difference between the longest and the shortest indoor unit piping from the first branch must be within 40m.

## Specifications

See page 89 for exterior dimensions

Item	Model	See page 89 for exterior dimensions							
		FDC735KXZRE2	FDC800KXZRE2	FDC850KXZRE2	FDC900KXZRE2	FDC950KXZRE2	FDC1000KXZRE2		
Combination (FDC)		FDC224KXZRE2	FDC224KXZRE2	FDC280KXZRE2	FDC280KXZRE2	FDC280KXZRE2	FDC335KXZRE2		
		FDC224KXZRE2	FDC280KXZRE2	FDC280KXZRE2	FDC280KXZRE2	FDC335KXZRE2	FDC335KXZRE2		
		FDC280KXZRE2	FDC280KXZRE2	FDC280KXZRE2	FDC335KXZRE2	FDC335KXZRE2	FDC335KXZRE2		
Power Source		3 Phase 380-415V, 50Hz							
Nominal Capacity	Cooling	kW	73.5	80.0	85.0	90.0	95.0	100.0	
	Heating	kW	73.5	80.0	85.0	90.0	95.0	100.0	
Electrical Characteristics	Starting Current	A	15						
		Max Current	A	52.0	56.0	60.0	61.2	62.4	63.6
	Power Consumption	Cooling	kW	18.91	20.54	22.17	24.43	26.69	28.95
		Heating	kW	17.40	18.99	20.58	22.16	23.74	25.32
	Running Current	Cooling	A	32.4	34.5	36.6	40.2	43.7	47.3
		Heating	A	29.5	31.8	34.0	36.4	38.9	41.4
Exterior Dimensions	H x W x D	mm	1690x4050x720						
Net Weight		kg	915						
Refrigerant Charge	R410A	kg	11.5 x 3						
	Liquid Line		ø15.88(5/8")						
Refrigerant Piping Size	Suction Gas Line	mm (in)	ø31.75(1 1/4") [ø34.92(1 3/8")]				ø38.1(1 1/2") [ø4.50(3/8")]		
	Discharge Gas Line		ø25.4(1") [ø25.5(1 1/8")]				ø28.58 (1 1/8")		
	Oil Equalization						ø9.52 (3/8")		
	Capacity Connection	%	80 - 160				80 - 130		
Max Connectable Indoor Units			78				80		

1. The data is measured under the following conditions: (R410A) Indoor temp. of 27°C(80.6°F) and outdoor temp. of 35°C(95°F). Heating indoor temp. of 20°C(68°F) and outdoor temp. of 7°C(44.6°F). Piping length is 7.5m.  
 2. The operation data indicate when the air conditioner is operated at 220V/50Hz for 1 phase, 400V/50Hz for 3 phase.  
 3. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.  
 4. Select the breaker size according to the user manual standard. 5. Max. KW series air conditioners are VRF systems to which the indoor units of different capacities and different models can be connected, the operation characteristics of all combinations are different. MHA advises the use of MHA VRF series design software for specifications on all individual combination types.

## OUTDOOR UNITS



### KXZW

#### Watercooled Heat Pump Systems (22.4kW - 100.0kW)

Model No.	Nominal Cooling Capacity
-----------	--------------------------

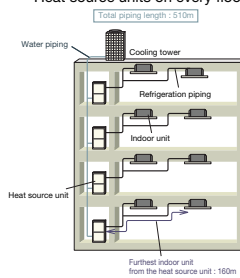
FDC224KXZWE1	22.4kW
FDC280KXZWE1	28.0kW
FDC335KXZWE1	33.5kW
FDC450KXZWE1(FDC224x2)	45.0kW
FDC500KXZWE1(FDC224x2+FDC280)	50.0kW
FDC560KXZWE1(FDC280x2)	56.0kW
FDC615KXZWE1(FDC280+FDC335)	61.5kW
FDC670KXZWE1(FDC335x2)	67.0kW
FDC730KXZWE1(FDC224x2+FDC280)	73.0kW
FDC775KXZWE1(FDC224+FDC280x2)	77.5kW
FDC850KXZWE1(FDC280x3)	85.0kW
FDC900KXZWE1(FDC280x2+FDC335)	90.0kW
FDC950KXZWE1(FDC280+FDC335x2)	95.0kW
FDC1000KXZWE1(FDC335x3)	100.0kW



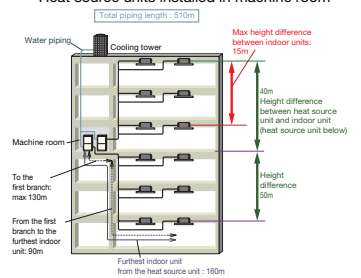
Designed for large commercial buildings, MHA's new series of 2 pipe, water cooled VRF systems offer an efficient and flexible solution for a range of applications. The system's design allows the condenser to be installed within the building, which allows for greater flexibility. Depending on system capacity, up to 33 indoor units can be connected to a single condensing unit with individualized and/or centralized control.

- Higher EER/COP compared to air-cooled systems.
- Huge energy savings and reduced operating costs.
- Compact design allowing for easy installation.
- Connect up to 80 units (3 x KXZW units)
- Utilises same EMS as air-cooled KX.
- Compatible with a range of systems.
- All components and connections accessible from one side for easy installation and maintenance.

#### New Developments Heat source units on every floor



#### Refurbishments Heat source units installed in machine room





**KXZW**  
Watercooled Heat Pump

# OUTDOOR UNITS

# REFRIGERANT FLOW BRANCH CONTROL

## Lineup (Outdoor Unit Combinations)

System Model no.	Capacity	Modules			Indoor Units	
		FDC224KXZWE1	FDC280KXZWE1	FDC335KXZWE1	Connectable Capacity (T)	No. of Connectable Units
FDC224KXZWE1	22.4kW	1			11.2 - 33.6	1 to 22
FDC280KXZWE1	28.0kW		1		14.0 - 42.0	1 to 28
FDC335KXZWE1	33.5kW			1	16.7 - 50.3	1 to 33
FDC450KXZWE1	45.0kW	2			22.4 - 67.2	1 to 44
FDC500KXZWE1	50.0kW	1	1		25.2 - 75.6	1 to 50
FDC560KXZWE1	56.0kW		2		28.0 - 84.0	1 to 56
FDC615KXZWE1	61.5kW		1	1	30.7 - 92.3	2 to 61
FDC670KXZWE1	67.0kW			2	33.5 - 100.5	2 to 67
FDC730KXZWE1	73.0kW	2	1		36.4 - 109.2	2 to 72
FDC790KXZWE1	77.5kW	1	2		39.2 - 117.6	2 to 78
FDC850KXZWE1	85.0kW		3		42.0 - 127.5	2 to 80
FDC900KXZWE1	90.0kW		2	1	44.7 - 134.3	2 to 80
FDC950KXZWE1	95.0kW		1	2	47.5 - 142.5	2 to 80
FDC1000KXZWE1	100kW			3	50.2 - 150.8	2 to 80

## Specifications

Item	Model	See page B1 for exterior dimensions							
		FDC224KXZWE1	FDC280KXZWE1	FDC335KXZWE1	FDC450KXZWE1	FDC500KXZWE1	FDC560KXZWE1	FDC615KXZWE1	
Combination (FDC)		-	-	-	224KXZWE1	224KXZWE1	280KXZWE1	280KXZWE1	
Power Source		3 Phase 380-415V, 50Hz							
Nominal Capacity	Cooling	kW	22.4	28.0	33.5	45.0	50.0	56.0	61.5
	Heating	kW	25.0	31.5	37.5	50.0	56.0	63.0	69.0
Electrical Characteristics	Running Current	A	7.14	9.64	13.4	14.3	16.5	19.3	22.7
	Power Consumption	kW	4.23	5.75	8.13	8.49	9.83	11.5	13.7
EER	Cooling		4.24	5.10	6.30	8.47	9.27	10.2	11.4
COP	Heating		5.3	4.9	4.1	5.3	5.1	4.9	4.5
Exterior Dimensions	H x W x D	mm	1100 x 780 x 550			(1100 x 780 x 550) x 2			
Net Weight		kg	185			185 x 2			
Refrigerant Charge	R410A	kg	9.9			9.9 x 2			
Sound Pressure Level		dB (A)	48	50	52	50	52	53	54

Item	Model	See page B1 for exterior dimensions							
		FDC670KXZWE1	FDC730KXZWE1	FDC790KXZWE1	FDC850KXZWE1	FDC900KXZWE1	FDC950KXZWE1	FDC1000KXZWE1	
Combination (FDC)		335KXZWE1	224KXZWE1	224KXZWE1	280KXZWE1	280KXZWE1	280KXZWE1	335KXZWE1	
Power Source		335KXZWE1	224KXZWE1	280KXZWE1	280KXZWE1	280KXZWE1	335KXZWE1	335KXZWE1	
Power Source		3 Phase 380-415V, 50Hz							
Nominal Capacity	Cooling	kW	67.0	73.0	77.5	95.0	90.0	95.0	100
	Heating	kW	75.0	82.5	90.0	95.0	100	106	112
Electrical Characteristics	Running Current	A	26.8	23.8	26.0	29.3	32.5	36.0	40.0
	Power Consumption	kW	21.0	23.2	24.9	25.9	27.5	29.4	31.4
EER	Cooling		16.3	14.2	15.5	17.5	19.5	21.7	24.3
COP	Heating		12.6	13.8	14.8	15.4	16.4	17.6	18.8
Exterior Dimensions	H x W x D	mm	(1100 x 780 x 550) x 2			(1100 x 780 x 550) x 3			
Net Weight		kg	185 x 2			185 x 3			
Refrigerant Charge	R410A	kg	9.9 x 2			9.9 x 3			
Sound Pressure Level		dB (A)	55	54	54	55	56	56	57

1. The data is measured under the following conditions: ASHRAE 90.1-2010, Cooling indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB, 19°CWB, and outdoor temp. of 35°CDB, 19°CWB. Piping length is 7.6m.  
 2. The operation data indicates when the air conditioner is operated at 23°CDB for 1 phase, 45V/50Hz for 1 phase.  
 3. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.  
 4. Select the breaker size according to the own national standard.  
 5. Multi-KX series air conditioners are VRF systems to which the indoor units of different capacities and different models can be connected, the operation characteristics of all combinations are different. Make aware the use of Multi-KX series design software for specifications on all individual combination types.

## PFD Refrigerant Flow Branch Control

**Branch Control**  
PFD1124-E  
PFD1804-E  
PFD2804-E  
PFD1124X4-E

**Total Downstream Indoor Unit Capacity**  
less than 11.2kW  
less than 18.0kW  
28.0kW or less  
less than 44.8kW (less than 11.2kWx4 branches)



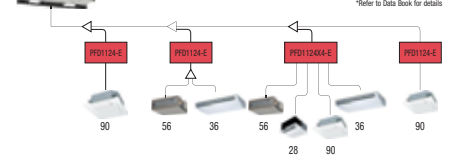
### Design Flexibility

Groups of indoor units can be connected up to a total capacity 28.0kW to a single PFD with branch piping and all units in that group will operate in the same mode only (cooling or heating).

We also have introduced the 4-way PFD control PFD1124X4-E which can connect up to four indoor units with individual control - simultaneous cooling or heating.

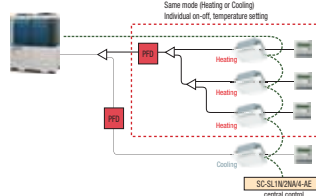
Branch Control	Total Downstream Capacity	* Connectable Indoor Units
PFD1124-E	less than 11.2	1-5
PFD1804-E	11.2 or more but less than 18.0	1-8
PFD2804-E	18.0 or more but less than 28.0	1-10
PFD1124X4-E	less than 57.1 (less than 11.2 per branch)	Up to 16

\*Refer to Data Book for details



- The remote control setting (as individual indoor unit on-off, temperature setting other than cooling/heating mode control) is possible with one remote control connected to each indoor unit, while at the same time, Center Control (SC-SL1N/2N/A/4-AE) can be used together with the individual remote control.
- In case of the mode changeover from cooling to heating and from heating to cooling, by the use of only the indoor units and PFD box combination, the mode changeover sound was reduced. All this made possible without turning off the compressor and at the same time without the reduction of capacity.

- It is necessary to set the central control to use this function. Please refer to the Installation Manual for details.
- The risk of refrigerant leakage was reduced by changing piping connection at the PFD box to brazing method.

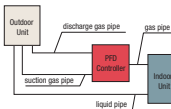


- By the use of optional PFD box extension cable that has a connector at ends, makes it possible to further separate the indoor unit and PFD box. This will enable the PFD box to be located away from the indoor unit and help reduce the influence of sound caused by PFD box and refrigerant flow.



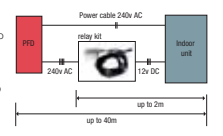
### Easy Installation

New PFD design means the connection of the indoor unit liquid pipe is made directly to the liquid line - bypassing the PFD. This means (x2) less pipe connections per indoor unit, reducing installation time and cost.



The PFD is connected to the indoor unit by 3 core signal wire via a relay kit (supplied) to be located within 2m of each other.

The indoor unit however can be up to 40m away. Power to the PFD can be connected from the indoor unit or other supply.



# PIPING & ELECTRICAL

## Refrigerant Piping

The KXZ systems are manufactured to the highest standards of quality and reliability. It is imperative the method of installation and the materials used are also to high standards, to ensure trouble free operation and long term reliability.

The interconnecting pipework must be installed by a competent and trained engineer. Refrigeration quality copper tube must be used, soft copper coils or half-hard straight lengths. The refrigeration quality tube must be soft drawn seamless high grade copper pipe. The copper tube must be selected taking into account the higher operating pressures of R410A refrigerant, and that high pressures will occur throughout the system because of the reverse cycle operation.

The supplied branch pipe kits, must be used to make connections to indoor units, and the supplied manifold kits must be used to make connections between outdoor units (where applicable); it is not permitted to use standard fittings such as elbows, tees etc. The branch pipes shall be installed in accordance with the manufacturer's instructions, allowing unrestricted flow of refrigerant.

All brazed joints shall be made with dry nitrogen purge to ensure the prevention of oxidation to the internal surface of the copper pipes. The ingress of moisture, dirt and any other contaminants to the interior of the copper pipes, and air conditioning units, must be prevented during the installation procedure.

After the installation of pipework, prior to the connection of the outdoor units, and sealing of insulation joints, the pipework must be pressure tested for leakage, using dry nitrogen. Additional Refrigerant Only R410A refrigerant can be used, and must be charged by weight only, using electronic scales. The amount of additional refrigerant must be accurately calculated from the manufacturer's data, based on the length and diameter of each section of the liquid refrigerant pipework of the system.

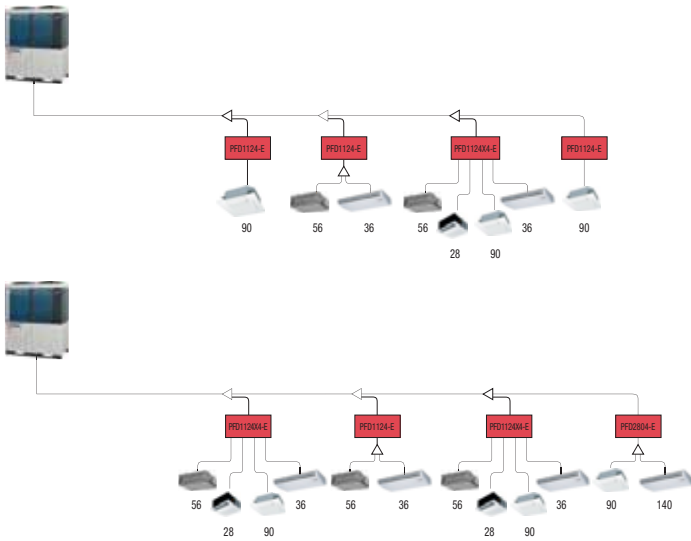
The products contains fluorinated greenhouse gases covered by Kyoto protocol.

# PIPING & ELECTRICAL

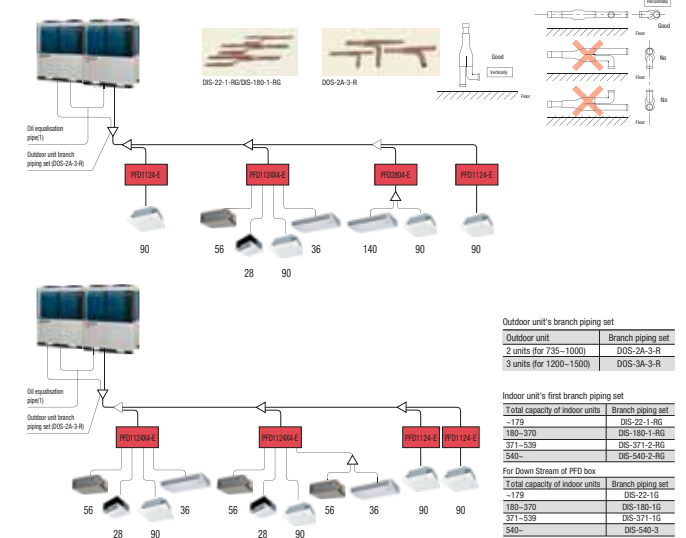
## Refrigerant Piping (Heat Recovery)

Outdoor Unit	Main Pipe Size (Normal)			Pipe Size for an Actual Length of 50m or Longer			mm		Inch	
	Suction Gas Pipe	Discharge Gas Pipe	Liquid Pipe	Suction Gas Pipe	Discharge Gas Pipe	Liquid Pipe	mm	Inch	mm	Inch
224	ø19.05 x1.0	ø15.88 x1.0	ø9.52 x0.8	ø22.22 x1.0	ø15.88 x1.0	ø12.7 x0.8	ø22.22	1 1/2"	ø15.88	5/8"
280	ø22.22 x1.0	ø19.05 x1.0	ø9.52 x0.8	ø25.4 (ø22.22) x1.0	ø19.05 x1.0		ø22.22	7/8"	ø19.05	3/4"
335	ø25.4 (ø22.22) x1.0	ø19.05 x1.0	ø9.52 x0.8	ø28.58 x1.0	ø19.05 x1.0	ø15.88 x1.0	ø28.58	1 1/4"	ø15.88	5/8"
400	ø25.4 (ø22.22) x1.0	ø19.05 x1.0	ø9.52 x0.8	ø31.8 x1.1 (ø28.58 x1.0)	ø19.05 x1.0		ø22.22	7/8"	ø19.05	3/4"
450	ø28.58 x1.0	ø22.22 x1.0	ø12.7 x0.8	ø31.8 x1.1 (ø28.58 x1.0)	ø22.22 x1.0	ø15.88 x1.0	ø28.58	1 1/4"	ø15.88	5/8"
475							ø28.58 x1.0	ø22.22 x1.0	ø15.88 x1.0	ø19.05 x1.0
500	ø31.8 x1.1 (ø28.58 x1.0)	ø28.58 x1.0	ø15.88 x1.0	ø31.8 x1.1 (ø28.58 x1.0)	ø28.58 x1.0	ø19.05 x1.0	ø31.8	1 1/4"	ø19.05	3/4"
735							ø31.8 x1.1 (ø28.58 x1.0)	ø28.58 x1.0	ø15.88 x1.0	ø19.05 x1.0
800	ø38.1 x1.1 (ø34.92 x1.0)	ø28.58 x1.0	ø15.88 x1.0	ø38.1 x1.1 (ø34.92 x1.0)	ø28.58 x1.0	ø19.05 x1.0	ø38.1	1 1/2"	ø19.05	3/4"
850							ø38.1 x1.1 (ø34.92 x1.0)	ø28.58 x1.0	ø15.88 x1.0	ø19.05 x1.0
900	ø38.1 x1.1 (ø34.92 x1.0)	ø28.58 x1.0	ø15.88 x1.0	ø38.1 x1.1 (ø34.92 x1.0)	ø28.58 x1.0	ø19.05 x1.0	ø41.3	1 3/8"	ø19.05	3/4"
950							ø41.3 x1.1 (ø38.1 x1.0)	ø28.58 x1.0	ø15.88 x1.0	ø19.05 x1.0
1000	ø41.3 x1.1 (ø38.1 x1.0)	ø28.58 x1.0	ø15.88 x1.0	ø41.3 x1.1 (ø38.1 x1.0)	ø28.58 x1.0	ø19.05 x1.0	ø44.5	1 7/8"	ø19.05	3/4"
1200							ø44.5 x1.1 (ø41.3 x1.0)	ø28.58 x1.0	ø15.88 x1.0	ø19.05 x1.0
1250	ø44.5 x1.1 (ø41.3 x1.0)	ø28.58 x1.0	ø15.88 x1.0	ø44.5 x1.1 (ø41.3 x1.0)	ø28.58 x1.0	ø19.05 x1.0	ø47.8	1 7/8"	ø19.05	3/4"
1425							ø47.8 x1.1 (ø44.5 x1.0)	ø28.58 x1.0	ø15.88 x1.0	ø19.05 x1.0
1450	ø47.8 x1.1 (ø44.5 x1.0)	ø28.58 x1.0	ø15.88 x1.0	ø47.8 x1.1 (ø44.5 x1.0)	ø28.58 x1.0	ø19.05 x1.0	ø50.8	2"	ø19.05	3/4"
1500							ø50.8 x1.1 (ø47.8 x1.0)	ø28.58 x1.0	ø15.88 x1.0	ø19.05 x1.0

## Single Outdoor Unit Piping Example



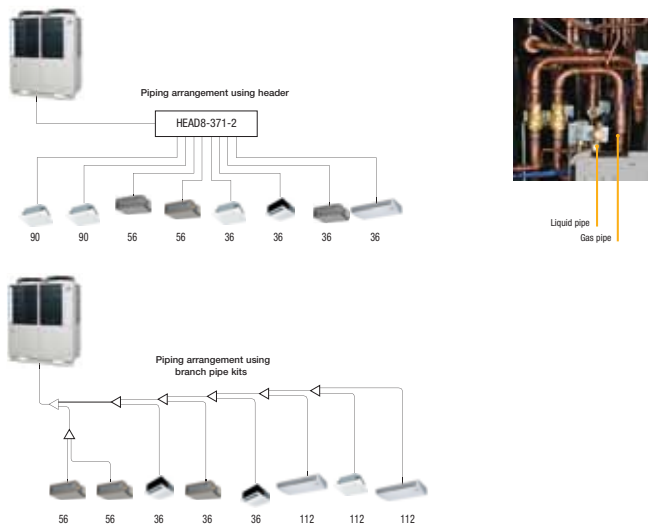
## Combination Outdoor Unit Piping Example



# PIPING & ELECTRICAL

# PIPING & ELECTRICAL

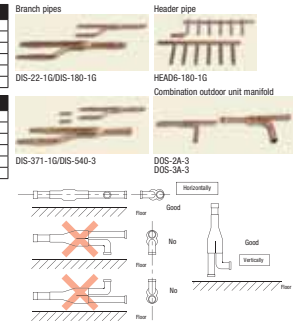
## Single Outdoor Unit Piping Examples



## Refrigerant Piping (Heat Pump)

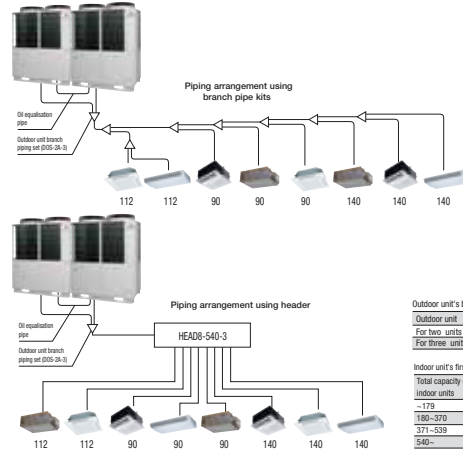
Main Outdoor unit side branching pipe – Indoor unit side first branching pipe). If the longest distance (measured between the outdoor unit and the farthest indoor unit) is 90m or longer (actual length), please change the main pipe size according to the table below.

Outdoor Unit	Main Pipe Size (Nominal)		Pipe Size For An Actual Length of 90m or Longer		mm	Inch
	Solid Pipe	Liquid Pipe	Solid Pipe	Liquid Pipe		
280	ø22.2 × 1.0	ø9.52 × 1.0.8	ø25.4 (ø22.22) × 1.1.0	ø12.7 × 1.0.8	ø9.52	3/8"
335	ø25.4 (ø23.58) × 1.1.0	ø12.7 × 1.0.8	ø28.58 × 1.1.0	ø15.88 × 1.1.0	ø12.7	1/2"
400	ø25.4 (ø22.22) × 1.1.0				ø15.88	5/8"
475	ø28.58 × 1.1.0	ø15.88 × 1.1.0	ø31.8 × 1.1.1 (ø28.58 × 1.1.0)	ø19.05 × 1.1.0	ø19.05	3/4"
500					ø25.4	1"
550	ø31.8 × 1.1.1 (ø34.92 × 1.1.2)	ø15.88 × 1.1.0	ø38.1 × 1.1.35 (ø34.92 × 1.1.2)	ø22.22 × 1.1.0	ø28.58	1 1/8"
615					ø31.8	1 1/4"
670	ø38.1 × 1.1.1 (ø34.92 × 1.1.2)	ø19.05 × 1.1.0	ø44.5 × 1.1.1	ø22.22 × 1.1.0	ø34.92	1 3/8"
725					ø38.1	1 1/2"
800	ø44.5 × 1.1.1 (ø41.27 × 1.1.2)	ø19.05 × 1.1.0	ø50.8 × 1.1.1	ø22.22 × 1.1.0	ø44.5	1 7/8"
850					ø50.8	2"
900	ø50.8 × 1.1.1 (ø47.53 × 1.1.2)	ø19.05 × 1.1.0	ø57.1 × 1.1.1	ø22.22 × 1.1.0	ø50.8	2"
950					ø57.1	2 1/8"
1000	ø57.1 × 1.1.1 (ø53.97 × 1.1.2)	ø19.05 × 1.1.0	ø63.5 × 1.1.1	ø22.22 × 1.1.0	ø63.5	2 1/2"
1100					ø63.5	2 1/2"
1200	ø63.5 × 1.1.1 (ø60.33 × 1.1.2)	ø19.05 × 1.1.0	ø70.0 × 1.1.1	ø22.22 × 1.1.0	ø70.0	2 7/8"
1250					ø70.0	2 7/8"
1300	ø70.0 × 1.1.1 (ø66.69 × 1.1.2)	ø19.05 × 1.1.0	ø76.2 × 1.1.1	ø22.22 × 1.1.0	ø76.2	3"
1350					ø76.2	3"
1425	ø76.2 × 1.1.1 (ø72.65 × 1.1.2)	ø19.05 × 1.1.0	ø82.5 × 1.1.1	ø22.22 × 1.1.0	ø82.5	3 1/8"
1450					ø82.5	3 1/8"
1500	ø82.5 × 1.1.1 (ø78.61 × 1.1.2)	ø19.05 × 1.1.0	ø88.9 × 1.1.1	ø22.22 × 1.1.0	ø88.9	3 1/2"
1550					ø88.9	3 1/2"
1600	ø88.9 × 1.1.1 (ø84.87 × 1.1.2)	ø19.05 × 1.1.0	ø95.3 × 1.1.1	ø22.22 × 1.1.0	ø95.3	3 7/8"
1620					ø95.3	3 7/8"
1680	ø95.3 × 1.1.1 (ø91.43 × 1.1.2)	ø19.05 × 1.1.0	ø101.6 × 1.1.1	ø22.22 × 1.1.0	ø101.6	4"



Please use C1220T-1/2H for ø19.05 or larger pipes. Pipe sizes applicable to European installations are shown in parentheses.

## Combination Piping Examples



Outdoor unit's branch piping set	
Outdoor unit	Branch piping set
For two units (for ø15-1120)	DIS-2A-3
For three units (for 1200-1680)	DIS-3A-3

Indoor unit's first branch piping set			
Total capacity of indoor units	Branch piping set	Header set Model	Branches
~179	DIS-22-1G	HEAD4-22-1G	Max 4 branches
180-370	DIS-180-1G	HEAD6-180-1G	Max 6 branches
371-539	DIS-371-1G	HEAD8-371-2	Max 8 branches
540~	DIS-540-3	HEAD8-540-3	Max 8 branches

# PIPING & ELECTRICAL

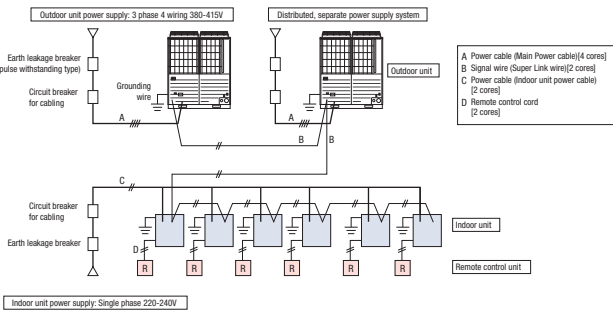
# PIPING & ELECTRICAL

## Electrical Wiring for Power Supply

KXZ new design includes greatly simplified wiring requirements utilising a 'polarity-free' two wire control loop connecting the indoor units.

### Power Wiring

Cables can be laid through the front, right, left or bottom of the outdoor unit casing. Separate power supplies should be used for the outdoor unit (3phase) and the indoor units (1phase). Only control wiring is connected from outdoor to indoor unit.



**CAUTION**  
If the earth leakage breaker is exclusively for ground fault protection, then you will need to install a circuit breaker for wiring work.

KXZ outdoor unit mechanical compartment



Electrical component box

Outdoor unit power supply terminal block

## Electrical Wiring for Controls

1. The control wiring is 5 Volt DC, non-polarised, two wire connection notated as 'A1' and 'B1'. This 'AB' wiring connects outdoor unit to indoor unit and indoor unit to indoor unit.

2. This wiring must be a 2-core shielded cable size 0.75mm<sup>2</sup> or 1.25mm<sup>2</sup>.

	0.75mm <sup>2</sup>	1.25mm <sup>2</sup>
<100m	YES	YES
100-150m	YES	NO

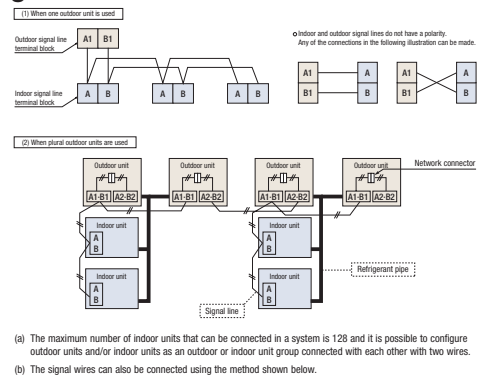
3. We recommend the both ends of the shield of the cable are connected to ground (earth) at all the indoor units and outdoor units.

4. When plural outdoor units are used:

■ Connect the signal cable between indoor and outdoor units and the signal cable between outdoor units belonging to the same refrigerant line to A1 and B1.

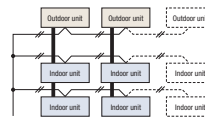
■ Connect the signal line between outdoor units on different refrigerant lines to A2 and B2.

5. For current specification of 2-core (AB) wiring, please consult your M/HI dealer.

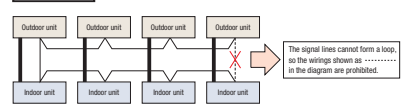


(a) The maximum number of indoor units that can be connected in a system is 128 and it is possible to configure outdoor units and/or indoor units as an outdoor or indoor unit group connected with each other with two wires.  
(b) The signal wires can also be connected using the method shown below.

(b) The signal lines can also be connected using the method shown below.



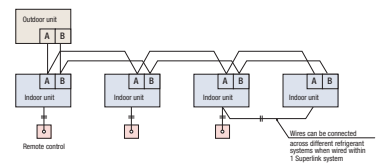
**Important** Loop wiring prohibited



## Remote Control Wiring Specifications

For interconnecting wiring between the remote control and indoor units (XY wiring) use 2-core cable size 0.3mm<sup>2</sup>. The maximum length of 2-core cable is 600 metres. Where the 2-core wiring exceeds 100m, use the wire size detailed on the table below.

Length (m)	Wire size
100 to 200	0.5mm <sup>2</sup> x 2 core
To 300	0.75mm <sup>2</sup> x 2 core
To 400	1.25mm <sup>2</sup> x 2 core
To 600	2.0mm <sup>2</sup> x 2 core







**FDT Series**  
Four Way Ceiling Cassette

**INDOOR UNITS**

**INDOOR UNITS**

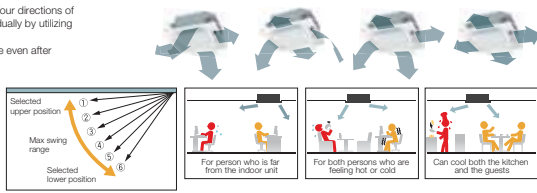
**FDTC Series**  
Compact Four Way Ceiling Cassette

**Individual Louvre Control**

According to room conditions, four directions of air flow can be controlled individually by utilizing the louvre control system. Individual flap control is available even after installation.

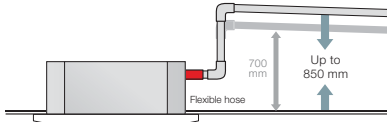
Set the louvres to swing between the maximum upper and lower louvre positions via the wired remote control.

\*The wireless remote control is not applicable to the individual louvre control system.



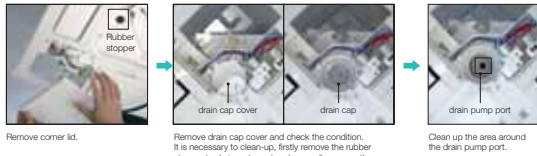
**850mm Drain Pump**

Drain can be discharged upwards by 850mm from the ceiling surface. It allows a piping layout with a high degree of freedom. Depending on the installation location and 185mm flexible hose as a standard equipment supports easy workability.



**Easy Maintenance**

Easily check the drain pan by simply removing the corner panel.



**Specifications**

See page 63 for exterior dimensions

Item	Model	FDT28KXZE1	FDT36KXZE1	FDT45KXZE1	FDT56KXZE1	FDT71KXZE1	FDT96KXZE1	FDT112KXZE1	FDT140KXZE1	FDT160KXZE1	
Nominal cooling capacity	kW	2.9	3.5	4.5	5.5	7.1	9.0	11.2	14.0	16.0	
Nominal heating capacity	kW	3.2	4.0	5.0	6.3	8.0	10.0	12.5	16.0	18.0	
Power source		1 Phase 220-240V, 50Hz									
Power consumption	Cooling kW	0.02	0.03	0.04	0.04	0.08	0.13	0.13	0.14	0.14	
	Heating kW	0.02	0.03	0.04	0.04	0.08	0.13	0.13	0.14	0.14	
Sound power level	dB(A)	69	50	55	62	65	66				
Sound pressure level	dB(A)	Hc33 Mc30 Lc28	Hc33 Mc31 Lc29	Hc35 Mc32 Lc30	Hc36 Mc36 Lc31	Hc39 Mc37 Lc31	Hc42 Mc39 Lc32	Hc42 Mc39 Lc33			
Exterior dimensions	H x W x D	Unit:236x40x640 Panel:35x950x950				Unit:296x40x640 Panel:35x950x950					
Net weight	kg	Unit:20 Standard Panel S			Unit:21.5 Standard Panel S			Unit:25 Standard Panel S			
Airflow Range	L/s	166 - 250	166 - 283	161 - 313	200 - 468	250 - 616	283 - 433	300 - 633	316 - 633		
Outside air intake		Possible									
Panel		T-PSAE-5BW-E (Fine Snow) / T-PSAE-5BB-E (Shadow Black)									
Air filter: O'ly		Possible									
Remote control(option)		wired:RC-EX23A, RC-E5, RCH-E3					wireless:RCN-T-5BW-E2 (Fine Snow) / RCN-T-5BB-E2 (Shadow Black)				
Installation data	Refrigerant piping size	Liquid line:ø6.35(1/4") Gas line:ø12.7(1/2")		Possible			Liquid line:ø9.52(3/8") Gas line:ø15.88(5/8")				

1. The data is measured under the following conditions (AS1 NZS 3802.3). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB. 19°CWB. 2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions. 3. Motor input kW and Current please refer to Evolution VRF Selection Data. 4. The operation data indicates when the air conditioner is operated at 50% O/A for 1 phase. 5. Powerfull H can be selected. Sound pressure level: FDT28/36/45/56: 27dB(A), FDT45/56/36/63/84: 27dB(A), FDT71/41/63(A), FDT96/112/140/160/49dB(A), Air flow: FDT28 15m³/min, FDT36 16m³/min, FDT45 17m³/min, FDT56 20m³/min, FDT71 28m³/min, FDT96 37m³/min, FDT112 50 38m³/min.

**Compact Four Way Ceiling Cassette**  
**FDTC Series**

**Model No.**  
FDTC15KXZE1  
FDTC22KXZE1  
FDTC28KXZE1  
FDTC36KXZE1  
FDTC45KXZE1  
FDTC56KXZE1



TC-PSAE-5AW-E (HONEYCOMB)



TC-PSAGE-5AW-E (GRID)

**Remote Control (option)**



**Modern Design With Flat Panel**



**Light and Compact Design**

700 mm 620 mm  
Weighing only 14kgs and with the main body height of only 248mm, the new FDTC series can be easily installed in a huge range of applications where space may be limited.

**Integrated Ceiling System Design (600x600)**

The new grill boasts a unique structure and a clean white panel. This design was invented by zweigrad GmbH & Co. KG in Germany.

**Taking OA (Outside Air) into inside**

Fresh air can be taken in without option parts. When it is insufficient, existing option parts also can be used.



**Draft Prevention Panel**

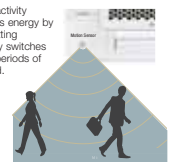
The Draft Prevention Panel utilizes 4 specially designed louvres to direct airflow horizontally along the ceiling, allowing it to evenly disperse. This eliminates uncomfortable and annoying draughts.



User can position Draft Prevention Panel panels by using the remote controller only (RC-EX23A, RCN-TC-5AW-E3).

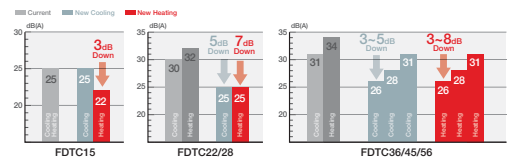
**Motion Sensor (Option)**

Motion sensor monitors activity within the room and saves energy by adjusting temperature setting accordingly. Automatically switches unit off after pro-longed periods of no activity being detected.



**Quieter Operation**

By adopting a new turbo fan and an improved heat exchanger the FDTC series has reduced operation noise compared to previous models.





**FDTC Series**  
Compact Four Way Ceiling Cassette

**INDOOR UNITS**

**Individual Louvre Control**

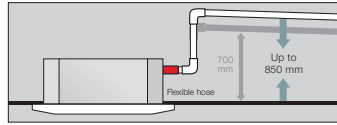
Set the louvers to swing between the maximum upper and lower louvre positions or individually set the fixed position of each louvre via the wired remote control.

\*The wireless remote control is not applicable to the Individual flap control system.



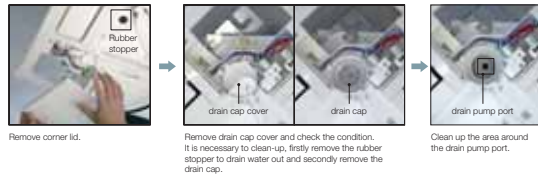
**850mm Drain Pump**

Drain can be discharged upwards by 850mm from the ceiling surface. It allows a piping layout with a high degree of freedom. Depending on the installation location and 185mm flexible hose as a standard equipment supports easy workability.



**Easy Maintenance**

Easily check the drain pan by simply removing the corner panel.



**Specifications**

See page 94 for exterior dimensions

Item	Model	FDT16SQZE1	FDT22SQZE1	FDT28SQZE1	FDT36SQZE1	FDT45SQZE1	FDT56SQZE1	
Nominal cooling capacity	Unit	1.5	2.2	2.8	3.5	4.5	5.5	
Nominal heating capacity	Unit	1.7	2.5	3.2	4.0	5.0	6.3	
Power source		1 Phase 220-240V, 50Hz						
Power consumption	Cooling / Heating	0.03 / 0.03		0.04 / 0.04		0.05 / 0.05		
Sound power level	dB(A)	47	49	54	58	60	63	
Sound pressure level	dB(A)	P-Hi:33 Hi-30 Me:28 Lo:25	P-Hi:35 Hi:32 Me:29 Lo:25	P-Hi:39 Hi:36 Me:31 Lo:26	P-Hi:43 Hi:39 Me:36 Lo:28	P-Hi:47 Hi:43 Me:39 Lo:31	P-Hi:51 Hi:47 Me:43 Lo:34	
Exterior dimensions	H x W x D	Unit:248x70x570 Panel:10x620x620						
Net weight	kg	Unit:12.5 Standard Panel:2.5	Unit:13 Standard Panel:2.5	Unit:14 Standard Panel:2.5				
Airflow range	Cooling / Heating	83 - 133	100 - 150	100 - 166	116 - 200	133 - 233	133 - 233	
Outside air intake		Possible						
Panel		TC-PSAE-SAW-E (Honeycomb) / TC-PSAG-SAW-E (Grid)						
Air filter	O'ty	Pocket Plastic net x1 (Washable)						
Remote control(option)		wired:RC-EX23A, RC-E5, RCH-E3 wireless:RCN-TX-SAW-E3						
Refrigerant piping size	mm	Liquid line:ø6.35(1/4") Gas line:ø9.52(3/8")			Liquid line:ø6.35(1/4") Gas line:ø12.7(1/2")			

1. The data is measured under the following conditions (AS, NDS, 35C/23C). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB, 26°CWB, and outdoor temp. of 20°CDB, 15°CWB. Heating: Indoor temp. of 20°CDB, 15°CWB, and outdoor temp. of 7°CDB, 0°CWB.  
 2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.  
 3. Motor input kW and Current please refer to Evolution VRF Selection Data.  
 4. The operation data indicates when the air-conditioner is operated at 240V 50Hz for 1 phase.

**INDOOR UNITS**

**FDTW Series**  
Two Way Ceiling Cassette

**Two Way Ceiling Cassette**  
**FDTW Series**

- Model No.**  
FDTW28KXE6F  
FDTW45KXE6F  
FDTW56KXE6F  
FDTW71KXE6F  
FDTW90KXE6F  
FDTW112KXE6F  
FDTW140KXE6F



**Remote Control (option)**



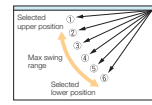
**Individual Louvre Control**

With the ability to individually control each louvre's position and with an improved outlet design, you can deliver powerful airflow in four different directions, allowing for even air distribution.



**Louvre Swing System**

The louvre can swing within the range of upper and lower louvre position selected with wired remote control.



\*Wireless remote control and RCH-E3 is not applicable to the individual flap control system and the flap control system.

**Installation Workability**

**Drainage spout**

Drainage flow test can be done easily by use of this drainage spout.



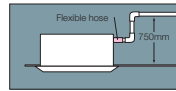
**Transparent access hole to drain pan**

Dirt condition of the bottom of a drain pan can be checked through this transparent access hole without removing drain pan.



**750mm Drain Pump**

Drain can be discharged upward by 750mm from the ceiling surface close to the indoor unit. It allows a piping layout with a high degree of freedom depending on the installation location.



**Specifications**

See page 95 for exterior dimensions

Item	Model	FDTW28KXE6F	FDTW45KXE6F	FDTW56KXE6F	FDTW71KXE6F	FDTW90KXE6F	FDTW112KXE6F	FDTW140KXE6F	
Nominal cooling capacity	Unit	2.5	4.5	5.5	7.1	9.0	11.2	14.0	
Nominal heating capacity	Unit	3.2	5.0	6.3	8.0	10.0	12.5	16.0	
Power source		1 Phase 220-240V, 50Hz							
Power consumption	Cooling / Heating	0.09 / 0.09		0.10 / 0.10		0.14 / 0.14		0.19	
Sound power level	dB(A)	58							
Sound pressure level	dB(A)	Hi:38 Me:34 Lo:31			Hi:45 Me:41 Lo:37				
Exterior dimensions	H x W x D	Unit:325x620x620 Panel:20x1120x680					Unit:325x1535x620 Panel:20x1855x680		
Net weight	kg	Unit:20 Panel:8.5	Unit:21 Panel:8.5			Unit:23 Panel:8.5		Unit:35 Panel:13	
Airflow range	is	150 - 242			334 - 517				
Outside air intake		Possible							
Panel		TW-PSA-26W-E							
Air filter	O'ty	Pocket Plastic net x2 (Washable)							
Remote control(option)		wired:RC-EX23A, RC-E5, RCH-E3 wireless:RCN-TW-E2							
Installation data	mm	Liquid line:ø6.35(1/4") Gas line:ø9.52(3/8")		Liquid line:ø6.35(1/4") Gas line:ø12.7(1/2")		Liquid line:ø9.52(3/8") Gas line:ø15.88(5/8")			

1. The data is measured under the following conditions (AS, NDS, 35C/23C). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB, 26°CWB, and outdoor temp. of 20°CDB, 15°CWB.  
 2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.  
 3. Motor input kW and Current please refer to Evolution VRF Selection Data.  
 4. The operation data indicates when the air-conditioner is operated at 240V 50Hz for 1 phase.  
 5. PowerHi-H can be selected. Sound pressure level: FDTW028/45/56/71 45dB(A), FDTW090/112/140 48dB(A).

**FDTS Series**  
One Way Ceiling Cassette

**INDOOR UNITS**

**INDOOR UNITS**

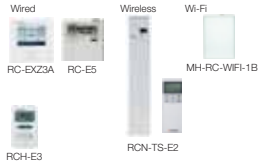
**FDU Series**  
High Static Pressure Ducted

**One Way Ceiling Cassette**  
**FDTS Series**

Model No.  
FDTS45KXE6F  
FDTS71KXE6F



**Remote Control (option)**



**Individual Louvre Control**

With the ability to individually control each louvre's position, you can deliver airflow in two different directions, allowing for even air distribution.



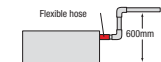
**Compact Design**

Indoor unit size (W x H x D: 565) brings easy installation for 1,200 x 600 ceiling and Panel size (1,250 x 650) is suitable for 1,200 x 600 ceiling. Height is the industry's lowest height level 220mm and weight is 27/28kg only.



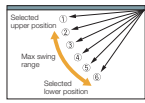
**600mm Drain Pump**

Drain can be discharged upward by 600mm from the ceiling surface close to the indoor unit. It allows a piping layout with a high degree of freedom depending on the installation location.



**Louvre Swing System**

Set the louvres to swing between the maximum upper and lower louvre positions via the wired remote control.



\*Wireless remote control and RCH-E3 is not applicable to the individual louvre control system and the louvre control system.

**Wireless Remote Control**

For wireless remote control simply attach an additional panel with infrared receiver on the right side of the main decorative panel.



**Specifications**

See page 96 for exterior dimensions

Item	Model	FDTS45KXE6F	FDTS71KXE6F
Nominal cooling capacity	kW	4.5	7.1
Nominal heating capacity	kW	5.0	8.0
Power source		1 Phase 220-240V, 50Hz	
Power consumption	Watt	0.04	0.09
Sound power level	dB(A)	60	61
Sound pressure level	dB(A)	Hi:40 Me:38 Lo:35	Hi:46 Me:41 Lo:36
Exterior dimensions H x W x D	mm	Unit:220x1150x565 Panel:354x1250x650	
Net weight	kg	Unit:27 Panel:5	Unit:28 Panel:5
Airflow range	l/s	159 - 217	159 - 283
Outside air intake		Possible	
Panel		TS-PSA-3AW-E	
Air filter, O ty		Pocket Plastic net x2 (Washable)	
Remote control(option)		wired RC-EX23A, RC-E5, RCH-E3 wireless RCN-TS-E2	
Installation data		Liquid line ø6.35(1/4")	Liquid line ø6.52(3/8")
Refrigerant piping size		Gas line ø12.7(1/2")	Gas line ø15.88(5/8")

1. The data are measured under the following conditions: HE: N2E 35/27.3, Cooling indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB, Heating indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 19°CWB.  
 2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.  
 3. Motor start (M) and Current (C) please refer to Evaluation (E) Section Data.  
 4. The operation data indicate when the air conditioner is operated at 240V 50Hz for 1 phase.  
 \* Potential H can be selected. Sound pressure level: FDTS45 42dB(A), FDTS71 49dB(A).

**High Static Pressure Ducted**  
**FDU Series**

Model No.  
FDU45KXE6F  
FDU56KXE6F  
FDU71KXE6F  
FDU90KXE6F  
FDU112KXE6F  
FDU140KXE6F  
FDU160KXE6F

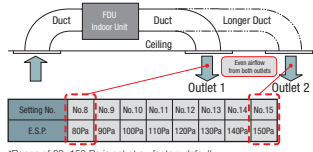


**Remote Control (option)**



**External Static Pressure (E.S.P) Control**

By manually setting the external static pressure during installation, the indoor unit will control the fan-speed to ensure rated air flow volume at each fan speed setting. Using the set air flow rate and pressure loss of the ducts connected you can set the required E.S.P. using the wired remote control.



\*Range of 80-150 Pa is set at ex-factory default.  
 Range of 10-200 Pa is available by setting SWB-4 switch on at site.

**Expansion of external static pressure range**

Previous 10-130Pa Current 10-200Pa

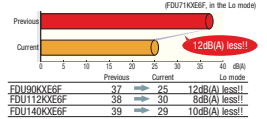
**Slim Profile**

Model	Previous	Current	Reduction
FDU71KXE6F	297	280	17mm less!
FDU112/140KXE6F	350	290	70mm less!

**Lighter Design**

Model	Previous	Current	Reduction
FDU71KXE6F	40	34	6kg less!
FDU90KXE6F	63	54	29kg less!
FDU112/140KXE6F	63	54	9kg less!

**Quiet Operation**



**Transparent Inspection Window**

Transparent window allows for the drain pan to be checked for dirt without removing it from the unit.

**Specifications**

See page 97 for exterior dimensions

Item	Model	FDU45KXE6F	FDU56KXE6F	FDU71KXE6F	FDU90KXE6F	FDU112KXE6F	FDU140KXE6F	FDU160KXE6F	
Nominal cooling capacity	kW	4.5	5.6	7.1	9.0	11.2	14.0	16.0	
Nominal heating capacity	kW	5.0	6.3	8.0	10.0	12.5	16.0	18.0	
Power source		1 Phase 220-240V, 50Hz							
Power consumption	Watt	0.10	0.25	0.25	0.32	0.36	0.43	0.43	
Sound power level	dB(A)	60	65	65	65	65	65	65	
Sound pressure level	dB(A)	Hi:32 Me:29 Lo:26	Hi:33 Me:29 Lo:26	Hi:33 Me:29 Lo:25	Hi:38 Me:36 Lo:30	Hi:40 Me:34 Lo:29	Hi:40 Me:35 Lo:30	Hi:40 Me:35 Lo:30	
Exterior dimensions H x W x D	mm	280x750x655		280x950x635			280x1170x740		
Net weight	kg	29	34	34	34	54	54	54	
Airflow range	l/s	134 - 217	167 - 400	167 - 400	200	317 - 600	334 - 650	367 - 800	
Outside air intake		Possible							
Air filter		Procure locally							
Remote control(option)		wired RC-EX23A, RC-E5, RCH-E3 wireless RCN-KIT4-E2							
Installation data		Liquid line ø6.35(1/4")		Liquid line ø6.52(3/8")			Liquid line ø15.88(5/8")		
Refrigerant piping size		Gas line ø12.7(1/2")		Gas line ø12.7(1/2")			Gas line ø15.88(5/8")		

1. The data are measured under the following conditions: HE: N2E 35/27.3, Cooling indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB, Heating indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 19°CWB. External static pressure of indoor unit is 80Pa.  
 2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.  
 3. Motor start (M) and Current (C) please refer to Evaluation (E) Section Data.  
 4. The operation data indicate when the air conditioner is operated at 240V 50Hz for 1 phase.  
 \* Potential H can be selected. Sound pressure level: FDU45 32dB(A), FDU56 35dB(A), FDU71 35dB(A), FDU90 38dB(A), FDU112 40dB(A), FDU140 40dB(A), FDU160 40dB(A).

**FDU Series**  
High Static Pressure Ducted

**INDOOR UNITS**

**INDOOR UNITS**

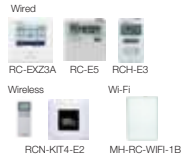
**FDUM Series**  
Low/Medium Static Pressure Ducted

**High Static Pressure Ducted**  
**FDU Series**

Model No.  
FDU224KXEZ1  
FDU280KXEZ1

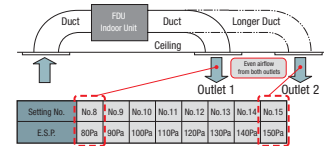
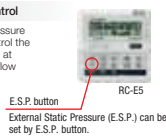


**Remote Control (option)**



**External Static Pressure (E.S.P.) Control**

By manually setting the external static pressure during installation, the indoor unit will control the fan speed to ensure rated air flow volume at each fan speed setting. Using the set air flow rate and pressure loss of the ducts connected you can set the required E.S.P. using the wired remote control.



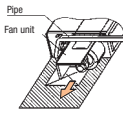
\*Range of 80~150 Pa is set at ex-factory default.  
Range of 10~200 Pa is available by setting SW8-4 switch on at site.

**Quiet Operation: 45dB(A)**

Thanks to our highly efficient DC fan motor the FDU series boasts quiet operation levels (Sound pressure level 45dB(A) in Lo mode)

**Improved Serviceability**

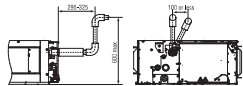
The fan unit (comprised of impeller and motor) is easily accessible from either the side or bottom of the unit and can be pulled out for easy maintenance.



(Common for FDUM22~160KXE6F & FDU45~160KXE6F)

**Optional Drain Pump**

Drain Pump PUG451A004 (available as a Spare Part) provides 600mm upwards discharge measured from base of indoor unit.



**Specifications**

See page 98 for exterior dimensions

Item	Model	FDU224KXEZ1	FDU280KXEZ1
Nominal cooling capacity	kW	2.2	3.15
Nominal heating capacity	kW	25.0	31.5
Power source		1 Phase 220-240V, 50Hz	
Power consumption	Cooling kW	1.20	1.20
	Heating kW	1.20	1.20
Sound power level	dB(A)	H:50 / M:47 / L:45	
Sound pressure level	dB(A)	H:32 Me:29 Lo:26	
Exterior dimensions H x W x D	mm	379x1600x893	
Net weight	kg	89	
Airflow range	l/s	933 - 1533	
Maximum wind pressure	Pa	200	
Outside air intake		Possible(on return duct)	
Air filter		Procure locally	
Remote control(option)		wired:RC-EXZ3A, RC-E5, RCH-E3 wireless:RCN-KIT4-E2	
Installation data		Liquid line:ø9.52(3/8") Gas line:ø19.05(3/4")	Liquid line:ø9.52(3/8") Gas line:ø22.22(7/8")

1. The data are measured under the following conditions (AS, NZS 3802.3). Cooling: indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 20°CDB, heating: indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 19°CWB. External static pressure of indoor unit is 72Pa.  
2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.  
3. Motor input kW and Current please refer to Evolution VRF Selection Data.  
4. The operation data indicate when the air conditioner is operated at 40W 10Hz for 1 phase.  
\*Powerful H can be selected. Sound pressure level: FDU224 280 150dB(A).

**Low/Medium Static Pressure Ducted**  
**FDUM Series**

Model No.

- FDUM22KXE6F
- FDUM28KXE6F
- FDUM36KXE6F
- FDUM45KXE6F
- FDUM56KXE6F
- FDUM71KXE6F
- FDUM90KXE6F
- FDUM112KXE6F
- FDUM140KXE6F
- FDUM160KXE6F

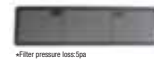


**Remote Control (option)**



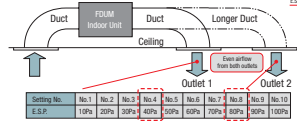
**Filter Kit (option)**

- UM-FL1EF: for 22~56
- UM-FL2EF: for 71, 90
- UM-FL3EF: for 112, 140, 160



**Automatic External Static Pressure (E.S.P.) Control**

The automatic external static pressure can be set during installation. The FDUM indoor unit will adjust the fan speed as required to maintain the set ESP in ducts and deliver even and optimal airflow to each room.



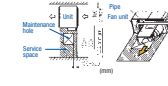
**Slim Profile**

The height of all FDUM models is only 280mm.



**Improved Serviceability**

The fan unit (comprised of impeller and motor) is easily accessible from either the side or bottom of the unit and can be pulled out for easy maintenance.



**Transparent Inspection Window**

Transparent window allows for the drain pan to be checked for dirt without removing it from the unit.

**Specifications**

See page 99 for exterior dimensions

Item	Model	FDUM22KXE6F	FDUM28KXE6F	FDUM36KXE6F	FDUM45KXE6F	FDUM56KXE6F	FDUM71KXE6F	FDUM90KXE6F	FDUM112KXE6F	FDUM140KXE6F	FDUM160KXE6F		
Nominal cooling capacity	kW	2.2	2.8	3.6	4.5	5.6	7.1	9.0	11.2	14.0	16.0		
Nominal heating capacity	kW	2.5	3.2	4.0	5.0	6.3	8.0	10.0	12.5	16.0	18.0		
Power source		1 Phase 220-240V, 50Hz											
Power consumption	Cooling kW	0.10					0.20						
	Heating kW	0.10					0.20						
Sound power level	dB(A)	60					65						
Sound pressure level	dB(A)	H:32 Me:29 Lo:26					H:33 Me:29 Lo:25						
Exterior dimensions H x W x D	mm	280 x 750 x 635					280 x 950 x 635						
Net weight	kg	29					34						
Airflow range	l/s	134 - 217					167 - 400						
Maximum external static pressure	Pa	100											
Outside air intake		Possible											
Air filter		Filter kit:UM-FL1EF/UM-FL2EF/UM-FL3EF(option)											
Remote control(option)		wired:RC-EXZ3A, RC-E5, RCH-E3 wireless:RCN-KIT4-E2											
Installation data		Liquid line:ø6.35(1/4") Gas line:ø9.52(3/8")			Liquid line:ø6.35(1/4") Gas line:ø12.7(1/2")			Liquid line:ø9.52(3/8") Gas line:ø15.88(5/8")					

1. The data are measured under the following conditions (AS, NZS 3802.3). Cooling: indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 20°CDB, heating: indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 19°CWB. External static pressure of indoor unit is 72Pa.  
2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.  
3. Motor input kW and Current please refer to Evolution VRF Selection Data.  
4. The operation data indicate when the air conditioner is operated at 40W 10Hz for 1 phase.  
\*Powerful H can be selected. Sound pressure level: FDUM22 28 36 45 56 71 90 36dB(A), FDUM112 140 160 44dB(A), FDUM140 45dB(A), FDUM160 44dB(A).

**FDUT Series**  
Low Profile, Low Static Pressure Ducted

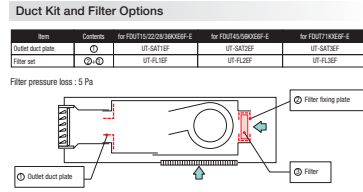
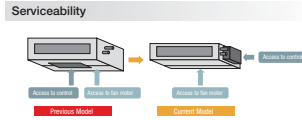
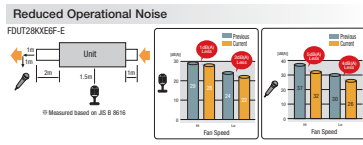
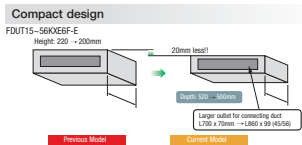
# INDOOR UNITS

## Slim Profile, Low Static Pressure Ducted FDUT Series

**Model No.**  
FDUT15KXE6F-E  
FDUT22KXE6F-E  
FDUT28KXE6F-E  
FDUT36KXE6F-E  
FDUT45KXE6F-E  
FDUT56KXE6F-E  
FDUT71KXE6F-E



**Remote Control (option)**



## Specifications

See page 100 for exterior dimensions

Item	Model	FDUT15KXE6F-E	FDUT22KXE6F-E	FDUT28KXE6F-E	FDUT36KXE6F-E	FDUT45KXE6F-E	FDUT56KXE6F-E	FDUT71KXE6F-E
Nominal cooling capacity	kW	1.5	2.2	2.8	3.6	4.5	5.6	7.1
Nominal heating capacity	kW	1.7	2.5	3.2	4.0	5.0	6.0	8.0
Power source		1 Phase 220-240V, 50Hz						
Power consumption	Cooling	0.06		0.07		0.08		0.08
	Heating	0.06		0.07		0.08		0.07
Sound power level	dB(A)	52		57		58		59
Sound pressure level	dB(A)	Hi:28 Me:26 Lo:22	Hi:28 Me:26 Lo:22	Hi:33 Me:30 Lo:26	Hi:34 Me:32 Lo:28	Hi:35 Me:33 Lo:30	Hi:35 Me:33 Lo:29	Hi:35 Me:31 Lo:26
Sound pressure level	dB(A)	Hi:32 Me:29 Lo:25	Hi:32 Me:29 Lo:26	Hi:37 Me:34 Lo:28	Hi:36 Me:33 Lo:27	Hi:38 Me:33 Lo:29	Hi:41 Me:37 Lo:32	
Exterior dimensions	H x W x D	200x750x500			200x950x500		220x1150x565	
Net weight	kg	21		22		25		31
Airflow range	l/s	84 - 117		92 - 142		117 - 192		120 - 209
External static pressure	Pa	Standard:10, Max:35						
Outside air intake		Possible from return duct						
Air filter		Filter set:UF-FL15(UF-FL25/UF-FL35)(option)						
Remote control(option)		wired:RC-EX23A, RC-E5, RCH-E3 wireless:RCN-KT4-E2						
Installation data		Liquid line:ø6.35(1/4") Gas line:ø9.52(3/8")			Liquid line:ø6.35(1/4") Gas line:ø12.7(1/2")		Liquid line:ø9.52(3/8") Gas line:ø15.88(5/8")	

1. The data is measured under the following conditions (JIS / ANSI 3821.3). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB, 19°CWB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB. External static pressure of indoor unit is 10Pa.  
2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.  
3. The sound level indicates the value of air intake type with duct in anechoic chamber. During operation these values are somewhat higher due to ambient conditions.  
4. The operation data indicates when the air conditioner is operated at 45% RH for 1 phase.  
5. Motor input kW and Current please refer to Evolution VRF Selection Data.  
6. Sound pressure levels are value when on supply duct and 1m below the air supply duct. ○:Me position is 1.5m below unit. ●:Me position is 1m from front and 1m below the air supply duct.

# INDOOR UNITS

**FDUH Series**  
Compact and Flexible Ducted

## Duct Connected (Compact & Flexible) FDUH Series

**Model No.**  
FDUH22KXE6F  
FDUH28KXE6F  
FDUH36KXE6F

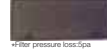


**Drain up kit (option)**  
(600mm)  
UH-DU-E

**Remote Control (option)**



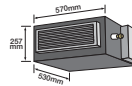
**Filter kit (option)**  
UH-FL1E



\*Filter pressure loss:5pa

**Compact, Lightweight Design**

Our leading high technology has realized the best solution for air conditioning in hotels with compact and thin size units and high energy efficiency. In addition, weight is only 20kg.

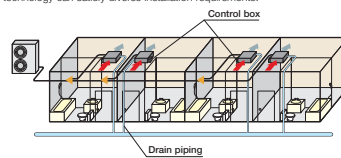


**Quiet Operation**

The lowest sound level in the industry can ensure comfortable stay and rest in hotels.

**Installation Flexibility**

Control box and drain piping can be installed on both side of the unit and air intake to the unit is available from bottom or back side. Our highest technology can satisfy diverse installation requirements.



**Wired remote control**

**Simple remote control**

Considering specialized usage in hotel rooms, control buttons are limited only to minimum required functions such as ON/OFF, mode, temperature setting and fan speed. It is really simple and easy to use.



RCH-E3 (option)

## Specifications

See page 101 for exterior dimensions

Item	Model	FDUH22KXE6F	FDUH28KXE6F	FDUH36KXE6F
Nominal cooling capacity	kW	2.2	2.8	3.6
Nominal heating capacity	kW	2.5	3.2	4.0
Power source		1 Phase 220-240V, 50Hz		
Power consumption	Cooling	0.07		0.07
	Heating	0.07		0.07
Sound power level	dB(A)	60		
Sound pressure level	dB(A)	P:Hi:39 Hi:33 Me:30 Lo:27		
Exterior dimensions	H x W x D	257x770x530		
Net weight	kg	22		
Air flow	m³/hr	P:Hi:8.5 Hi:7 Me:6.5 Lo:6		
External static pressure	Pa	30		
Outside air intake		Possible from return duct		
Air filter		Filter kit:UH-FL1E(option)		
Remote control(option)		wired:RC-EX23A, RC-E5, RCH-E3 wireless:RCN-KT4-E2		
Installation data		Liquid line:ø6.35(1/4") Gas line:ø9.52(3/8")		Liquid line:ø6.35(1/4") Gas line:ø12.7(1/2")

1. The data is measured under the following conditions (JIS / ANSI 3821.3). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB, 19°CWB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 6°CWB.  
2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.  
3. Motor input kW and Current please refer to Evolution VRF Selection Data.  
4. The operation data indicates when the air conditioner is operated at 45% RH for 1 phase.

# INDOOR UNITS

# INDOOR UNITS

## Wall Mounted FDK Series

**Model No.**

- FDK15KXZE1
- FDK22KXZE1
- FDK28KXZE1
- FDK36KXZE1
- FDK45KXZE1
- FDK56KXZE1
- FDK71KXZE1
- FDK90KXZE1



FDK15-56



FDK71-90

**Remote Control (option)**



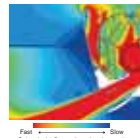
**Elegant and Timeless Design**

Developed by award winning Italian designers TENSA, the FDK series (15-56KXZE1) features a sleek and stylish design that allows it to effortlessly integrate into any residential or commercial interior.



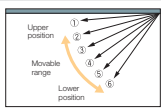
**Jet Air Technology**

CFD (computational fluid dynamics), used by jet engine manufacturers, has been applied to the fan blade design in our split systems, allowing them to deliver the most powerful and even air distribution whilst remaining economical to run.



**Louvre Control**

Set the louvers to swing between the maximum upper and lower louvre positions or set the louvers at a fixed position.



\* The wireless remote control is not applicable to the flap control system.

**Horizontal Swing** ▶ Louvres swings from right to left automatically



## Specifications

See page 102 for exterior dimensions

Item	Model	FDK15KXZE1	FDK22KXZE1	FDK28KXZE1	FDK36KXZE1	FDK45KXZE1	FDK56KXZE1	FDK71KXZE1	FDK90KXZE1
Nominal cooling capacity	kW	1.5	2.2	2.8	3.6	4.5	5.5	7.1	9.0
Nominal heating capacity	kW	1.7	2.5	3.2	4.0	5.0	6.3	8.0	10.0
Power source		1 Phase 220-240V, 50Hz							
Power consumption	Cooling	0.02							
	Heating	0.03							
Sound power level	dB(A)	54	55	59	59	61	61	61	61
Sound pressure level	Cooling	Hi:34 Me:31 Lo:28	Hi:36 Me:32 Lo:28	Hi:38 Me:33 Lo:28	Hi:41 Me:36 Lo:33	Hi:41 Me:36 Lo:33	Hi:41 Me:36 Lo:33	Hi:40 Me:37 Lo:35	Hi:42 Me:39 Lo:35
	Heating	Hi:34 Me:31 Lo:28	Hi:36 Me:32 Lo:28	Hi:38 Me:33 Lo:28	Hi:41 Me:36 Lo:33	Hi:41 Me:36 Lo:33	Hi:42 Me:37 Lo:35	Hi:40 Me:37 Lo:35	Hi:42 Me:39 Lo:35
Exterior dimensions	H x W x D	290 x 870 x 230							
Net weight	kg	11.5	11		11.5			17	
Airflow range	lit	60 - 95	83 - 141		116 - 183	133 - 200	133 - 200	233 - 366	266 - 383
Outside air intake		Not possible							
Air filter, Qty		Polypropylene net x2 (Washable)							
Remote control(option)		wired:RC-EX23A, RC-E5, RCH-E3 wireless:RCN-K-E2, RCN-K71-E2							
Installation data	Refrigerant piping size	Liquid line:#6.35(1/4") Gas line:#9.52(3/8")		Liquid line:#6.35(1/4") Gas line:#12.7(1/2")			Liquid line:#9.52(3/8") Gas line:#15.88(5/8")		

1. The data is measured under the following conditions (ISO 14543-3): Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB, 19°CWB.  
2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.  
3. The operation data indicate when the air conditioner is operated at 200V/50Hz for 1 phase.  
4. Motor input kW and Current please refer to Evolution VRF Selection Data.  
5. Powerful-H can be selected. Sound pressure level: FDK15KXZE1:36dB(A), FDK22KXZE1:38dB(A), FDK28KXZE1:40dB(A), FDK36KXZE1:42dB(A), FDK45KXZE1:42dB(A), FDK56KXZE1:43dB(A), FDK71KXZE1:43dB(A), FDK90KXZE1:44dB(A).  
Air flow: FDK15: 5.7m³/min, FDK22: 8.5m³/min, FDK28: 11m³/min, FDK36: 13m³/min, FDK45: 15m³/min, FDK56: 18m³/min, FDK71: 21m³/min, FDK90: 23m³/min.

## Ceiling Suspended FDE Series

**Model No.**

- FDE36KXZE1
- FDE45KXZE1
- FDE56KXZE1
- FDE71KXZE1
- FDE112KXZE1
- FDE140KXZE1

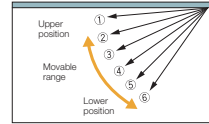


**Remote Control (option)**



**Individual Louvre Control**

Set the louvers in a number of fixed positions for effective air distribution.



\*RCH-E3 is not applicable to the flap control system.

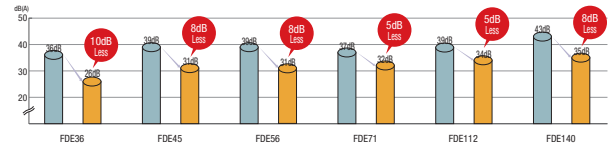
**New Slim Design**

By reducing the number of fan motors, the weight of the FDE has been reduced

	Previous	Current	
FDE71	37	33	4kg less!
FDE112	49	43	6kg less!
FDE140	49	43	6kg less!

**Reduced Operation Noise**

The industry's lowest sound pressure levels were achieved by decreasing air flow volume, decreasing pressure loss with employment of one fan motor and optimizing casing and distributor shape.



## Specifications

See page 103 for exterior dimensions

Item	Model	FDE36KXZE1	FDE45KXZE1	FDE56KXZE1	FDE71KXZE1	FDE112KXZE1	FDE140KXZE1
Nominal cooling capacity	kW	3.5	4.5	5.5	7.1	11.2	14.0
Nominal heating capacity	kW	4.0	5.0	6.3	8.0	12.5	16.0
Power source		1 Phase 220-240V, 50Hz					
Power consumption	Cooling	0.05					
	Heating	0.07					
Sound power level	dB(A)	60	62	62	62	62	62
Sound pressure level	Cooling	Hi:38 Me:31 Lo:26	Hi:38 Me:30 Lo:31	Hi:38 Me:30 Lo:31	Hi:39 Me:32 Lo:32	Hi:42 Me:38 Lo:34	Hi:43 Me:40 Lo:35
	Heating	Hi:34 Me:31 Lo:28	Hi:36 Me:32 Lo:28	Hi:38 Me:33 Lo:28	Hi:41 Me:36 Lo:33	Hi:41 Me:36 Lo:33	Hi:42 Me:37 Lo:35
Exterior dimensions	H x W x D	210 x 1070 x 690		210 x 1320 x 690		250 x 1620 x 690	
Net weight	kg	28	33	33	33	43	43
Airflow range	lit	91 - 216	116 - 216	166 - 333	166 - 333	275 - 466	283 - 533
Outside air intake		Not possible					
Air filter, Qty		Pocket Plastic net x2 (Washable)					
Remote control(option)		wired:RC-EX23A, RC-E5, RCH-E3 wireless:RCN-E-E2					
Installation data	Refrigerant piping size	Liquid line:#6.35(1/4") Gas line:#12.7(1/2")		Liquid line:#9.52(3/8") Gas line:#15.88(5/8")		Liquid line:#9.52(3/8") Gas line:#15.88(5/8")	

1. The data is measured under the following conditions (ISO 14543-3): Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB, 19°CWB.  
2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.  
3. The operation data indicate when the air conditioner is operated at 200V/50Hz for 1 phase.  
4. Motor input kW and Current please refer to Evolution VRF Selection Data.  
5. Powerful-H can be selected. Sound pressure level: FDE36:45.06(45dB(A)), FDE45:47.06(47dB(A)), FDE56:47.06(47dB(A)), FDE71:47.06(47dB(A)), FDE112:49.06(49dB(A)), FDE140:49.06(49dB(A)).  
Air flow: FDE36:45.06(13m³/min), FDE45:50.06(14m³/min), FDE56:55.06(15m³/min), FDE71:60.06(16m³/min), FDE112:70.06(19m³/min), FDE140:80.06(22m³/min).

**FDFW Series**  
Two Way Floor Standing

**INDOOR UNITS**

**INDOOR UNITS**

**FDFL Series - Floor Standing With Casing**  
**FDFU Series - Floor Standing Without Casing**

**Two Way Floor Standing**  
**FDFW Series**

**Model No.**  
FDFW28KXE6F  
FDFW45KXE6F  
FDFW56KXE6F



**Remote Control (option)**



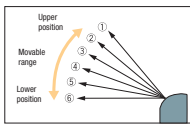
**Sophisticated Design**

With classy semi flat front panel in chic white, the new series is suitable for a variety of applications and can be installed as a floor standing unit, as a wall hung unit or even within a fireplace.

**Louvre Control**

Set the louvers in a number of fixed positions for effective air distribution.

\*RCH-E3 is not applicable to the louvre control system.

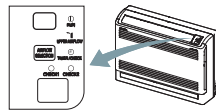


**Quiet Operation**

Thanks to optimum balance of air outlet direction and sufficient air flow volume, the sound level has been minimised. The level of FDFW28KXE6F in cooling mode is 30dB(A) only (to fan speed)

**Easy to Use Operations**

Use the airflow button to activate airflow from both the lower and upper air outlets or just the upper outlet. More options are available by using the remote control



(In case of use of wireless remote control)

**Specifications**

See page 104 for exterior dimensions

Item	Model	FDFW28KXE6F	FDFW45KXE6F	FDFW56KXE6F
Nominal cooling capacity	kW	2.9	4.5	5.6
Nominal heating capacity	kW	3.2	5.0	6.3
Power source		1 Phase 220-240V, 50Hz		
Power consumption	Cooling / Heating	0.02 / 0.02	0.02 / 0.02	0.03 / 0.03
Sound power level	dB(A)	55	57	60
Sound pressure level	dB(A)	Hi:36 Mid:34 Lo:30	Hi:38 Mid:36 Lo:33	Hi:44 Mid:37 Lo:33
Exterior dimensions	H x W x D	600x960x238		
Net weight	kg	19		20
Airflow range	l/s	117 - 150		134 - 184
Air filter	G/y	Polypropylene net x1 (Washable)		
Remote control(option)		wired:RC-EX23A, RC-E5, RCH-E3 wireless:RCN-FW-E2		
Installation data		Liquid line:ø6.35(1/4") Gas line:ø9.52(3/8")	Liquid line:ø6.35(1/4") Gas line:ø12.7(1/2")	

1. The data is measured under the following conditions (AS1 NZS 3803.0). Cooling: indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 0°CWB.  
2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.  
3. The operation data indicate when the air conditioner is operated at 240V 50Hz for 1 phase.  
4. Motor input kW and Current please refer to Conclusion I/P Selection Data.

**Floor Standing (with casing)**  
**FDFL Series**  
**Floor Standing (without casing)**  
**FDFU Series**

**Model No.**  
FDFL71KXE6F

FDFL28KXE6F  
FDFL45KXE6F  
FDFL56KXE6F  
FDFL71KXE6F



FDFL

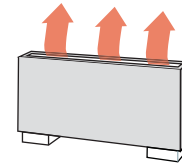
**Remote Control (option)**



FDFU (concealed type)



Compact design at 630mm height



Wider airflow for optimum comfort

**Specifications**

See page 105 for exterior dimensions

Item	Model	FDFL71KXE6F	FDFL28KXE6F	FDFL45KXE6F	FDFL56KXE6F	FDFL71KXE6F
Nominal cooling capacity	kW	7.1	2.9	4.5	5.6	7.1
Nominal heating capacity	kW	8.0	3.2	5.0	6.3	8.0
Power source		1 Phase 220-240V, 50Hz				
Power consumption	Cooling / Heating	0.10 / 0.10	0.02 / 0.02	0.02 / 0.02	0.03 / 0.03	0.10 / 0.10
Sound power level	dB(A)	62	58	60	60	60
Sound pressure level	dB(A)	Hi:43 Mid:41 Lo:40	Hi:41 Mid:38 Lo:36			Hi:43 Mid:41 Lo:40
Exterior dimensions	H x W x D	630x1491x225	630x1087x225		630x1372x225	
Net weight	kg	40	25		32	
Airflow range	l/s	200 - 300	167 - 200		167 - 234	
Air filter	G/y	Polypropylene net x1 (Washable)				
Remote control(option)		wired:RC-EX23A, RC-E5, RCH-E3 wireless:RCN-KIT4-E2				
Installation data		Liquid line:ø9.52(3/8") Gas line:ø15.88(5/8")	Liquid line:ø6.35(1/4") Gas line:ø9.52(3/8")	Liquid line:ø6.35(1/4") Gas line:ø12.7(1/2")	Liquid line:ø6.35(1/4") Gas line:ø12.7(1/2")	Liquid line:ø9.52(3/8") Gas line:ø15.88(5/8")

1. The data is measured under the following conditions (AS1 NZS 3803.0). Cooling: indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: indoor temp. of 20°CDB, and outdoor temp. of 7°CDB, 0°CWB.  
2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.  
3. The operation data indicate when the air conditioner is operated at 240V 50Hz for 1 phase.  
4. Motor input kW and Current please refer to Conclusion I/P Selection Data.

# INDOOR UNITS

# INDOOR UNITS

## Outdoor Air Processing unit FDU-F Series

**Model No.**  
FDU650FKOZE1  
FDU1100FKOZE1  
FDU1800FKOZE1  
FDU2400FKOZE1

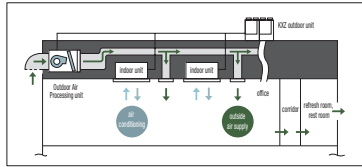


**Remote Control (option)**



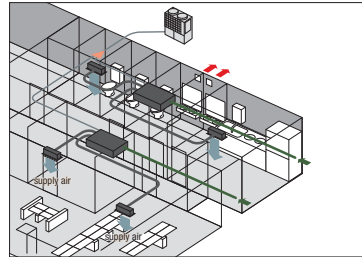
**Contained External Air Intake**

Outdoor Air processing unit can be connected in a KXZ system as one of indoor unit series and can create fresh and comfortable air supply together from our high advanced technology.



**Compact Design**

Compact design at just 280(650, 1100), 379(1800, 2400)mm in height, high static pressure of 200Pa and the industry's lowest noise level can meet various kind of installation location for office, refresh room, restroom and kitchen of restaurant etc.



- This unit is the specific unit for processing the outdoor air temperature closer to the room temperature. For conditioning the room temperature a dedicated air-conditioner is required additionally.
- This unit monitors the outdoor air temperature and controls thermostat ON/OFF at the setting temperature by the remote control, which indicates the outdoor air temperature for controlling thermostat ON/OFF. When thermostat is turned OFF, the operation is changed to the fan mode so that unprocessed outdoor air will be blown into the room directly. Therefore place the air outlet port or orient the air outlet direction not to blow air directly to persons in the room, especially in the small room such as a restroom and/or sanitary hot water supplying room.
- It is strictly prohibited to monitor the room temperature by switching to the thermostat at remote controller side and/or the optional remote thermostat. Otherwise dew formation at air outlet port and/or dew dripping may occur during cooling operation due to the lower outdoor air temperature. Therefore keep the remote controller of this unit in place closer to the administrator so as not to be touched it freely by the end user.
- Defrosting operation with this unit is prohibited.
- When handing over this unit to the end user, make sure to explain sufficiently about the foregoing cautions, the installation place and usage of remote control for this unit and the location of the air outlet.

**Connectivity with Outdoor units**

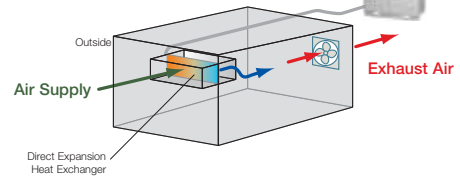
FDU-F series are connectable to 22.4~168kW outdoor units, **not connectable to 11.2~15.5kW, KXZP Lite.**

**Combination with Outdoor units**

	Case	Combination
A	In case OA processing units only are connected with outdoor units.	The total capacity of FDU-F is 50~100% of outdoor capacity and max quantity of FDU-F is 2 units.
B	In case both of OA processing units and dedicated air-conditioner are connected with outdoor units.	The total capacity of FDU-F and dedicated air-conditioners is 50~100% of outdoor capacity and max quantity of FDU-F should be below 30% of outdoor unit capacity.



**FDU-F OA Processing units**



## Specifications

See page 106-107 for exterior dimensions

Item	Model	FDU650FKOZE1	FDU1100FKOZE1	FDU1800FKOZE1	FDU2400FKOZE1
Nominal cooling capacity	kW	6.5	13.0	22.4	33.0
Nominal heating capacity	kW	6.5	10.5	16.0	21.5
Power source		1 Phase 220-240V, 50Hz			
Power consumption	Cooling	0.25	0.36	1.20	1.20
	Heating	0.25	0.36	1.20	1.20
Sound pressure level	dB(A)	Hi:31	Hi:37	Hi:42	Hi:45
Exterior dimension (HxWxD)	mm	280x950x635	280x1370x740	379x1600x893	
Net weight	kg	34	54	89	89
Airflow (Standard)	l/s	Hi:184	Hi:300	Hi:500	Hi:667
External static pressure	Pa	200 (at H Air flow)			
Air filter	Qty	Pressure loss: 1			
Remote control(option)		wired:RC-EK23A, RC-E5, RCH-E3 wireless:RCN-KIT4-E2			
Installation data	Refrigerating piping size	Liquid line:ø9.52(3/8") Gas line:ø15.88(5/8")		Liquid line:ø9.52(3/8") Gas line:ø19.05(3/4")	
	Refrigerating piping size	Liquid line:ø9.52(3/8") Gas line:ø15.88(5/8")		Liquid line:ø9.52(3/8") Gas line:ø22.22(7/8")	

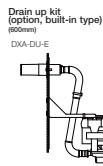
1. The data is measured under the following conditions (JIS / A.S. 3822.3). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 35°CDB. Heating: Indoor temp. of 20°CDB, and outdoor temp. of 7°CDB. P/COB. P/COB.  
2. Sound pressure level indicates the value in an anechoic chamber. During operation these values are somewhat higher due to ambient conditions.  
3. Temperature range of outdoor air must be 20~40°CDB (68~104°F) during cooling and 0~24°CDB during heating.  
4. The factory E.S.P. setting is set within the range of 10~125Pa. SWP-4 is limited to "ON". E.S.P. setting range can be changed to 10~200 Pa. (with RC-EK23A and RC-E5 only)  
5. Motor input kW and Current please refer to Evolution VPS Selection Data.  
6. The operation data indicate when the air conditioner is operated at 1/2EV 50% for 1 phase.

# INDOOR UNITS

# EEV-KIT

## Fresh Air DX Assembly

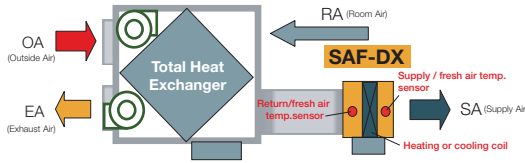
**Model No.**  
SAF-DX250E6  
SAF-DX350E6  
SAF-DX500E6  
SAF-DX800E6  
SAF-DX1000E6



**Remote Control (option)**



- SAF-DX is a heating or cooling coil incorporating KXZ series controls. It can be used in combination with our SAF series of total heat exchanger.
- Combination of SAF-DX together with other indoor units is possible. The capacity code index of each model is shown below and must be used when making the system selection. Total capacity code index must be within 100% of outdoor unit capacity code index.
- Remote control option is the same as with other indoor units (see above). Connection to all Superlink controls is also possible.
- Optional condensate lift mechanism is also available (600mm height).
- Return air temp. control or supply air temp. control can be selectable.



SAF-DX can provide heating or cooling to the fresh air supplied through a 3rd party air handling unit or total heat exchanger such as our SAF series.

## Specifications

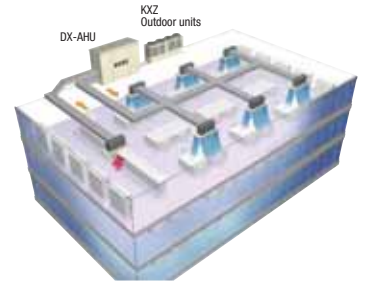
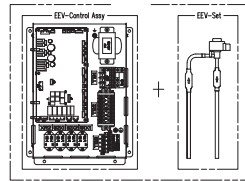
See page 108 for exterior dimensions

Item	Model	SAF-DX250E6	SAF-DX350E6	SAF-DX500E6	SAF-DX800E6	SAF-DX1000E6
Normal cooling capacity *1	kW	2.5	2.8	3.5	5.5	6.3
Normal heating capacity *2	kW	1.8	2.2	2.8	4.5	5.6
Capacity code		22	28	36	56	71
Power source		1 Phase 220-240V, 50Hz				
Power consumption (cooling)	W	7.2				
Power consumption (heating)	W	7.2				
Exterior dimensions (H x W x D)	mm	315 x 452 x 422				
Net weight	kg	12.3	13.6	16.1	18.4	27.8
Airflow (Standard)	l/s	69	97	139	222	278
Internal resistance	Pa	38				
Remote control option		68				
Installation data		Liquid line #6.35(1/4") Gas line #9.52(3/8")		Liquid line #6.35(1/4") Gas line #12.7(1/2")		Liquid line #9.52(3/8") Gas line #15.88(5/8")

1. The data is measured under the following conditions (BS/NCS 3823). Cooling: Indoor temp. of 27°CDB, 19°CWB, and outdoor temp. of 39°CDB. Heating: Indoor temp. of 20°CDB, 19°CWB, and outdoor temp. of 7°CDB, 0°CWB.  
2. Motor input (W) and Current (A) refer to Outdoor (OP) Selection data.  
3. The operation data indicate when the air-conditioner is operated at 240V 50Hz for 1 phase.

## EEV-KIT

- EEV-KIT is the control kit for operating the locally provided AHU or FCU with direct expansion heat exchanger coils in connection with the KXZ / KXE6 system.  
(AHU : Air Handling Unit, FCU : Fan Coil Unit)
- EEV-KIT is composed of one EEV-Control ASSY and one EEV-Set.



DX : Direct expansion coil

## Features

EEV-Control Assy has 2 types.

Refrigeration system	EEV-Control Assy	
	EEVKIT6-E-M	EEVKIT6-E-C
Single	Not use	1 box-Many boxes
Multiple	1 box (for master)	Many boxes(for slave)

EEV-Set Select from following 3 types according to the coil capacity.

Type	EEV6-71-E	EEV6-160-E	EEV6-280-E
Capacity (kW)	2.2-7.1	9.0-16.0	22.4-28.0

## System Configuration

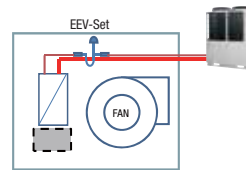
- Single refrigeration system EEVKIT6-E-C ... Possible with multiple
- Multiple refrigeration system EEVKIT6-E-M (1) + EEVKIT6-E-C, etc possible with multiple (Max32)
- EEVKIT6-E-C is common for both single and multiple refrigeration systems

## Single Refrigerant System

- Single refrigeration system is one that can have multiple outdoor units on one refrigerant pipe work circuit.
- There are 2 types of EEV-KIT systems that can be built into the single refrigeration system.
- System A : one EEV-KIT.
- System B : multiple EEV-KIT's.

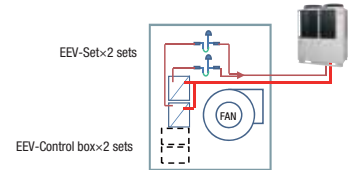
### System A

- This system has only one set of EEV-KIT built into one indoor unit with only one heat exchanger. This system can be applied to an indoor unit whose capacity is up to 28.0kW



### System B

- System B is a system that has multiple EEV-KIT's built into one indoor unit with multiple heat exchangers on one refrigerant circuit.
- This system can be applied up to 168kW (for KXZ)





# EEV-KIT

# DIMENSIONS - OUTDOOR UNITS

## Multiple Refrigerant System

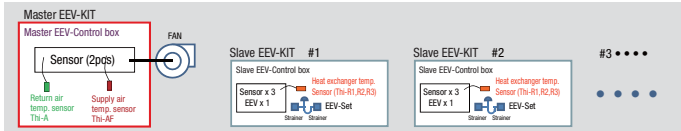
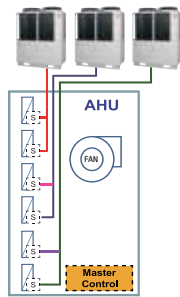
Multiple refrigeration system is an AHU system with  
 1) Multiple independent refrigerant circuits  
 2) One master control to control the whole system.

### Advantages

- Large systems are possible with max capacity 896kW. (Indoor unit : 28kW x 32)
- External control
- Capacity step control

### Additional parts over a single refrigeration system

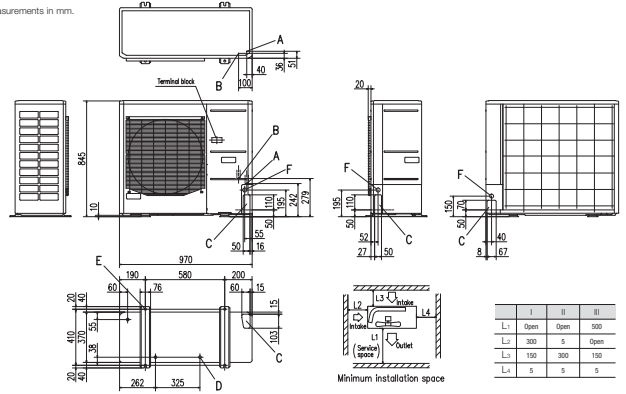
- One master control
- The slave EEV control and EEV set are the same as a single refrigeration system.



## KX MICRO

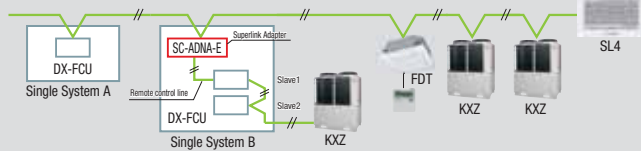
## FDC112 - 155KXEN6, FDC140 - 155KXES6

All measurements in mm.



## Connection to SUPERLINK-II

### Single Refrigeration System



### Multiple Refrigeration System



Mark	Content	
A	Service valve connection (gas side)	ø15.88 (5/8") (Flare)
B	Service valve connection (liquid side)	ø9.52 (3/8") (Flare)
C	Pipe/cable draw-out hole	4 places
D	Drain discharge hole	ø20 x 3 places
E	Anchor bolt hole	M10 x 4 places
F	Cable draw-out hole	ø30 x 3 places

### Notes:

- It must not be surrounded by walls on the four sides.
- The unit must be fixed with anchor bolts. An anchor bolt must not protrude more than 15mm.
- Where the unit is subject to strong winds, fix it in such a direction that the blower outlet faces perpendicularly to the dominant wind direction.
- Leave 1m or more space above the unit.
- A wall in front of the blower outlet must not exceed the units height.
- The model name label is attached on the lower right corner of the front panel.

## Refrigerant piping

Outdoor unit (kW)	11.2	14	15.5
Gas pipe	Furthest indoor unit ø15.88		
Liquid pipe	≈70m ø9.52		

### Branch pipes

DIS-22-1G  
DIS-180-1G

### Header pipe

HEAD-22-1G  
HEAD-180-1G

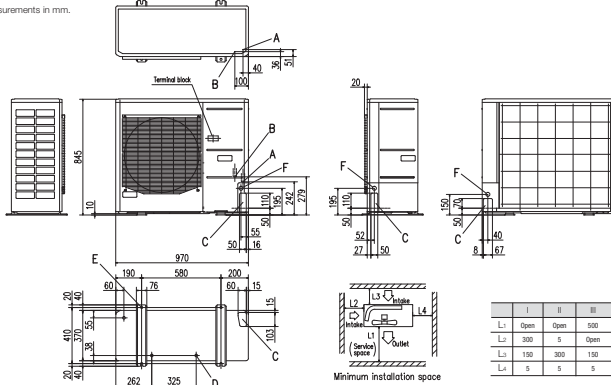
# DIMENSIONS - OUTDOOR UNITS

# DIMENSIONS - OUTDOOR UNITS

## KX MICRO

FDC90-140KXZEN1-W, FDCA155KXZEN1-W /  
FDC112-140KXZES1-W, FDCA155KXZES1-W

All measurements in mm.



Mark	Content
A	Service valve connection (gas side) $\phi 15.88$ (5/8") (Flare)
B	Service valve connection (liquid side) $\phi 9.52$ (3/8") (Flare)
C	Pipe/cable draw-out hole
D	Drain discharge hole $\phi 20$ x 3 places
E	Anchor bolt hole M10 x 4 places
F	Cable draw-out hole $\phi 30$ x 3 places

- Notes:
- (1) It must not be surrounded by walls on the four sides.
  - (2) The unit must be fixed with anchor bolts. An anchor bolt must not protrude more than 15mm.
  - (3) Where the unit is subject to strong winds, fix it in such a direction that the blower outlet faces perpendicularly to the dominant wind direction.
  - (4) Leave 1m or more space above the unit.
  - (5) A wall in front of the blower outlet must not exceed the unit's height.
  - (6) The model name label is attached on the lower right corner of the front panel.

## Refrigerant piping

Outdoor unit (kW)	9.0	11.2	14.0	15.2
Gas pipe	Furthest indoor unit $\phi 15.88$			
Liquid pipe	Furthest indoor unit $\phi 9.52$			



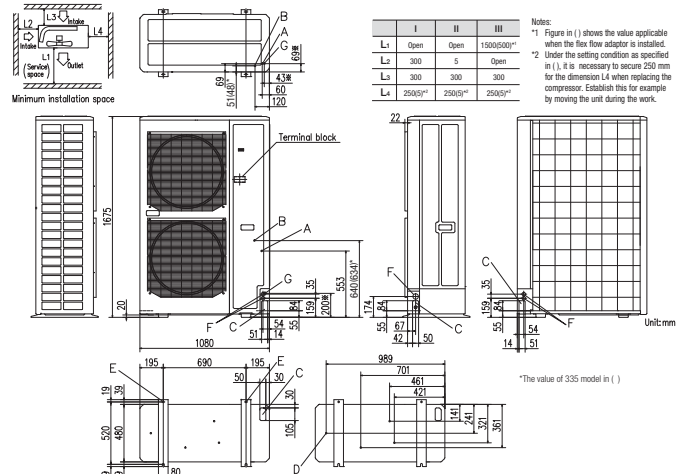
DIS-22-1G  
DIS-180-1G

HEAD4-22-1G  
HEAD6-180-1G

## KXE6

FDC224 - 335KXEN6

All measurements in mm.



Mark	Item	224	280	335
A	Service valve connection of the attached connecting pipe (gas side)	$\phi 19.05$ (3/4") (Flare)	$\phi 19.05$ (3/4") (Flare)	$\phi 19.05$ (3/4") (Flare)
B	Service valve connection (liquid side)	$\phi 9.52$ (3/8") (Flare)	$\phi 9.52$ (3/8") (Flare)	$\phi 12.7$ (1/2") (Flare)
C	Pipe/cable draw-out hole	4places	4places	4places
D	Drain discharge hole	$\phi 20$ x 4places	$\phi 20$ x 4places	$\phi 20$ x 4places
E	Anchor bolt hole	M10 x 4places	M10 x 4places	M10 x 4places
F	Cable draw-out hole	$\phi 30$ x 2places (front) $\phi 45$ (side) $\phi 30$ x 2places (back)	$\phi 30$ x 2places (front) $\phi 45$ (side) $\phi 30$ x 2places (back)	$\phi 30$ x 2places (front) $\phi 45$ (side) $\phi 30$ x 2places (back)
G	Connecting position of the local pipe (gas side)	$\phi 19.05$ (3/4") (Brazeing)	$\phi 22.22$ (7/8") (Brazeing)	$\phi 25.4$ (1") (Brazeing)

- Notes:
- (1) It must not be surrounded by walls on the four sides.
  - (2) The unit must be fixed with anchor bolts. An anchor bolt must not protrude more than 15mm.
  - (3) Where the unit is subject to strong winds, the blower outlet should face perpendicularly to the dominant wind direction.
  - (4) Leave a 1m or more space above the unit.
  - (5) A wall in front of the blower outlet must not exceed the unit's height.
  - (6) The model name label is attached on the lower right corner of the front.
  - (7) Connect the Service valve with local pipe by using the pipe of the attachment (Gas side only).
  - (8) Mark G shows the connecting position of the local pipe (Gas side only).

## Refrigerant Piping

Outdoor unit (kW)	22.4	28	33.5
Gas pipe	$\phi 19.05$	$\phi 22.22$	$\phi 28.58$
Liquid pipe	$\phi 9.52$	$\phi 12.7$	$\phi 12.7$
Gas pipe	Furthest indoor unit $\phi 22.22$ $\phi 28.58$		
Liquid pipe	Furthest indoor unit $\phi 9.52$		



DIS-22-1G  
DIS-180-1G

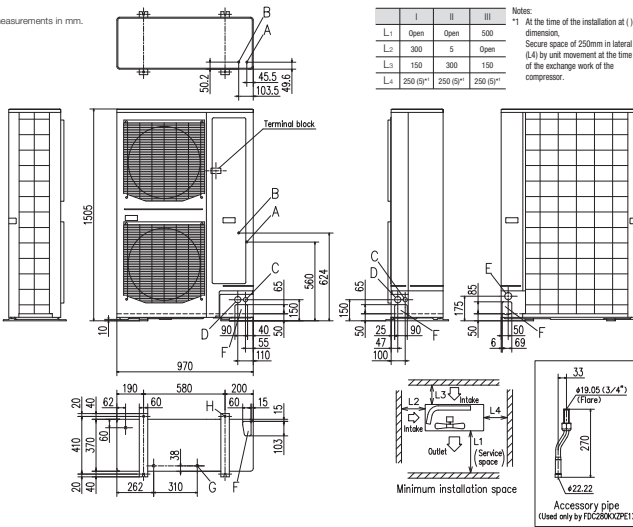
DIS-371-1G

HEAD4-22-1G  
HEAD6-180-1G  
HEAD8-371-2

# DIMENSIONS - OUTDOOR UNITS

## KXZP FDC224 - 280KXZPE1

All measurements in mm.

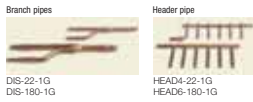


Mark	Item	
A	Service valve connection of the attached connecting pipe (gas side)	ø19.05 (3/4") (Flare)
B	Service valve connection (liquid side)	ø9.52 (3/8") (Flare)
C	Cable draw-out hole (front - side)	ø30 x 2places
D	Cable draw-out hole (front - side)	ø45 x 2places
E	Cable draw-out hole (back)	ø50
F	Pipe/cable draw-out hole	4places
G	Drain discharge hole	ø20 x 3places
H	Anchor bolt hole	M10 x 4places

Notes:  
 (1) It must not be surrounded by walls on the four sides.  
 (2) The unit must be fixed with anchor bolts.  
 (3) An anchor bolt must not protrude more than 15mm.  
 (4) Where the unit is subject to strong winds, lay it in such a direction that the blower outlet faces perpendicularly to the dominant wind direction.  
 (5) Leave 1m or more space above the unit.  
 (6) A wall in front of the blower outlet must not exceed the units height.  
 (7) The model name label is attached on the lower right corner of the front panel.  
 (8) Connect the Service valve with local pipe by using the pipe of the attachment.  
 (9) (Gas side only) Accessory pipe is used only by FDC280KXZPE1.  
 (10) Regarding attaching the pipe of accessories, refer to an attached installation manual.

## Refrigerant Piping

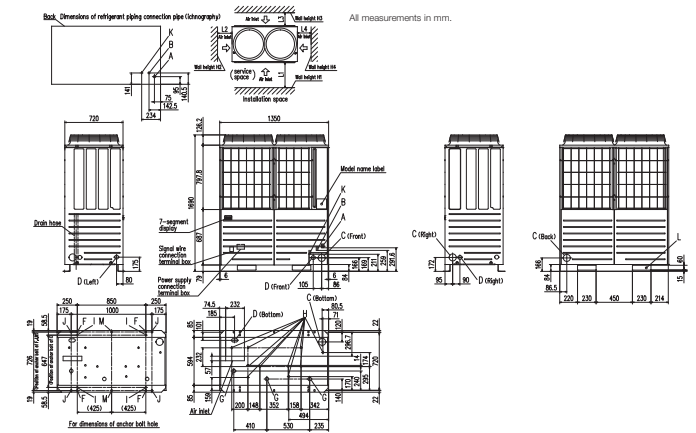
Outdoor unit (kW)	22.4	28
Gas pipe	ø19.05	ø22.22
Liquid pipe	ø9.52	
Gas pipe	ø22.22	ø25.4xø28.58
Liquid pipe		ø12.7



# DIMENSIONS - OUTDOOR UNITS

## KXZE1 FDC280 - 335KXZE1

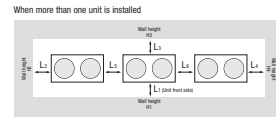
All measurements in mm.



Mark	Content	280	335
A	Refrigerant gas piping connection pipe	ø22.22(Brazing)	ø25.4(Brazing)
B	Refrigerant liquid piping connection pipe	ø9.52(Flare)	ø12.7(Flare)
C	Refrigerant piping exit hole		ø88(or ø100)
D	Power supply entry hole	ø50 (right- left- front, long hole 40 x 80 (bottom))	
F	Anchor bolt hole	M10 x 4 places	
G	Drain waste water hose hole	ø45 x 4 places	
H	Drain hole	ø20 x 10 places	
K	Refrigerant oil equalisation piping connection pipe	ø9.52(Flare)	
L	Carrying in or hole for hanging	230 x 60	

Installation example		
Dimensions	1	2
L1	500	Open
L2	1030	1030
L3	100	100
L4	1030	Open
H1	1500	Open
H2	No limit	No limit
H3	1000	No limit
H4	No limit	Open

In case the ambient temperature becomes 43°C or higher during cooling operation.



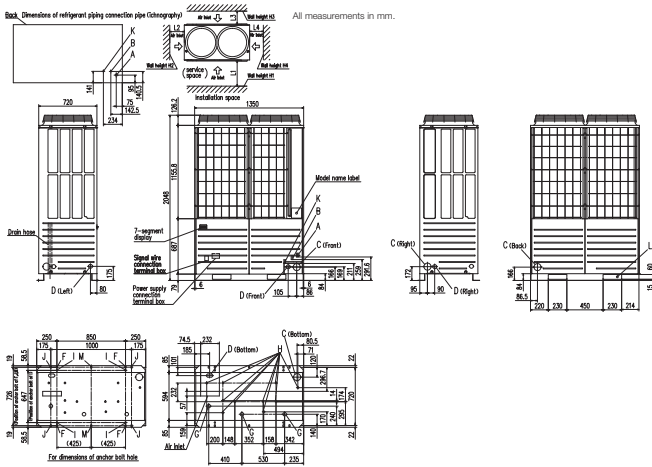
Installation example		
Dimensions	1	2
L1	500	Open
L2	1930	200
L3	100	300
L4	1930	Open
L5	1930	400
L6	1930	400
H1	1500	Open
H2	No limit	No limit
H3	1000	No limit
H4	No limit	Open

In case the ambient temperature becomes 43°C or higher during cooling operation.

# DIMENSIONS - OUTDOOR UNITS

# DIMENSIONS - OUTDOOR UNITS

## KXZE1 FDC400 - 560KXZE1

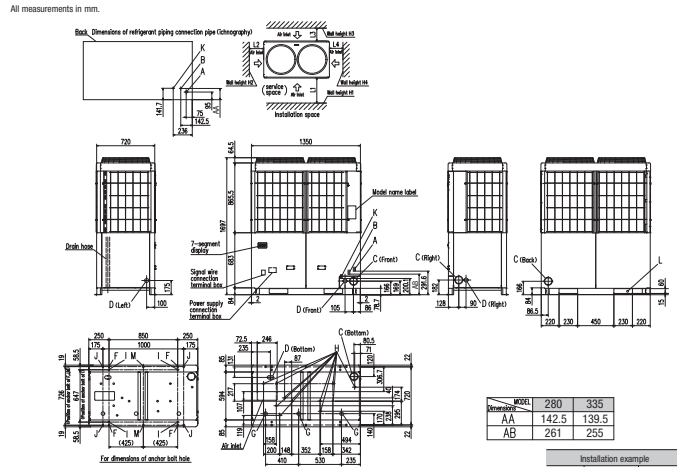


Mark	Content	400	450, 475, 500, 560
A	Refrigerant gas piping connection pipe	ø25.4(Brazing)	ø28.58(Brazing)
B	Refrigerant liquid piping connection pipe	ø12.7(Flare)	ø12.7(Flare)
C	Refrigerant piping exit hole	ø88(or ø100)	ø88(or ø100)
D	Power supply entry hole	ø50 (right - left - front), long hole 40 x 80 (bottom)	ø50 (right - left - front), long hole 40 x 80 (bottom)
F	Anchor bolt hole	M10 x 4 places	M10 x 4 places
G	Drain waste water hose hole	ø45 x 3 places	ø45 x 3 places
H	Drain hole	ø20 x 10 places	ø20 x 10 places
K	Refrigerant oil equalization piping connection pipe	ø9.52(Flare)	ø9.52(Flare)
L	Carrying in or hole for hanging	230 x 60	230 x 60

Installation example		
Dimensions	1	2
L1	500	Open
L2	1030	1030
L3	100	100
H1	1500	Open
H2	No limit	No limit
H3	1000	No limit
H4	No limit	Open

\*) In case it is the promised installation location that the outdoor unit is used on conditions with the ambient temperature of 43°C or more.

## KXZE2 FDC280 - 335KXZE2

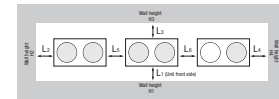


Mark	Content	280	335
A	Refrigerant gas piping connection pipe	ø22.22(Brazing)	ø25.4(Brazing)
B	Refrigerant liquid piping connection pipe	ø9.52(Flare)	ø12.7(Flare)
C	Refrigerant piping exit hole	ø88(or ø100)	ø88(or ø100)
D	Power supply entry hole	ø50 (right - left - front), long hole 40 x 80 (bottom)	ø50 (right - left - front), long hole 40 x 80 (bottom)
F	Anchor bolt hole	M10 x 4 places	M10 x 4 places
G	Drain waste water hose hole	ø45 x 3 places	ø45 x 3 places
H	Drain hole	ø20 x 11 places	ø20 x 11 places
K	Refrigerant oil equalization piping connection pipe	ø9.52(Flare)	ø9.52(Flare)
L	Carrying in or hole for hanging	230 x 60	230 x 60

Installation example		
Dimensions	1	2
L1	500	Open
L2	1030	1030
L3	100	100
L4	1030	Open
H1	1500	Open
H2	No limit	No limit
H3	1000	No limit
H4	No limit	Open

\*) In case it is the promised installation location that the outdoor unit is used on conditions with the ambient temperature of 43°C or more.

When more than one unit is installed



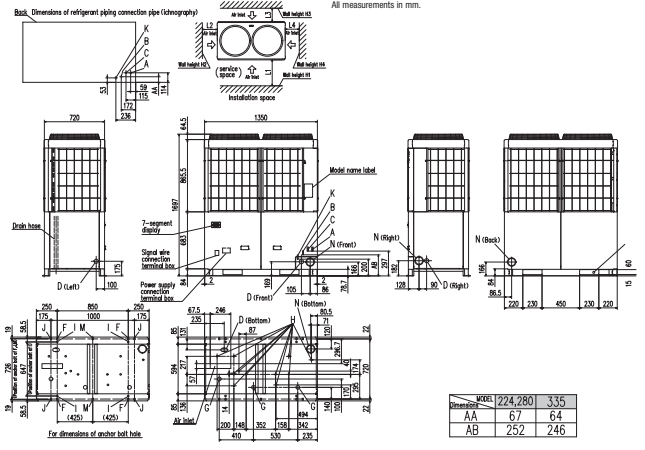
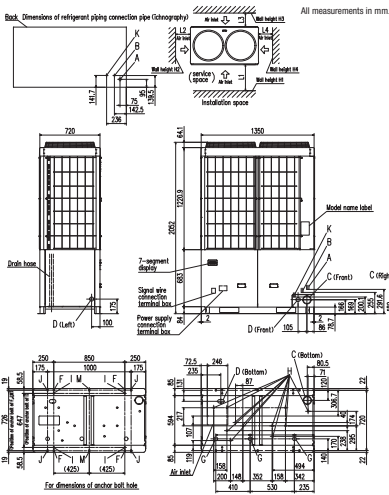
Installation example		
Dimensions	1	2
L1	500	Open
L2	1030	200
L3	100	300
L4	1030	Open
L5	1030	400
L6	1030	400
H1	1500	Open
H2	No limit	No limit
H3	1000	No limit
H4	No limit	Open

# DIMENSIONS - OUTDOOR UNITS

# DIMENSIONS - OUTDOOR UNITS

## KXZE2 FDC400 - 560KXZE2

## KXZRE2 FDC224 - 335KXZRE2

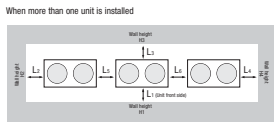


Installation example		
Dimensions	1	2
L <sub>1</sub>	500	Open
L <sub>2</sub>	10(0)	10(30)
L <sub>3</sub>	100	100
L <sub>4</sub>	10(0)	Open
H <sub>1</sub>	1500	Open
H <sub>2</sub>	No limit	No limit
H <sub>3</sub>	1000	No limit
H <sub>4</sub>	No limit	Open

(i) In case it is the promised installation location that the outdoor unit is used on conditions with the ambient temperature of 43°C or more.

Installation example		
Dimensions	1	2
L <sub>1</sub>	500	Open
L <sub>2</sub>	10(0)	200
L <sub>3</sub>	100	300
L <sub>4</sub>	10(0)	Open
L <sub>5</sub>	10(0)	400
L <sub>6</sub>	10(0)	400
H <sub>1</sub>	1500	Open
H <sub>2</sub>	No limit	No limit
H <sub>3</sub>	1000	No limit
H <sub>4</sub>	No limit	Open

Mark	Content	400	450, 475, 500, 560
A	Refrigerant gas piping connection pipe	ø25.4(Brazing)	ø28.58(Brazing)
B	Refrigerant liquid piping connection pipe	ø12.7(Flare)	ø12.7(Flare)
C	Refrigerant piping exit hole	ø88(or ø100)	ø88(or ø100)
D	Power supply entry hole	ø50 (right - left - front), long hole 40 x 80 (bottom)	ø50 (right - left - front), long hole 40 x 80 (bottom)
F	Anchor bolt hole	M10 x 4 places	M10 x 4 places
G	Drain waste water hose hole	ø45 x 3 places	ø45 x 3 places
H	Drain hole	ø20 x 11 places	ø20 x 11 places
K	Refrigerant oil equalization piping connection pipe	ø9.52(Flare)	ø9.52(Flare)
L	Carrying in or hole for hanging	230 x 60	230 x 60



Mark	Content	224	280	335
A	Refrigerant suction gas piping connection entrance	ø19.05(Brazing)	ø22.22(Brazing)	ø25.4(Brazing)
B	Refrigerant liquid piping connection entrance	ø9.52(Flare)	ø9.52(Flare)	ø12.7(Flare)
C	Refrigerant discharge gas piping connection entrance	ø15.88(Brazing)	ø15.88(Brazing)	ø19.05(Brazing)
D	Power supply entry hole	ø50(right - left - front), long hole 40x80(Bottom)	ø50(right - left - front), long hole 40x80(Bottom)	ø50(right - left - front), long hole 40x80(Bottom)
F	Anchor bolt hole	M10 x 4 places	M10 x 4 places	M10 x 4 places
G	Drain waste water hose hole	ø45 x 3 places	ø45 x 3 places	ø45 x 3 places
H	Drain hole	ø20 x 11 places	ø20 x 11 places	ø20 x 11 places
K	Refrigerant oil equalization piping connection entrance	ø9.52(Flare)	ø9.52(Flare)	ø9.52(Flare)
L	Carrying in or hole for hanging	230x60	230x60	230x60
N	Refrigerant piping exit hole	ø88(or ø100)	ø88(or ø100)	ø88(or ø100)

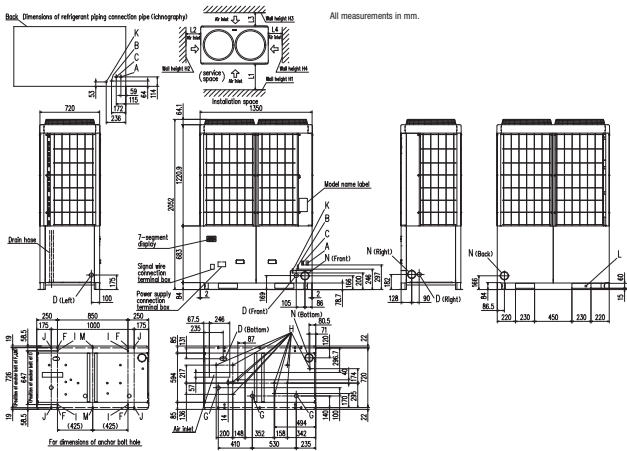
Dimensions	224	280	335
AA	67	64	64
AB	252	246	246

Installation example		
Dimensions	1	2
L <sub>1</sub>	500	Open
L <sub>2</sub>	10(0)	10(30)
L <sub>3</sub>	100	100
L <sub>4</sub>	10(0)	Open
L <sub>5</sub>	10(0)	Open
L <sub>6</sub>	10(0)	Open
H <sub>1</sub>	1500	Open
H <sub>2</sub>	No limit	No limit
H <sub>3</sub>	1000	No limit
H <sub>4</sub>	No limit	Open

(i) In case it is the promised installation location that the outdoor unit is used on conditions with the ambient temperature of 43°C or more.

# DIMENSIONS - OUTDOOR UNITS

## KXZRE2 FDC400 - 500KXZRE2



Mark	Content	400	450	475	500
A	Refrigerant suction gas piping connection entrance	ø23.4 (Brazing)		ø28.58 (Brazing)	
B	Refrigerant liquid piping connection entrance			ø12.7 (Flare)	
C	Refrigerant discharge gas piping connection entrance			ø22.22 (Brazing)	
D	Power supply entry hole		ø50 (right - left - front, long hole 40x80) (Bottom)		
F	Anchor bolt hole		M10 x 4 places		
G	Drain waste water hose hole		ø45 x 3 places		
H	Drain hole		ø20 x 11 places		
K	Refrigerant oil equalization piping connection pipe		ø9.52 (Flare)		
L	Carrying in or hole for hanging		230x60		
N	Refrigerant piping exit hole		ø88 (or ø100)		

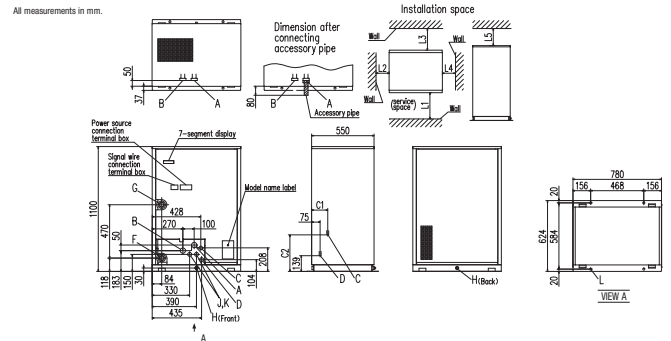
Installation example

Dimensions	1	2
L1	500	Open
L2	100(3)	100(3)
L3	100	100
L4	100(3)	Open
H1	1500	Open
H2	No limit	No limit
H3	1000	No limit
H4	No limit	Open

① In case it is the promised installation location that the outdoor unit is used on conditions with the ambient temperature of 8°C or more.

# DIMENSIONS - OUTDOOR UNITS

## KXZW FDC224 - 335KXZWE1



Mark	Content	Dimension	Piping size				Connection method		
			FDC-KXZWE1	FDC224KXZWE1	FDC280KXZWE1	FDC335KXZWE1			
A	High/low gas line	Refer to piping size	224 280	335	High/low gas line	ø19.05	ø22.22	ø25.4	Flange
B	-	Not to use.	C1	142 139	Liquid line	ø9.52	ø9.52	ø12.7	Flare
C	Liquid line	Refer to piping size	C2	322 316	Oil equalization line	ø9.52	ø9.52	ø9.52	Flare
D	Oil equalization line	Refer to piping size							
F	Water inlet	R1 1/4							
G	Water outlet	R1 1/4							
H	Drain outlet	Rp 1/2.2places	Dimension	Insulation example	1				
J	Power source intake	ø35	L1	600 or more					
K	Signal wiring intake	ø35	L2	20 or more					
L	Anchor bolt hole	ø18.4places	L3	500 or more					
			L4	20 or more					
			L5	300 or more					

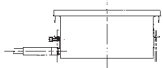
# DIMENSIONS - INDOOR UNITS

# DIMENSIONS - INDOOR UNITS

## One Way Compact Ceiling Cassette FDTQ22-36KXE1F

All measurements in mm.

Direct blow panel (TO-PSA-15W-E)

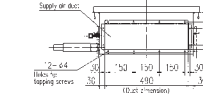


Direct blow panel (TO-PSB-15W-E)

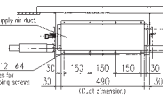


Model	W	H	W	H
TO-PSA-15W-E	485	485	485	485
TO-PSB-15W-E	485	485	485	485

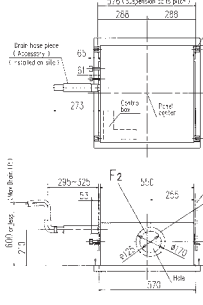
Duct panel (DR-PSA-14W-ER)



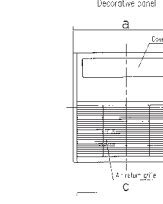
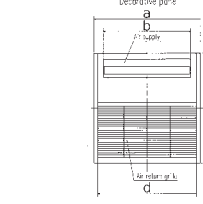
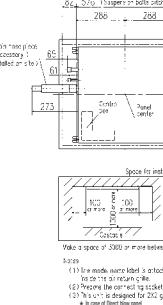
Duct panel (DR-PSB-14W-ER)



Decorative panel (D950)



Decorative panel (D950)



Dimension Table

Model	a	b	c	d
TO-PSA-15W-E	625	514	650	580
TO-PSB-15W-E	780	514	650	580

Dimension Table

Model	a	b	c
DR-PSA-14W-ER	625	650	580
DR-PSB-14W-ER	780	650	580

## Four-Way Ceiling Cassette FDT28-160KXZE1, KXZE1-W

All measurements in mm.

FDT28KXZE1

36KXZE1

45KXZE1

56KXZE1

71KXZE1

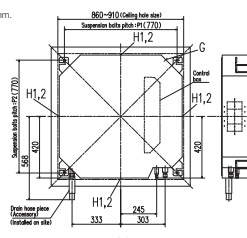
FDT28KXZE1-W

36KXZE1-W

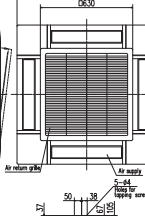
45KXZE1-W

56KXZE1-W

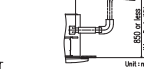
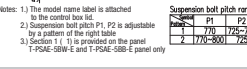
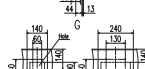
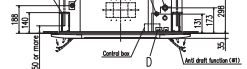
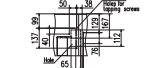
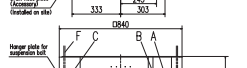
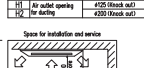
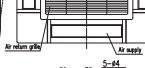
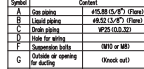
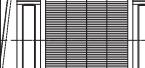
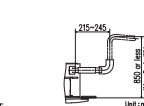
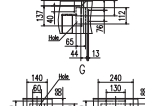
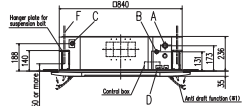
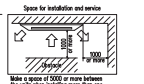
71KXZE1-W



Decorative panel (D950)



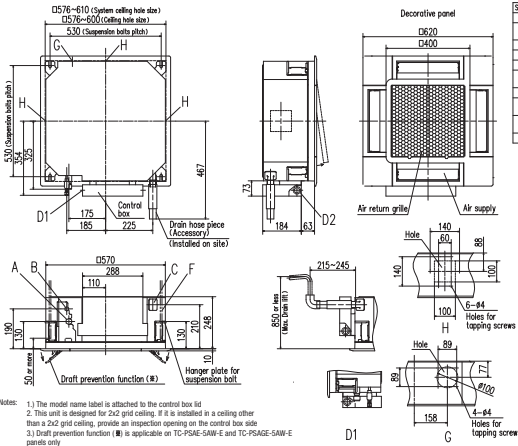
Symbol	Label	Content
A	Top plate	#16.8 (1.6") (1)
B	Grid plate	#16.8 (1.6") (1)
C	Grid plate	#16.8 (1.6") (1)
D	Grid plate	#16.8 (1.6") (1)
E	Grid plate	#16.8 (1.6") (1)
F	Grid plate	#16.8 (1.6") (1)
G	Grid plate	#16.8 (1.6") (1)
H	Grid plate	#16.8 (1.6") (1)
I	Grid plate	#16.8 (1.6") (1)
J	Grid plate	#16.8 (1.6") (1)
K	Grid plate	#16.8 (1.6") (1)
L	Grid plate	#16.8 (1.6") (1)
M	Grid plate	#16.8 (1.6") (1)
N	Grid plate	#16.8 (1.6") (1)
O	Grid plate	#16.8 (1.6") (1)
P	Grid plate	#16.8 (1.6") (1)
Q	Grid plate	#16.8 (1.6") (1)
R	Grid plate	#16.8 (1.6") (1)
S	Grid plate	#16.8 (1.6") (1)
T	Grid plate	#16.8 (1.6") (1)
U	Grid plate	#16.8 (1.6") (1)
V	Grid plate	#16.8 (1.6") (1)
W	Grid plate	#16.8 (1.6") (1)
X	Grid plate	#16.8 (1.6") (1)
Y	Grid plate	#16.8 (1.6") (1)
Z	Grid plate	#16.8 (1.6") (1)



# DIMENSIONS - INDOOR UNITS

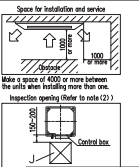
## Compact Four-Way Ceiling Cassette FDTC15-56KXZE1, KXZE1-W

FDTC15KXZE1, 22KXZE1, 28KXZE1, 36KXZE1, 45KXZE1, 56KXZE1  
FDTC15KXZE1-W, 22KXZE1-W, 28KXZE1-W, 36KXZE1-W, 45KXZE1-W, 56KXZE1-W



- Notes:
- 1) The model name label is attached to the control box lid
  - 2) This unit is designed for 2x2 grid ceiling. If it is installed in a ceiling other than a 2x2 grid ceiling, provide an inspection opening on the control box side
  - 3) Draft prevention function (B) is applicable on TC-PSAE-SAW-E and TC-PSAGE-SAW-E panels only

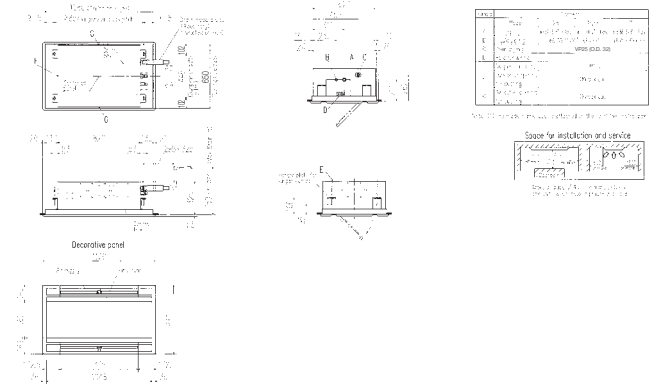
Symbol	Content
	Model: 15, 22, 28, 36, 45, 56
A	Gas piping: $\phi 20$ (1/2") $\phi 22$ (7/8") $\phi 25$ (1")
B	Liquid piping: $\phi 6.35$ (1/4") (3/8")
C	Drain tubing: $\phi 25$ (1.0") $\phi 32$
D1	Power supply connection
D2	Remote control wire and signal wiring connection
F	Suspension depth: 180 or 185
G	Outside air opening for ducting: (Stock size)
H	Air outlet opening for ducting: $\phi 125$ (Stock size)
J	Inspection opening: 450x450



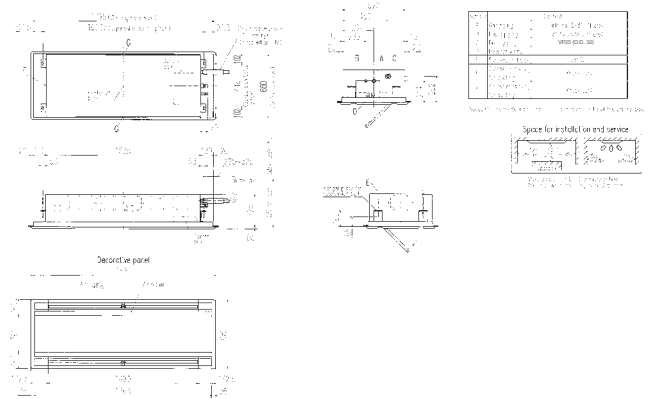
# DIMENSIONS - INDOOR UNITS

## Two Way Ceiling Cassette FDTW28-140KXE6F

FDTW28KXE6F, 45KXE6F, 56KXE6F, 71KXE6F All measurements in mm.



FDTW90KXE6F, 112KXE6F, 140KXE6F









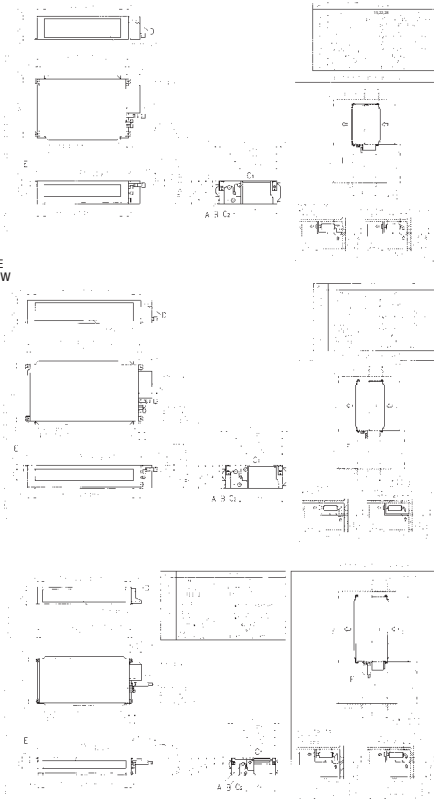
# DIMENSIONS - INDOOR UNITS

# DIMENSIONS - INDOOR UNITS

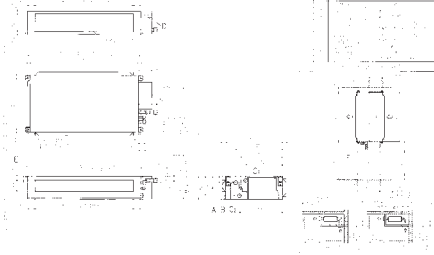
## Low Profile, Low Static Pressure Ducted FDUT15-71KXE6-E, KXE6F-W

FDUT15KXE6F-E, 22KXE6F-E, 28KXE6F-E, 36KXE6F-E  
FDUT15KXE6F-W, 22KXE6F-W, 28KXE6F-W, 36KXE6F-W

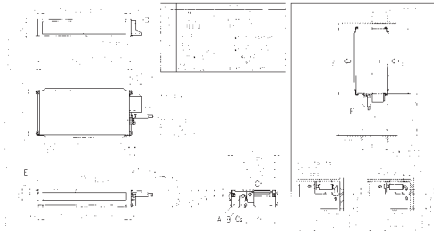
All measurements in mm.



FDUT45KXE6F-E, 56KXE6F-E  
FDUT45KXE6F-W, 56KXE6F-W

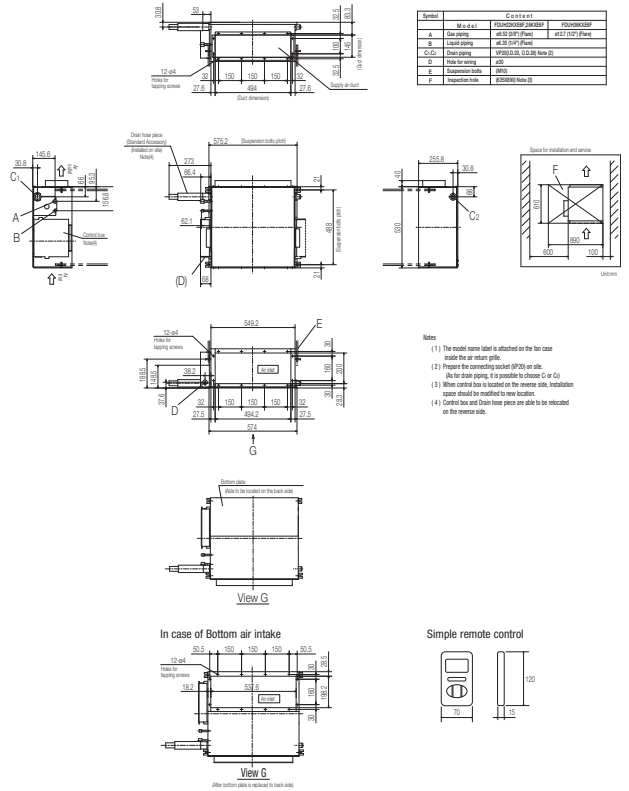


FDUT71KXE6F-E  
FDUT71KXE6F-W



## Compact & Flexible Ducted FDUH22-36KXE6F

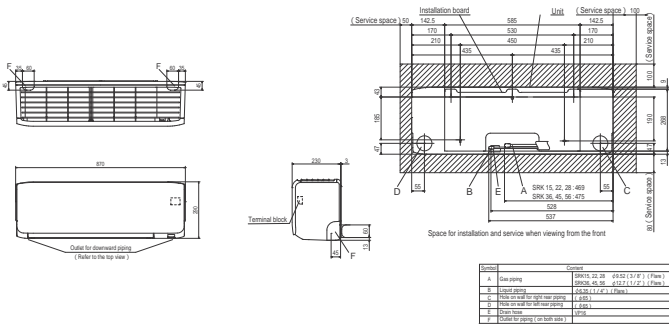
All measurements in mm.



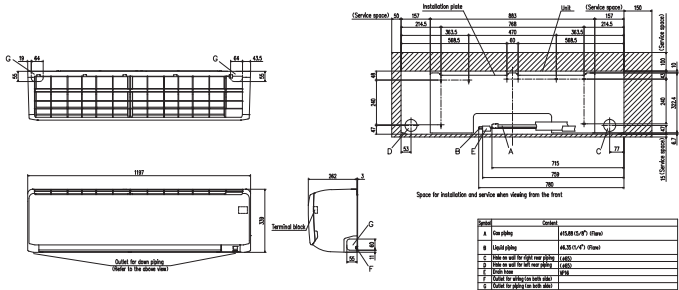
# DIMENSIONS - INDOOR UNITS

## Wall Mounted FDK15-90KXZE1, KXZE1-W

FDK15KXZE1, 22KXZE1, 28KXZE1, 36KXZE1, 45KXZE1, 56KXZE1  
FDK15KXZE1-W, 22KXZE1-W, 28KXZE1-W, 36KXZE1-W, 45KXZE1-W, 56KXZE1-W All measurements in mm.



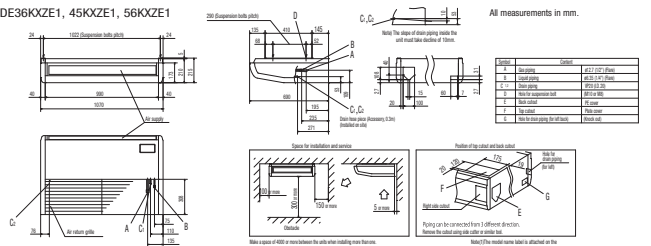
FDK71KXZE1, 90KXZE1  
FDK71KXZE1-W, 90KXZE1-W



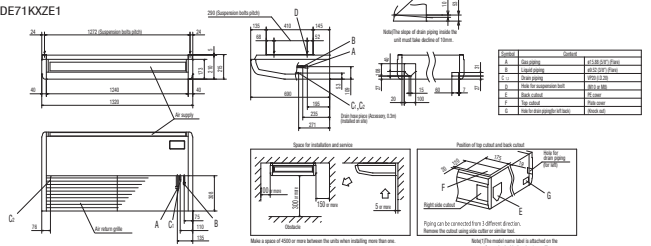
# DIMENSIONS - INDOOR UNITS

## Ceiling Suspended FDE36-140KXZE1

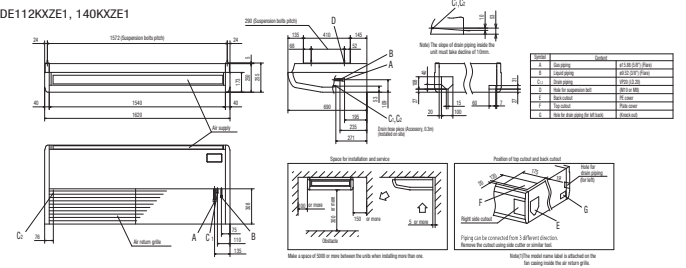
FDE36KXZE1, 45KXZE1, 56KXZE1



FDE71KXZE1



FDE112KXZE1, 140KXZE1

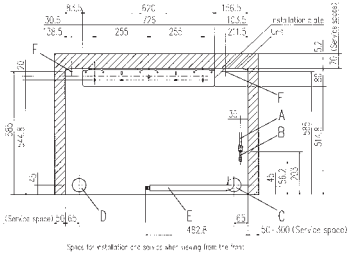
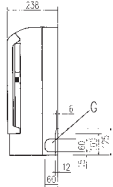
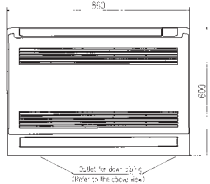
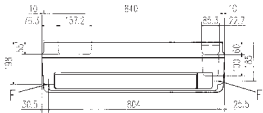


## DIMENSIONS - INDOOR UNITS

### Two Way Floor Standing FDFW28-56KXE6F

FDFW28KXE6F, 45KXE6F, 56KXE6F

All measurements in mm.



Symbol	Model	Control
A	FDFW28KXE6F	7700000000
B	FDFW45KXE6F	7700000000
C	FDFW56KXE6F	7700000000
D	FDFW28KXE6F	7700000000
E	FDFW45KXE6F	7700000000
F	FDFW56KXE6F	7700000000

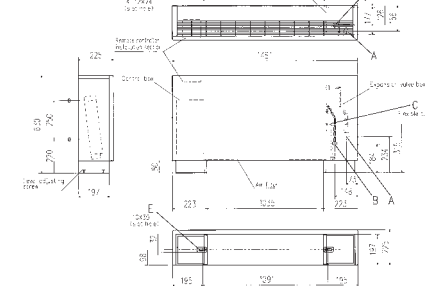
Notes:  
(1) Be made sure that the distance of the right side is 100mm.  
(2) If control panel is not used, use 100mm as the distance.

## DIMENSIONS - INDOOR UNITS

### Floor Standing With Casing - FDFL71KXE6F Floor Standing Without Casing - FDFU28-71KXE6F

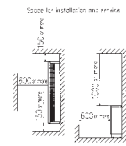
All measurements in mm.

FDFL71KXE6F

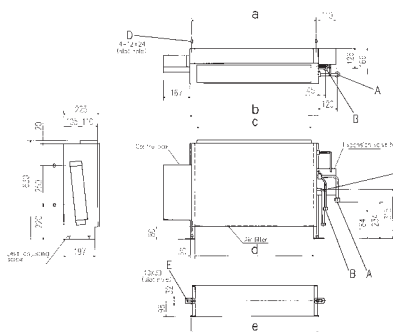


Symbol	Model	Control
A	FDFL71KXE6F	7700000000
B	FDFL71KXE6F	7700000000
C	FDFL71KXE6F	7700000000
D	FDFL71KXE6F	7700000000
E	FDFL71KXE6F	7700000000
F	FDFL71KXE6F	7700000000

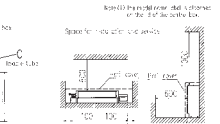
Notes:  
(1) Be made sure that the distance of the right side is 100mm.



FDFU28KXE6F, 45KXE6F, 56KXE6F, 71KXE6F



Symbol	Model	Control
A	FDFU28KXE6F	7700000000
B	FDFU45KXE6F	7700000000
C	FDFU56KXE6F	7700000000
D	FDFU71KXE6F	7700000000
E	FDFU28KXE6F	7700000000
F	FDFU45KXE6F	7700000000
G	FDFU56KXE6F	7700000000
H	FDFU71KXE6F	7700000000



Dimension Table

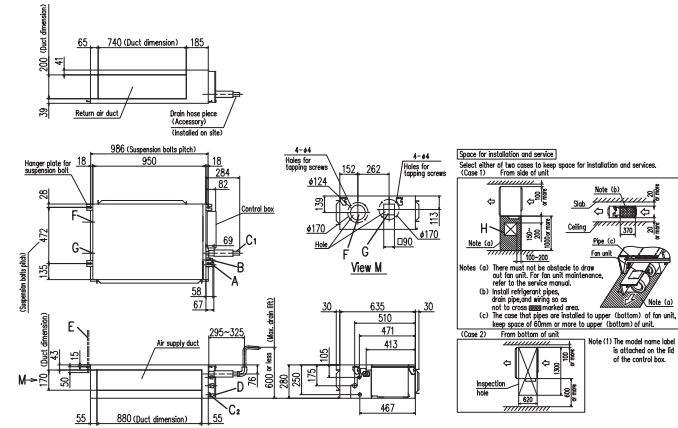
Model	a	b	c	d	e
FDFU28KXE6F, 45KXE6F, 56KXE6F	786	810	722	750	806
FDFU71KXE6F	1071	1095	1007	1035	1091

# DIMENSIONS - INDOOR UNITS

# DIMENSIONS - INDOOR UNITS

## Outdoor Air Processing Unit FDU650FKXZE1

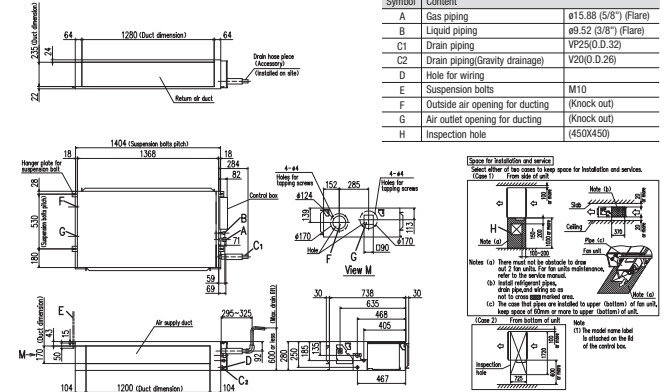
FDU650FKXZE1



Symbol	Content	
A	Gas piping	ø15.88 (5/8") (Flare)
B	Liquid piping	ø9.52 (3/8") (Flare)
C1	Drain piping	VP25(O.D.32)
C2	Drain piping(Gravity drainage)	V20(O.D.26)
D	Hole for wiring	M10
E	Suspension bolts	M10
F	Outside air opening for ducting	(Knock out)
G	Air outlet opening for ducting	(Knock out)
H	Inspection hole	(450X450)

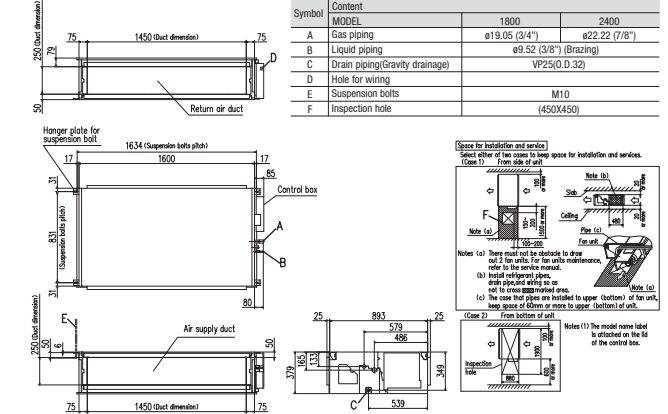
## Outdoor Air Processing Unit FDU1100-2400FKXZE1

FDU1100FKXZE1



Symbol	Content	
A	Gas piping	ø15.88 (5/8") (Flare)
B	Liquid piping	ø9.52 (3/8") (Flare)
C1	Drain piping	VP25(O.D.32)
C2	Drain piping(Gravity drainage)	V20(O.D.26)
D	Hole for wiring	M10
E	Suspension bolts	M10
F	Outside air opening for ducting	(Knock out)
G	Air outlet opening for ducting	(Knock out)
H	Inspection hole	(450X450)

FDU1800FKXZE1, FDU2400FKXZE1

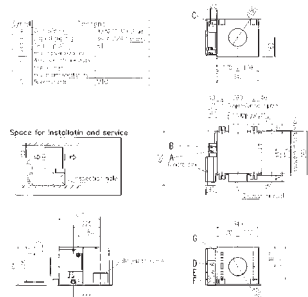


Symbol	Content	1800	2400
A	Gas piping	ø19.05 (3/4")	ø22.22 (7/8")
B	Liquid piping	ø9.52 (3/8") (Brazing)	
C	Drain piping(Gravity drainage)		VP25(O.D.32)
D	Hole for wiring		M10
E	Suspension bolts		M10
F	Inspection hole		(450X450)

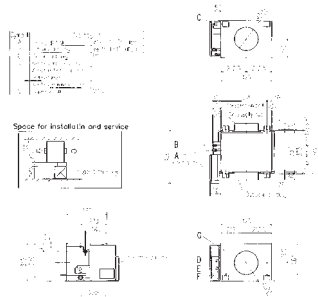
## DIMENSIONS - INDOOR UNITS

### Fresh Air DX Assembly SAF-DX250-1000E6

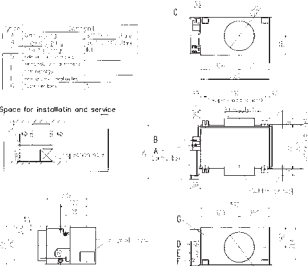
SAF-DX250E6,350E6



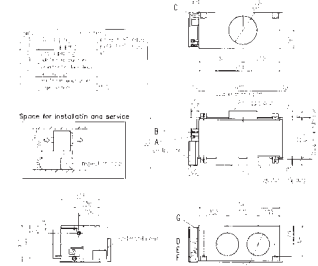
SAF-DX500E6 All measurements in mm.



SAF-DX800E6



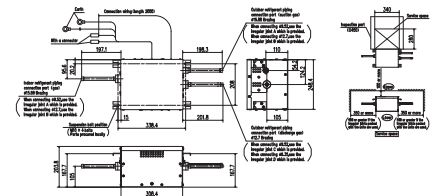
SAF-DX1000E6



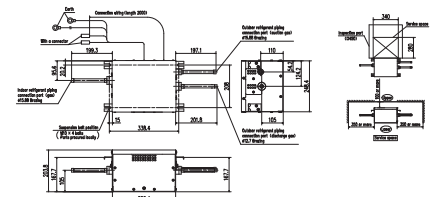
## DIMENSIONS - INDOOR UNITS

### Refrigeration Flow Controller

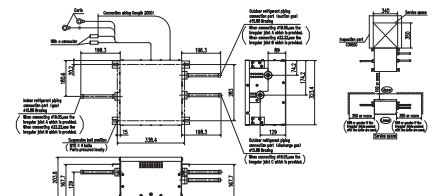
All measurements in mm.  
PFD1124-E



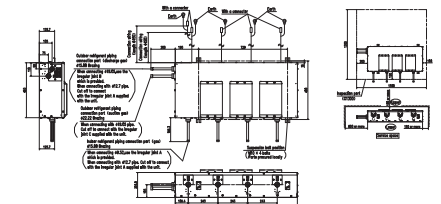
PFD1804-E



PFD2804-E



PFD1124X4-E
















# CONTROLLERS

# CONTROLLERS

Central Controller					
Module					
Model	SC-SL1N-E	SC-SL2NA-E	SC-SL4-AE/BE	SC-WBGW256	SC-LGWNB
Description	Simple Press Button Central Controller	Press Button Central Controller	Touch Screen Central Controller	Web Gateway and BACnet Gateway	LonWorks Gateway
Max Connectable Indoors	16	64	128	256	96
<b>OPERATION</b>					
ON/OFF	■	■	■	■	■
Operating Modes		■	■	■	■
Room Temperature setting		■	■	■	■
Fan Speed		■	■	■	■
Louvre Direction		■	■	■	■
Filter Sign Reset		■	■	■	■
High Power Operation					
Auto Temp Set Back					
Administrator Setting			■	■	■
Enable/Disable Setting		■	■	■	■
Test Run			■	■	■
Motion Sensor					
<b>DISPLAY</b>					
Error Indication	■	■	■	■	■
Error Code		■	■	■	■
*ON* Indication	■	■	■	■	■
Room Temperature Reading		■	■	■	■
Ventilation Display		■	■		
Current Time		■	■		
Day of Week		■	■		
Address Display		■	■	■	■
Central Control Display	■	■	■	■	■
Backlight		■	■	■	■
Connected Air Con No.		■	■	■	■
<b>TIMER</b>					
On/Off Timer		■	■	■	■
Sleep Timer					
Peak-Cut Timer					
Holiday Setting		■	■	■	■
Daily Schedule		■	■	■	■
Weekly Schedule		■	■	■	■
Annual Schedule			■	■	■
<b>ADDITIONAL CONTROLS</b>					
Error History		■	■		
Emergency Stop		■		■	■
Energy Consumption			BE only	■	
USB Connectable			■		
Multi Language			■	■	■

Optional Parts									
									
Model	LB-T5BW-E/LB-T5BB-E	LB-TC-SW-E	LB-KIT	LB-E	LB-TW-6W	CNT	SC-BIKN2-E	SC-GIFN-E	SC-ADNA-E
Description	Motion Sensor for FDI	Motion Sensor for FDI/C	Motion Sensor for FDI, FDI/M, FDI/T, FDK & FDTs	Motion Sensor for FDE	Motion Sensor for FDI/W	Interface Connector for External In/Output	Interface Kit for RAC (includes CNT)	Interface for OEM via Superlink	Superlink E Board and Network Adaptor
Max Connectable Indoors	1	1	1	1	1	1	1	1	
<b>OPERATION</b>									
ON/OFF	■	■	■	■	■	■	■	■	
Operating Modes							■	■	
Room Temperature setting									
Fan Speed									
Louvre Direction									
Filter Sign Reset							■	■	
High Power Operation									
Auto Temp Set Back									
Administrator Setting									
Enable/Disable Setting							■	■	
Test Run								■	
Motion Sensor	■	■	■	■	■				
<b>DISPLAY</b>									
Error Indication						■	■	■	
Error Code							■	■	
*ON* Indication							■	■	
Room Temperature Reading									
Ventilation Display									
Current Time									
Day of Week									
Address Display									
Central Control Display									
Backlight									
Connected Air Con No.									
<b>TIMER</b>									
On/Off Timer									
Sleep Timer									
Peak-Cut Timer									
Holiday Setting									
Daily Schedule									
Weekly Schedule									
Annual Schedule									
<b>ADDITIONAL CONTROLS</b>									
Error History									
Emergency Stop						■	■	■	
Energy Consumption									
USB Connectable									
Multi Language									

# CONTROLLERS

# CONTROLLERS

## Individual Control Systems

### Remote Control line up

wired		wireless	
indoor unit	remote control	indoor unit	remote control
all models	RC-EXZ3A	FDT	RCN-T-SBW-E2
	RC-E5	FDTCS	RCN-TS-E2
	RCN-E3	FDTW	RCN-TC-SAW-E3
		FDK22-56	RCN-K-E2
		FDK71	RCN-K71-E2
			others*
			RCN-KIT4-E2

\*FDT0, FDU, FDUIM, FDUH, FDU-F

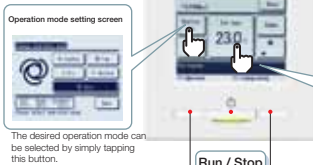
### Wired Remote Control (option)

#### RC-EXZ3A

Easy touch and Easy view with full dot Liquid Crystal display

#### User friendly

- Easy to use LCD panel with light tap operation introduced as the industry's first
- Simple interface with only three buttons



#### Easy view

- Large, 3.8" LCD screen with full dot display
- Back light function
- Multi language display (12 languages)



#### High power operation

- The highest capacity operation (Max 15 minutes)
- Increasing compressor speed
- Increasing air flow volume

#### Energy-saving operation

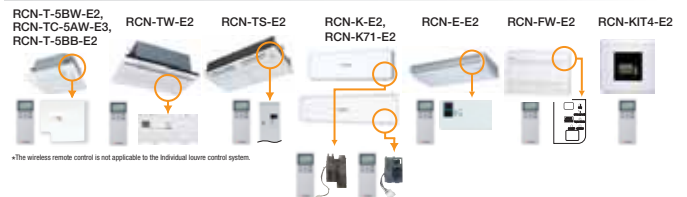
- Changes set temperature.
- At 28°C in cooling mode and 22°C in heating mode, 25°C in auto mode.
- Operation correction by outdoor temperature

## 2. Main Functions

	Function name	Description
Economy & Timer	Energy saving operation	Since the capacity is controlled automatically based on the outdoor temperature, energy can be saved without losing comfort.
	Sleep timer	Set the time period from start to stop of operation. The setback/range of setting time is from 30 to 240 minutes (at 10-minute intervals).
	Set temperature auto return	The temperature automatically returns to the previously set temperature.
	Set Off timer by hour	When the set time elapses, the air conditioner starts.
	Set On timer by hour	When the set time elapses, the air conditioner stops.
Comfort	Set On timer by clock	The air conditioner starts at the set time.
	Set Off timer by clock	The air conditioner stops at the set time.
	Weekly timer	On or Off timer can be set on a weekly basis.
	Peak-out timer	Capacity control can be set by using peak out function on RC-EXZ3A for better energy saving. Five-step capacity control is available.
	Home leave operation	When the unit is not used for a long period of time, the room temperature is maintained at a moderate level, avoiding extremely hot or cool temperatures.
	Large LCD & Touch screen panel	Large 3.8 inch screen has resulted in improved visibility and operability.
	Easy modification of individual flap control	User can visually confirm and set the direction of flap using the visual display on the remote control.
	Automatic fan speed <sup>1)</sup>	The micro-computer automatically adjusts the airflow effectively to follow the changes of return air temperature.
	Temp increment setting	Temperature increment for the change of the set temp can be changed.
	Silent mode	Set the period of time to operate the Outdoor unit with prioritizing the quietness.
Convenience	Function switch	The function switch allows user to select and set two functions among seven available functions.
	Favorite setting	Operation mode, set temperature, fan speed and air flow direction automatically adjust to the programmed favorite setting.
	Adjusting brightness of the background light	The brightness of the background light can be adjusted by 10 stages.
	LCD contrast setting	This function allows user to adjust LCD display contrast.
	High power operation	High Power Mode increases the unit operating ability for 15 minutes to quickly adjust the room temperature to a comfortable level.
	Back light setting	This convenient function allows user to see controls under low light conditions.
	Alarm buzzer settings	This function only allows specific individuals to operate the unit.
	Setting temp range	Limited range of setting temperature in the heating or the cooling operation can be selected.
	External Input/Output Function	The external input/output of indoor unit by remote controller can set input/output based on user needs.
	Select the language	Set the language to be displayed on the remote control.
Service	USB connection (Mini-B)	This function allows batch input of schedule timer settings and other settings involving a large amount of data.
	Error code display	This function allows user to check information displayed when abnormal function of the unit occurs.
	Operation date display	Displays various types of air conditioner operation data in real time.
	Contact company display	Address of the service contact is displayed.
	Filter sign	Announces the due time for cleaning of the air filter.
	Static pressure adjustment	Allows user to adjust duct static pressure using the remote control.
Backup Control	Allows for rotation control, fault backup control, and capacity backup control.	

<sup>1)</sup> Cannot be used when a centralized remote control is connected.

### Wireless Remote Control (option)



\*The wireless remote control is not applicable to the individual louvre control system.

### Wired Remote Control (option)

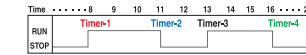
#### RC-E5

The RC-E5 controller enables extensive access to service and maintenance technical data combined with easy to use functions and a clear LCD display.

#### Weekly timer function as standard

RC-E5 provides (as a standard feature) a weekly timer, which allows one-week operation schedules to be registered. A user can specify up to four times a day to start/stop the air conditioner. (Temperature setting is also possible with the timer).

#### Timer operation



#### Run hour meters to facilitate maintenance checking

RC-E5 stores operation data when an anomaly occurs and indicates the error on the LCD. It also displays cumulative operation hours of the air conditioner and compressor since commissioning.

#### Room temperature controlled by the remote control sensor

The temperature sensor is housed in the top section of the remote control unit. This arrangement has improved the sensitivity of the remote control unit's sensor, which permits more finely controlled air conditioning.

#### Changeable set temperature ranges

RC-E5 allows the upper and lower limits of a set temperature range to be specified separately. By adjusting a set temperature range, you can ensure energy saving air conditioning by avoiding excessive cooling or heating.

Temperature Range	
Upper limit	20-30°C (effective for heating operation)
Lower limit	18-28°C (effective for non-heating operation)

### Simple Remote Control (option)

#### RCH-E3 (wired)



Considering specialized usage in hotel rooms, control buttons are limited only to minimum required functions such as ON/OFF, mode, temperature setting and fan speed. It is really simple and easy to use.

#### Control up to 16 units

It can control up to 16 units individually, with pressing the AIR CON No. button.

#### AUTO restart

This function allows starting the air conditioner automatically when power supply is restored after power failure or by turning on the power switch.

\*RCH-E3 is not applicable to the individual louvre control system.  
\*When RCH-E3 is used, the fan speed setting can only be set to 3 speed settings (H-Me-Lu).

### Thermistor (option)

#### SC-THB-E3

In case sensor in the indoor units or the remote control sensor can not sense the room temperature correctly, or individual remote control in each room is not required but only sensor is required (as when center control system is in place), install SC-THB-E3 at proper place in the rooms.



### Motion Sensors (option)



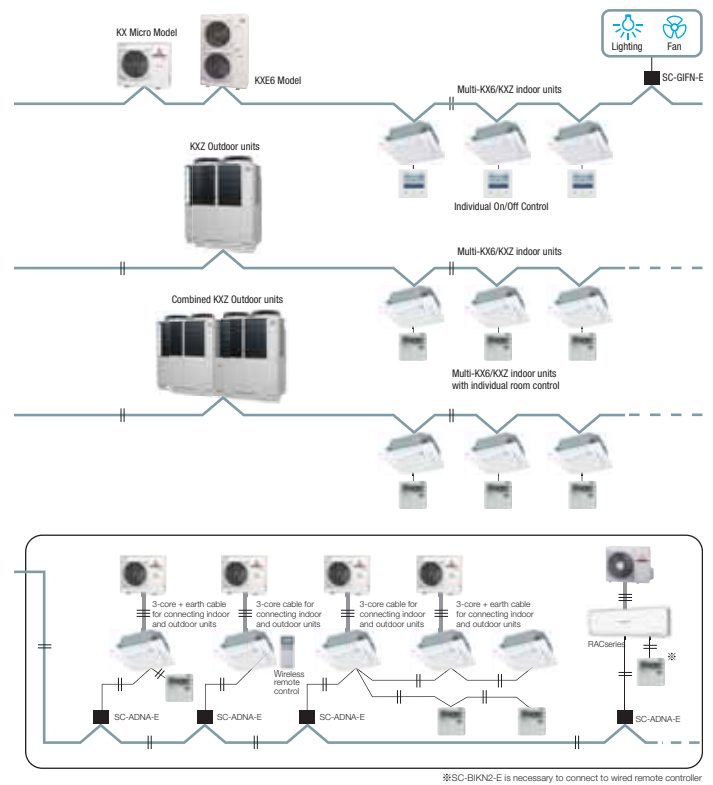
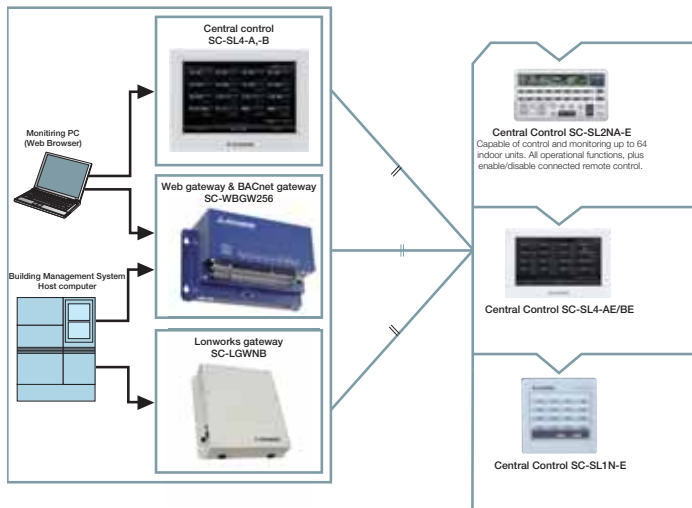
# CONTROLLERS

# CONTROLLERS

## SUPERLINK®-II Control System

Mitsubishi Heavy Industries has now combined simplicity of installation with our highly sophisticated SUPERLINK-II control system, to offer building owners and occupiers a comprehensive control and management system, while providing complete commissioning and service maintenance assistance for installers and service engineers. The SUPERLINK-II network utilises two wire, non-polar cable - for further details of wiring.

SUPERLINK-II is an advanced high speed data transmission system that can connect up to 128 indoor units and 32 outdoor units as a network. Mitsubishi Heavy Industries offers a wide range of control options for the SUPERLINK-II network to suit any application large or small, as well as connection to new or existing building management systems. Individual Mitsubishi Heavy Industries split systems can also be integrated on to the SUPERLINK-II network using SC-ADNA-E.



# CONTROLLERS

# CONTROLLERS

## Central Controllers

### SC-SL1N-E

Start/stop control of up to 16 indoor units either individually or collectively with a simplified, centralised control.

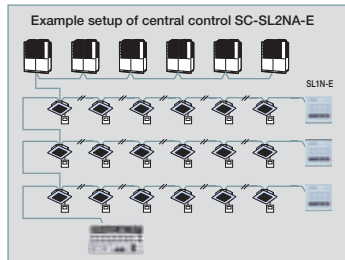
1. The SC-SL1N-E is connected to the Superlink-II network via 2-core, non-polar wires ('AB' connection).
2. It will monitor and control the start/stop function of up to 16 units, with the 16 operation buttons.
3. The unit or group numbers in operation or in need of service are displayed with an LED.
4. Collective start/stop is also available through the simultaneous on/off button.
5. Up to 12 SC-SL1N-E units can be connected to a Superlink-II network (consisting of up to 128 indoor units).
6. If a power failure occurs, the SC-SL1N-E will resume the operation of the system according to a stored operation condition, once power is restored.



### SC-SL2NA-E

Central control of up to 64 indoor units including weekly timer function as standard.

1. The SC-SL2NA-E is connected to the Superlink-II network via 2-core, non-polar wires ('AB' connection).
2. It will monitor and control the start/stop function of up to 16 units, or 16 groups of units, with the sixteen operation buttons.
3. It also monitors and controls the following functions for individual units, groups of units or the complete network: operation mode, set point temperature, return air temperature, louvre position, error code, air flow and center lock function.
4. The unit or group numbers in operation or in need of service are displayed with an LCD.
5. Collective start/stop is also available through the simultaneous on/off button.
6. If a power failure occurs, the SC-SL2NA-E will resume the operation of the system according to a stored operation condition, once power is restored.
7. The SC-SL2NA-E can be connected to an external timer to facilitate timed on/off cycles.
8. The number of units connected to one network are detailed on the table below.



An SC-SL2NA-E performs the start/stop control, monitoring and mode setting of up to 64 units. It is a high quality air conditioner control system that allows up to 64 indoor units to be freely grouped into 1 to 16 groups. It allows not only the start/stop control but also the monitoring, display of operation statuses such as in operation or in need of service and mode setting such as switching of operation modes of connected units collectively, by group or individually.

Outer dimensions: H120 x W215 x D25+35\*mm. 35\* is the measurement including the part contained in a recess.

Note: Please consult dealer for combination of center controls and BMS interface units.

### SC-SL4-AE/BE

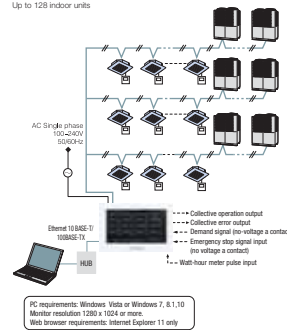
MHI introduces the full colour touch screen central control SC-SL4-AE/BE, with 9 inch interactive LCD display. Offers control, monitoring, scheduling and service/maintenance functions for up to 128 indoor units. Control with PC is available by use of Internet Explorer.

Indoor units can be controlled, scheduled, monitored and either individually, as groups or as blocks of groups with the following functions:



#### System Diagram

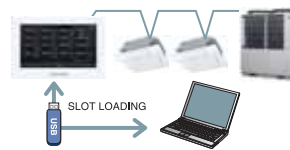
Up to 128 indoor units



Control	Monitoring	Scheduling	Administration/Service
Start/stop	Operating state	Weekly schedule	Block definition
Mode (cool/heat/fan/dry/Auto)	Mode	Today's schedule	Group definition
Set temperature	Set temperature	Detailed daily schedule	Unit definition
Operation permitted/prohibited	Room temperature	Time and date setting	
Fan speeds	Operation permitted/prohibited		Alarm history
Air direction	Fan speed		Energy consumption calculation period
Filter sign reset	Air direction		Energy consumption, cumulative operation time
Demand control (3 steps)	Filter sign		
Emergency stop	Maintenance (1, 2 or back-up)		

#### Electric power calculation function: (for SC-SL4-BE only)

SC-SL4-BE gives outputs as "electric power consumption kWh data -each indoor unit, each group, each SUPERLINK-II system and each power pulse system-".



SC-SL4-BE	
Method of data export	USB / LAN
Calculation software	Standard
Watt-hour meter pulse input (Maximum)	8
Connecting indoor units number (Maximum)	128

Item	Model	SC-SL4-AE/SC-SL4-BE
Ambient temperature during use		0 ~ 40°C
Power supply		1 Phase: 100-240V/50/60Hz
Power consumption		9W
External dimensions (Height x Width x Depth)		172mm x 250mm x 23 (+70) mm
Net weight		2.0kg
Number of connectable units (indoor units)		up to 128 units
LCD touch panel		Colour LCD, 9 inches wide
Inputs		
SL (Superlink) signal inputs		1 system (Superlink-II)
Watt-hour meter pulse input*		8-point, pulse width 80ms or more
Emergency stop signal input*		1 point, non-voltage a contact input continuous input (closed, forced stop)
Demand signal input*		2 point, non-voltage a contact input continuous input (closed, demand control)
Outputs		
Operation output		1 point, maximum rated current 40mA, DC24 V During full stop, Open. If even one unit is operating, Closed All units stop, Open, any unit operating/Closed 1 point maximum rated current 40mA, DC24 V Normal, closed, if even one unit is abnormal, Open
Error output		

\* The receiving side power supply is DC 12V (10mA). The air conditioning charges calculations of this unit are based on OML, the international standard.

# CONTROLLERS

# CONTROLLERS

## Building Management Systems

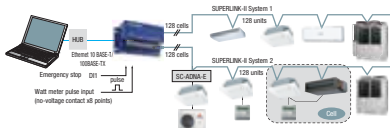
### SC-WBGW256 (Web Gateway+BACnet Gateway)

The SC-WBGW256 allows the control and monitoring of up to 256 cells (some cells can have two or more indoor units and total number of indoor units can be up to 256 units) centralised to a network PC using the Superlink-II web gateway. Simple installation is assured with no special software requirements, operation is via Internet Explorer. A low power embedded CPU and compact flash ROM ensure a large storage capacity with high reliability (no moving parts such as a PC fan, etc). An IP address filter function combined with three-level user authentication check also ensures security. Also, SC-WBGW256 can be used as interface devices that convert Mitsubishi Heavy Industries Superlink-II communication data to BACnet code and are controlled centrally from a building management system.



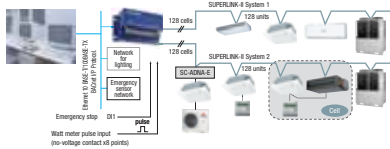
Additional engineering service cost etc. is required. Please consult your dealer when using this central control.

#### Web Gateway Configuration



PC requirements: Windows 7 or Windows 8.1. Monitor resolution 1366 x 768.

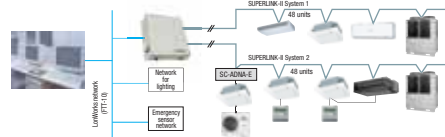
#### BACnet Gateway Configuration



Up to 4 WBGW256 can be handled by 1 Internet Explorer Screen (max. 256x4=1024 units). Users can manage up to 1024 units by connecting the four devices.

### SC-LGWNB (LonWorks Gateway)

SC-LGWNB is an interface device that converts Mitsubishi Heavy Industries Superlink-II communication data to LonWorks code. Control and monitoring functions of the a/c system for up to 96 indoor units can be integrated to a central control point via the building management system network.



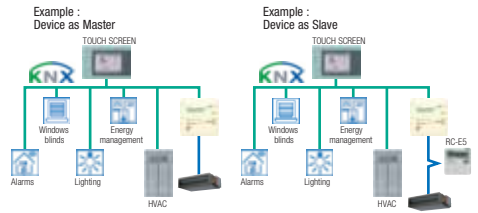
Additional engineering service cost etc. is required. Please consult your dealer when using this gateway.

### KNX with SUPERLINK-II Integrated Into PAC System via Remote Control Line

#### MH-RC-KNX-1i



- Protocol : KNX TP-1 bus
- Dimension : 71 x 71 x 27 mm
- External Power supply : N/A



### Modbus with SUPERLINK-II Integrated Into PAC System via Remote Control Line

#### MH-RC-MBS-1



- Protocol : Modbus RTU (RS-485)
- Dimension : 93 x 53 x 58 mm
- External Power supply : N/A

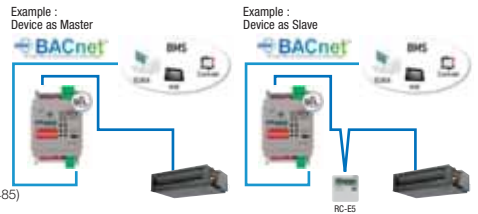


### BACnet with SUPERLINK-II Integrated Into PAC System via Remote Control Line

#### MH-RC-BAC-1



- Protocol : BACnet MS/TP (EIA485)
- Dimension : 93 x 53 x 58 mm
- External Power supply : N/A



## CONTROLLERS

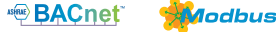
### INTESIS® Building Management Systems Interface

#### Intesis® ST Cloud Control

Intesis ST Cloud Control is a cloud-based solution from HMS which enables easy monitoring and control of any BACnet or Modbus device from an end user oriented app and a web based dashboard. Intesis ST Cloud Control uses HMS Hub™ for communication between connected devices and the cloud interface. HMS Hub is an industrially proven edge connectivity solution by HMS Networks, which is now also brought to the building management arena to ensure safe and secure transformation of information. With ST Cloud Control you are able to connect all types of BACnet or Modbus devices to the cloud, for an intuitive and centralized remote device management through an app or a web interface using a common dashboard.



- BACnet IP/MSTP or Modbus TCP/RTU connectivity
- Up to 32 devices can be connected to each gateway
- Up to 12 widgets per device
- Easy device configuration using Intesis MAPS
- Industrial grade connectivity now for Building Automation
- Fast and scalable real time edge connectivity over HMS Hub™
- Full data control and protection
- Secure and remote updates during the application lifetime



## CONTROLLERS

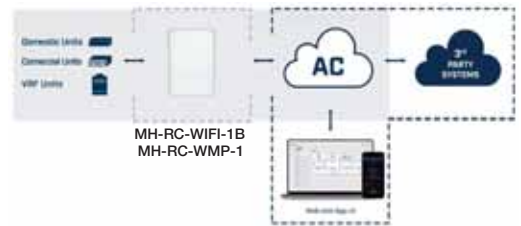
### INTESIS® AC-Cloud Wi-Fi

#### Intesis® AC Cloud Control - HVAC IoT Solution for Building and Facility Management

Intesis AC Cloud Control is an HVAC IoT solution created by Intesis for building and facility management. A cloud-based remote-control system, that allows comfortable and intuitive control of air conditioners and heat pumps from a smartphone, tablet, smart watch or from a simple internet browser.

The AC Cloud Control gateways, offer cloud connectivity to a wide range of compatible AC units. No cables are needed for cloud connectivity, as the devices use Wi-Fi technology to bring all the data to the cloud. The bidirectional communication between Intesis devices and the AC unit, ensures the end user can keep using the manufacturers remote controller if desired, while keeping the cloud system updated with the real status of the HVAC units.

The devices can be managed using a web-based dashboard, so no additional management tool needs to be installed. User friendly Android and iOS apps are available. More advanced integrations are also available thanks to the professional Full REST API, available for cloud to cloud communication. The API is used for many cloud integrations like Google Assistant, Amazon Alexa or IFTTT among others.



#### Intesis® AC Cloud Control Main Features



**Multiple brands and multiple sites**  
Organize any brand and model in three different levels.



**Energy saving and maintenance functionalities**  
Special functionalities to help increase energy efficiency



**Secondary users**  
Manage who can monitor and control each unit



**Professional API for 3rd party integration**  
Connect your system to Intesis cloud solutions and offer bidirectional HVAC control



**Email and push notifications**  
Be aware of everything that happens in your climate system.

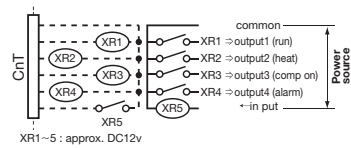


**OEM projects**  
Reduce the time to market and maintenance costs.

# CONTROLLERS

## CNT Terminal

The CNT terminal of the indoor unit control board accepts our 6 wire CNT wiring lead that provides for easy external control integration. The CNT terminal has been a standard inclusion of MHI ducted, in ceiling cassette and under ceiling models since inception.



Pin 1 (Red)	Common (+12V DC)	Constant +12V DC Supply
Pin 2 (Black)	On <sup>1</sup> indication	Active when fan coil is on in any mode
Pin 3 (Yellow)	Heating indication	Active when heating mode is selected
Pin 4 (Blue)	Compressor on indication	Active when compressor is on
Pin 5 (Brown)	Error indication	Active when unit is in error
Pin 6 (Orange)	Remote start/stop	Used to start stop/stop unit

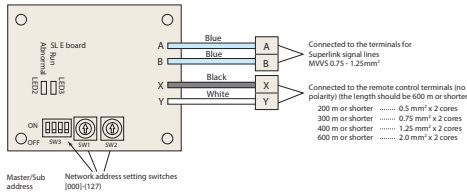
XR1-5 : approx. DC12v

## SC-ADNA-E

This board is used when conducting control of the single package (wired remote control unit) 1-type series using a network option (SC-SL1N-E, SC-SL2NA-E, etc).

### Functions

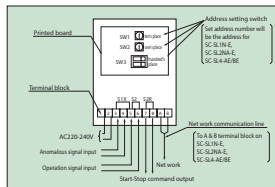
- (a) Transmits the settings from the network option to the indoor units.
- (b) Returns the priority indoor unit data in response to a data request from the network option.
- (c) Inspects the error status of connected indoor units and transmits the inspection codes to the network option.
- (d) A maximum of 16 units can be controlled (if in the same operation mode).



## SC-GIFN-E Interface Kit

The SC-GIFN-E interface kit is suitable for use with air ventilation fans and air purifiers.

By using SC-GIFN-E together with central control such as SC-SL1N-E, SC-SL2NA-E and SC-SL4-AE/BE, you can start-stop, operate & monitor the operation of applicable products.



# CONTROLLERS

## Airzone Zoning Solution AIRZONE

### Airzone

Suitable for commercial applications and compatible with M-HAA's VRF ducted systems, the Airzone variable air-flow zoning solution offers the ultimate level of comfort by providing complete temperature control over each individual zone and in turn, delivering high energy efficiencies and huge cost savings.



- Top of the line European design
- Allows for variable airflow
- High Efficiencies driving lower running costs
- Easy integration with a range of building management system
- Advanced features with simplified controls
- Airzone cloud app for smart devices for easy control and monitoring

### Blueface Controller



- Intuitive, 3.5" colour touch screen
- Control up to 10 individual zones
- System mode settings
- Technical system settings and data
- Facilitates automatic system software updates via Wi-Fi

### Think Controller



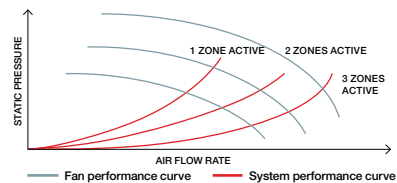
- E-ink screen with capacitive buttons
- Control up to 10 individual zones
- System mode settings
- Zone thermostat and controller

### Lite Controller



- Simplified zone temperature controller
- On/Off functionality
- Zone thermostat and controller
- System mode settings

### Q-Adapt Algorithm



The Q-Adapt algorithm automatically selects the fan speed of the zoned indoor units depending on the number of zones calling for demand. This algorithm adapts the control system to the application of the installation and the air flow demand of each zone. This adaptation is done by assigning a weight (percentage) to each zone, which is mainly suitable for complex ducted installations with numerous zones.

# MAINTENANCE AND MONITORING



## Maintenance and Monitoring

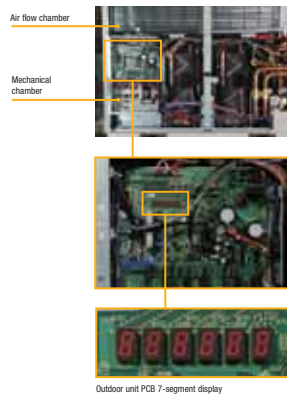
The design of the outdoor units separates the air flow compartment from the mechanical compartment, allowing easy access to serviceable parts by simply removing the panel.

This design also means that the base plate of the air flow compartment acts as a drain tray connected to a drain pipe that runs through the mechanical compartment, so a simple connection of a drain hose to the base of the unit is all that is required, no need for a separate drain tray to be installed.

Service maintenance and trouble shooting tasks can be carried out easily via the wired remote controller, as well as a cooling test operation to assist commissioning.

The outdoor unit control box is also equipped with a switch to invoke a 'test-run' mode. This function can be used to help detect any installation errors, indoor/outdoor unit matching errors, EEV and valve operation. A 'pump-down' switch on the PCB allows refrigerant to be recovered with the compressor protected.

All outdoor unit PCBs are also equipped with a 7-segment digital display for detailed operation history and fault finding. Operation data is stored for the 30 minute period preceding a fault occurring and details are displayed on the 7-segment reading.



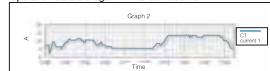
### Automatically produced test-run report

NO	DATE	TIME	TEST RUN MODE	TEST RUN RESULT	TEST RUN STATUS	TEST RUN ERROR	TEST RUN MESSAGE
1	2011/01/01	10:00	TEST RUN	OK	COMPLETE		
2	2011/01/01	10:05	TEST RUN	OK	COMPLETE		
3	2011/01/01	10:10	TEST RUN	OK	COMPLETE		
4	2011/01/01	10:15	TEST RUN	OK	COMPLETE		
5	2011/01/01	10:20	TEST RUN	OK	COMPLETE		
6	2011/01/01	10:25	TEST RUN	OK	COMPLETE		
7	2011/01/01	10:30	TEST RUN	OK	COMPLETE		
8	2011/01/01	10:35	TEST RUN	OK	COMPLETE		
9	2011/01/01	10:40	TEST RUN	OK	COMPLETE		
10	2011/01/01	10:45	TEST RUN	OK	COMPLETE		
11	2011/01/01	10:50	TEST RUN	OK	COMPLETE		
12	2011/01/01	10:55	TEST RUN	OK	COMPLETE		
13	2011/01/01	11:00	TEST RUN	OK	COMPLETE		
14	2011/01/01	11:05	TEST RUN	OK	COMPLETE		
15	2011/01/01	11:10	TEST RUN	OK	COMPLETE		
16	2011/01/01	11:15	TEST RUN	OK	COMPLETE		
17	2011/01/01	11:20	TEST RUN	OK	COMPLETE		
18	2011/01/01	11:25	TEST RUN	OK	COMPLETE		
19	2011/01/01	11:30	TEST RUN	OK	COMPLETE		
20	2011/01/01	11:35	TEST RUN	OK	COMPLETE		
21	2011/01/01	11:40	TEST RUN	OK	COMPLETE		
22	2011/01/01	11:45	TEST RUN	OK	COMPLETE		
23	2011/01/01	11:50	TEST RUN	OK	COMPLETE		
24	2011/01/01	11:55	TEST RUN	OK	COMPLETE		
25	2011/01/01	12:00	TEST RUN	OK	COMPLETE		
26	2011/01/01	12:05	TEST RUN	OK	COMPLETE		
27	2011/01/01	12:10	TEST RUN	OK	COMPLETE		
28	2011/01/01	12:15	TEST RUN	OK	COMPLETE		
29	2011/01/01	12:20	TEST RUN	OK	COMPLETE		
30	2011/01/01	12:25	TEST RUN	OK	COMPLETE		
31	2011/01/01	12:30	TEST RUN	OK	COMPLETE		
32	2011/01/01	12:35	TEST RUN	OK	COMPLETE		
33	2011/01/01	12:40	TEST RUN	OK	COMPLETE		
34	2011/01/01	12:45	TEST RUN	OK	COMPLETE		
35	2011/01/01	12:50	TEST RUN	OK	COMPLETE		
36	2011/01/01	12:55	TEST RUN	OK	COMPLETE		
37	2011/01/01	13:00	TEST RUN	OK	COMPLETE		
38	2011/01/01	13:05	TEST RUN	OK	COMPLETE		
39	2011/01/01	13:10	TEST RUN	OK	COMPLETE		
40	2011/01/01	13:15	TEST RUN	OK	COMPLETE		
41	2011/01/01	13:20	TEST RUN	OK	COMPLETE		
42	2011/01/01	13:25	TEST RUN	OK	COMPLETE		
43	2011/01/01	13:30	TEST RUN	OK	COMPLETE		
44	2011/01/01	13:35	TEST RUN	OK	COMPLETE		
45	2011/01/01	13:40	TEST RUN	OK	COMPLETE		
46	2011/01/01	13:45	TEST RUN	OK	COMPLETE		
47	2011/01/01	13:50	TEST RUN	OK	COMPLETE		
48	2011/01/01	13:55	TEST RUN	OK	COMPLETE		
49	2011/01/01	14:00	TEST RUN	OK	COMPLETE		
50	2011/01/01	14:05	TEST RUN	OK	COMPLETE		
51	2011/01/01	14:10	TEST RUN	OK	COMPLETE		
52	2011/01/01	14:15	TEST RUN	OK	COMPLETE		
53	2011/01/01	14:20	TEST RUN	OK	COMPLETE		
54	2011/01/01	14:25	TEST RUN	OK	COMPLETE		
55	2011/01/01	14:30	TEST RUN	OK	COMPLETE		
56	2011/01/01	14:35	TEST RUN	OK	COMPLETE		
57	2011/01/01	14:40	TEST RUN	OK	COMPLETE		
58	2011/01/01	14:45	TEST RUN	OK	COMPLETE		
59	2011/01/01	14:50	TEST RUN	OK	COMPLETE		
60	2011/01/01	14:55	TEST RUN	OK	COMPLETE		
61	2011/01/01	15:00	TEST RUN	OK	COMPLETE		
62	2011/01/01	15:05	TEST RUN	OK	COMPLETE		
63	2011/01/01	15:10	TEST RUN	OK	COMPLETE		
64	2011/01/01	15:15	TEST RUN	OK	COMPLETE		
65	2011/01/01	15:20	TEST RUN	OK	COMPLETE		
66	2011/01/01	15:25	TEST RUN	OK	COMPLETE		
67	2011/01/01	15:30	TEST RUN	OK	COMPLETE		
68	2011/01/01	15:35	TEST RUN	OK	COMPLETE		
69	2011/01/01	15:40	TEST RUN	OK	COMPLETE		
70	2011/01/01	15:45	TEST RUN	OK	COMPLETE		
71	2011/01/01	15:50	TEST RUN	OK	COMPLETE		
72	2011/01/01	15:55	TEST RUN	OK	COMPLETE		
73	2011/01/01	16:00	TEST RUN	OK	COMPLETE		
74	2011/01/01	16:05	TEST RUN	OK	COMPLETE		
75	2011/01/01	16:10	TEST RUN	OK	COMPLETE		
76	2011/01/01	16:15	TEST RUN	OK	COMPLETE		
77	2011/01/01	16:20	TEST RUN	OK	COMPLETE		
78	2011/01/01	16:25	TEST RUN	OK	COMPLETE		
79	2011/01/01	16:30	TEST RUN	OK	COMPLETE		
80	2011/01/01	16:35	TEST RUN	OK	COMPLETE		
81	2011/01/01	16:40	TEST RUN	OK	COMPLETE		
82	2011/01/01	16:45	TEST RUN	OK	COMPLETE		
83	2011/01/01	16:50	TEST RUN	OK	COMPLETE		
84	2011/01/01	16:55	TEST RUN	OK	COMPLETE		
85	2011/01/01	17:00	TEST RUN	OK	COMPLETE		
86	2011/01/01	17:05	TEST RUN	OK	COMPLETE		
87	2011/01/01	17:10	TEST RUN	OK	COMPLETE		
88	2011/01/01	17:15	TEST RUN	OK	COMPLETE		
89	2011/01/01	17:20	TEST RUN	OK	COMPLETE		
90	2011/01/01	17:25	TEST RUN	OK	COMPLETE		
91	2011/01/01	17:30	TEST RUN	OK	COMPLETE		
92	2011/01/01	17:35	TEST RUN	OK	COMPLETE		
93	2011/01/01	17:40	TEST RUN	OK	COMPLETE		
94	2011/01/01	17:45	TEST RUN	OK	COMPLETE		
95	2011/01/01	17:50	TEST RUN	OK	COMPLETE		
96	2011/01/01	17:55	TEST RUN	OK	COMPLETE		
97	2011/01/01	18:00	TEST RUN	OK	COMPLETE		
98	2011/01/01	18:05	TEST RUN	OK	COMPLETE		
99	2011/01/01	18:10	TEST RUN	OK	COMPLETE		
100	2011/01/01	18:15	TEST RUN	OK	COMPLETE		

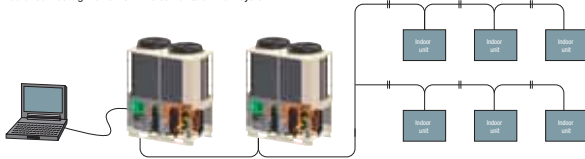
### Operation data storage during servicing



### Operation data storage when a fault occurs



### Method of connecting Mente PC in the combination Multi system



# OUR HERITAGE

The origin of MHI can be traced all the way back to 1884.

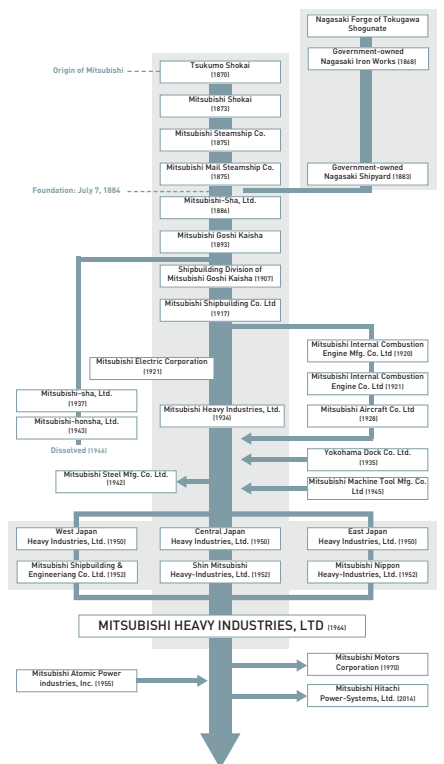
In that year, Yataro Iwasaki, the founder of Mitsubishi, took a lease out on government-owned Nagasaki Shipyard & Machinery Works, and started the shipbuilding business on a full scale.

This shipbuilding business was later turned into Mitsubishi Shipbuilding Co., Ltd., and then launched as Mitsubishi Heavy-Industries, Ltd. in 1934, establishing its position as the largest private firm in Japan, manufacturing ships, heavy machinery, airplanes, and railroad cars.

Following the end of World War II, a law aimed at dissolving 'zaibatsu' or Nagasaki Shipyard & Machinery Works dismantling the over concentration of economic power was in effect. Thus, in 1950, MHI was divided into three entities: West Japan Heavy-Industries, Ltd., Central Japan Heavy-Industries, Ltd. and East Japan Heavy-Industries, Ltd. It was later consolidated in 1964 and reborn as Mitsubishi Heavy Industries, Ltd.

In 1964, the same year Tokyo hosted the Summer Olympics, the three principal heavy industry companies reunited, creating today's form of MHI Group. Its products expanded to encompass the fields of land, sea and air, and included oil drilling rigs, power plants, tankers and bridges. In addition, the successful lift-off of the H-I launch vehicle occurred during this period, and the Group's participation in full-fledged space development began. Since then, Mitsubishi Heavy Industries has launched multiple rockets into space, including the most recent being the HTV-7 freighter which delivered goods to the international space station in late 2018.

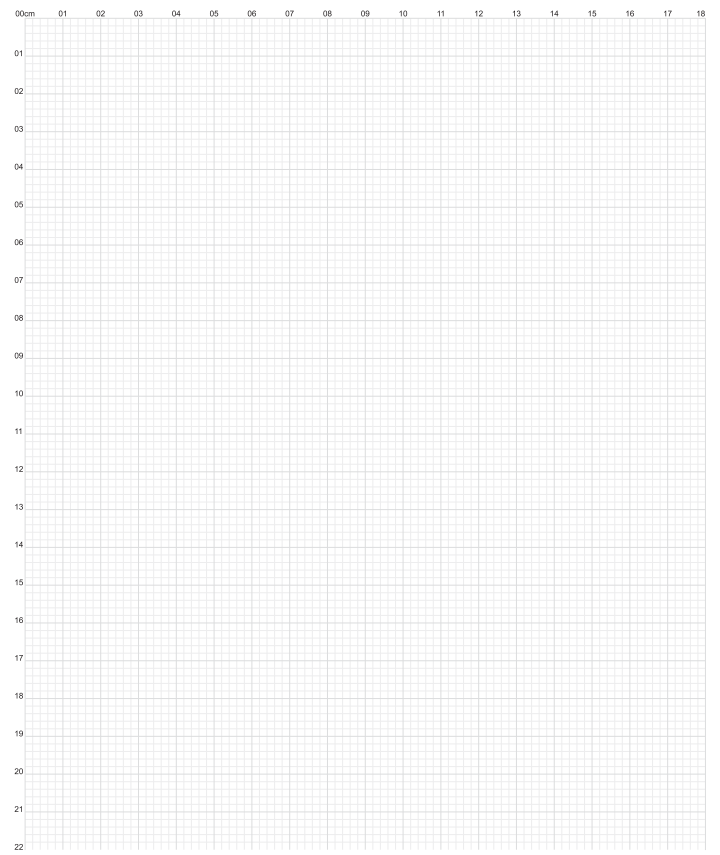
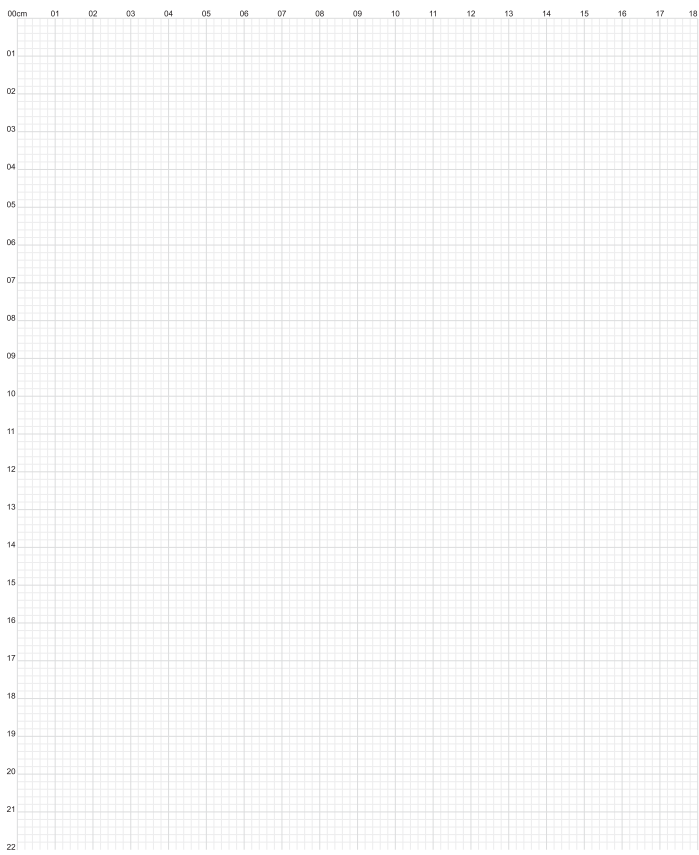
MHI Group has always sought high efficiency, and as the trend toward global environmental conservation gains momentum and the concept of ecology becomes commonplace, the company's gas turbine, eco-ship and other technologies and product fields are expanding on a global scale. The Group is working to develop technologies and products that help make societies more sustainable while raising its profile worldwide as a comprehensive infrastructure company.







# NOTES NOTES



# THE EXPERTS IN AIR

mhiaa.com.au

ABN 92 133 980 275

**Australia:**

Phone: **1300 138 007**

**NSW & Head Office**

Block E, 391 Park Road, Regents Park NSW 2143

**Victoria**

2/15 Howleys Road, Notting Hill VIC 3168

**Brisbane**

5/26 Flinders Parade, North Lakes QLD 4509

**Adelaide**

T50 Innovation House, Mawsons Lakes Boulevard, Mawsons Lakes SA 5095

**Townsville**

1/37 Ross River Road, Mysterton QLD 4812

**Western Australia**

1/15-17 Capital Road, Malaga WA 6090

Mitsubishi Heavy Industries Air-conditioners Australia, Pty. Ltd.

MOVE THE WORLD FORWARD  **MITSUBISHI  
HEAVY  
INDUSTRIES  
GROUP**